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Date of Filing : 10 JANUARY 2003 (10-01-2003)
Application number : 200300071-8
Applicants : NUTEK PRIVATE LIMITED
Title of Invention : APPARATUS FOR DISTRIBUTING
ELECTRICAL POWER AND/OR
COMMUNICATION SIGNALS


Serene Chan (Miss)
Assistant Registrar
For Registrar of Patents
Singapore

09 May 2003

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ACTION

PATENTS FORM 1

Patents Act
(Cap. 221)
Patents Rules
Rule 19

INTELLECTUAL PROPERTY OFFICE OF SINGAPORE

**REQUEST FOR THE GRANT OF A PATENT UNDER
SECTION 25**



101101

* denotes mandatory fields

1. YOUR REFERENCE*

SP5271

**2. TITLE OF
INVENTION***

APPARATUS FOR DISTRIBUTING ELECTRICAL POWER AND/OR
COMMUNICATION SIGNALS

3. DETAILS OF APPLICANT(S)* (see note 3)

Number of applicant(s)

1

(A) Name

Nutek Private Limited

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Singapore 629105

State

Country

SG

☒

For corporate applicant



For individual applicant

State of incorporation

State of residency

Country of incorporation

SG

Country of residency



For others (please specify in the box provided below)

(B) Name

Address

State

Country

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200300071-8
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☐

For corporate applicant

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For individual applicant

State of incorporation

State of residency

Country of incorporation

Country of residency

☐

For others (please specify in the box provided below)

(C) Name

Address

State

Country

☐

For corporate applicant

☐

For individual applicant

State of incorporation

State of residency

Country of incorporation

Country of residency

☐

For others (please specify in the box provided below)

☐

Further applicants are to be indicated on continuation sheet 1

4. DECLARATION OF PRIORITY (see note 5)

A. Country/country designated

SG

File number

200202742-3

Filing Date

DD MM YYYY

08 05 2002

B. Country/country designated

File number

Filing Date

DD MM YYYY

☐

Further details are to be indicated on continuation sheet 6

5. INVENTOR(S)* (see note 6)

A. The applicant(s) is/are the sole/joint inventor(s)

Yes

☐

No

☒

B. A statement on Patents Form 8 is/will be furnished

Yes

☒

No

☐

6. CLAIMING AN EARLIER FILING DATE UNDER (see note 7)

☐

section 20(3)

☐

section 26(6)

☐

section 47(4)

Patent application number

DD MM YYYY

Filing Date

Please mark with a cross in the relevant checkbox provided below
(Note: Only one checkbox may be crossed.)

☐

Proceedings under rule 27(1)(a)

DD MM YYYY

Date on which the earlier application was amended

☐

Proceedings under rule 27(1)(b)

7. SECTION 14(4)(C) REQUIREMENTS (see note 8)

Invention has been displayed at an international exhibition. Yes

☐

No

☒

8. SECTION 114 REQUIREMENTS (see note 9)

The invention relates to and/or used a micro-organism deposited for the purposes of disclosure in accordance with section 114 with a depository authority under the Budapest Treaty.

Yes

☐

No

☒

9. CHECKLIST*

(A) The application consists of the following number of sheets

i.	Request	<input type="text" value="5"/>	Sheets
ii.	Description	<input type="text" value="41"/>	Sheets
iii.	Claim(s)	<input type="text" value="16"/>	Sheets
iv.	Drawing(s)	<input type="text" value="44"/>	Sheets
v.	Abstract (Note: The figure of the drawing, if any, should accompany the abstract)	<input type="text" value="1"/>	Sheets
Total number of sheets		<input type="text" value="107"/>	Sheets

(B) The application as filed is accompanied by:

☒

Priority document(s)

☐

Translation of priority document(s)

☒

Statement of inventorship
& right to grant

☐

International exhibition certificate

10. DETAILS OF AGENT (see notes 10, 11 and 12)

Name

Firm

LLOYD WISE

11. ADDRESS FOR SERVICE IN SINGAPORE* (see note 10)

Block/Hse No.

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Street Name

P.O BOX 636

Building Name

TANJONG PAGAR POST OFFICE

Postal Code

910816

12. NAME, SIGNATURE AND DECLARATION (WHERE APPROPRIATE) OF APPLICANT OR AGENT* (see note 12)
(Note: Please cross the box below where appropriate.)

☒

I, the undersigned, do hereby declare that I have been duly authorised to act as representative, for the purposes of this application, on behalf of the applicant(s) named in paragraph 3 herein.

Name and Signature



LLOYD WISE

DD MM YYYY

10 01 2003

Our Ref: SP5271

NOTES:

1. This form when completed, should be brought or sent to the Registry of Patents together with the rest of the application. Please note that the filing fee should be furnished within the period prescribed.
2. The relevant checkboxes as indicated in bold should be marked with a cross where applicable.
3. Enter the name and address of each applicant in the spaces provided in paragraph 3.
Where the applicant is an individual
 - Names of individuals should be indicated in full and the surname or family name should be underlined.
 - The address of each individual should also be furnished in the space provided.
 - The checkbox for "For individual applicant" should be marked with a cross.
Where the applicant is a body corporate
 - Bodies corporate should be designated by their corporate name and country of incorporation and, where appropriate, the state of incorporation within that country should be entered where provided.
 - The address of the body corporate should also be furnished in the space provided.
 - The checkbox for "For corporate applicant" should be marked with a cross.
Where the applicant is a partnership
 - The details of all partners must be provided. The name of each partner should be indicated in full and the surname or family name should be underlined.
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4. In the field for "Country", please refer to the standard list of country codes made available by the Registry of Patents and enter the country code corresponding to the country in question.
5. The declaration of priority in paragraph 4 should state the date of the previous filing, the country in which it was made, and indicate the file number, if available. Where the application relied upon in an International Application or a regional patent application e.g. European patent application, one of the countries designated in that application [being one falling under section 17 of the Patents Act] should be identified and the country should be entered in the space provided.
6. Where the applicant or applicants is/are the sole inventor or the joint inventors, paragraph 5 should be completed by marking with a cross the 'YES' checkbox in the declaration (A) and the 'NO' checkbox in the alternative statement (B). Where this is not the case, the 'NO' checkbox in declaration (A) should be marked with a cross and a statement will be required to be filed on Patents Form 8.
7. When an application is made by virtue of section 20(3), 26(6) or 47(4), the appropriate section should be identified in paragraph 6 and the number of the earlier application or any patent granted thereon identified. Applicants proceeding under section 26(6) should identify which provision in rule 27 they are proceeding under. If the applicants are proceeding under rule 27(1)(a), they should also indicate the date on which the earlier application was amended.
8. Where the applicant wishes an earlier disclosure of the invention by him at an International Exhibition to be disregarded in accordance with section 14(4)(c), then the 'YES' checkbox at paragraph 7 should be marked with a cross. Otherwise, the 'NO' checkbox should be marked with a cross.
9. Where in disclosing the invention the application refers to one or more micro-organisms deposited with a depository authority under the Budapest Treaty, then the 'YES' checkbox at paragraph 8 should be marked with a cross. Otherwise, the 'NO' checkbox should be marked with a cross. Attention is also drawn to the Fourth Schedule of the Patents Rules.
10. Where an agent is appointed, the fields for "DETAILS OF AGENT" and "ADDRESS FOR SERVICE IN SINGAPORE" should be completed and they should be the same as those found in the corresponding Patents Form 41. In the event where no agent is appointed, the field for "ADDRESS FOR SERVICE IN SINGAPORE" should be completed, leaving the field for "DETAILS OF AGENT" blank.
11. In the event where an individual is appointed as an agent, the sub-field "Name" under "DETAILS OF AGENT" must be completed by entering the full name of the individual. The sub-field "Firm" may be left blank. In the event where a partnership/body corporate is appointed as an agent, the sub-field "Firm" under "DETAILS OF AGENT" must be completed by entering the name of the partnership/body corporate. The sub-field "Name" may be left blank.
12. Attention is drawn to sections 104 and 105 of the Patents Act, rules 90 and 105 of the Patents Rules, and the Patents (Patent Agents) Rules 2001.
13. Applicants resident in Singapore are reminded that if the Registry of Patents considers that an application contains information the publication of which might be prejudicial to the defence of Singapore or the safety of the public, it may prohibit or restrict its publication or communication. Any person resident in Singapore and wishing to apply for patent protection in other countries must first obtain permission from the Singapore Registry of Patents unless they have already applied for a patent for the same invention in Singapore. In the latter case, no application should be made overseas until at least 2 months after the application has been filed in Singapore, and unless no directions had been issued under section 33 by the Registrar or such directions have been revoked. Attention is drawn to sections 33 and 34 of the Patents Act.
14. If the space provided in the patents form is not enough, the additional information should be entered in the relevant continuation sheet. Please note that the continuation sheets need not be filed with the Registry of Patents if they are not used.

10 JAN 2003
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**APPARATUS FOR DISTRIBUTING ELECTRICAL POWER AND/OR
COMMUNICATION SIGNALS**

5 Background and Field of the Invention

This invention relates to apparatus for distributing electrical power and/or communication signals more particularly to an apparatus enabling an electrical power supply and/or communication signals to be provided to an electrical power or communication point respectively.

Communication signals are used in a wide sense in this application to include voice, data, text, image and/or video be it transmitted point-to-point or point-to-multipoint.

15

The conventional system of electrical power distribution in domestic and commercial environments is provided by power points which are installed in a wall cavity or a surface mounted power outlet at predetermined places. The location of such power points needs to be chosen in advance and often subsequent requirements can mean that the power points are provided in the wrong location and/or in insufficient numbers.

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A similar disadvantage is also present for communications points used to distribute voice, data or text, for example.

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It is an object of the invention to provide a more flexible apparatus for distributing electrical power and/or communication signals.

Summary of the Invention

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According to the invention in a first aspect , there is provided electrical power supply distribution apparatus comprising a conduit containing at least one elongate conductor, the conduit having an opening through which a connector is able to be inserted to connect electrically with the conductor; and a
10 conductive member disposed between the opening and the conductor and resiliently displaceable by a said connector to provide access to the conductor.

Preferably, the member forms an earth connector and is resiliently biased towards and/or occludes and/or seals the opening and the apparatus may
15 further comprise a displaceable flap for the opening, the member underlying the flap.

The apparatus may be combined with a said connector having an electrical contact arranged to engage the conductor.

20

According to the invention in a second aspect , there is provided electrical power supply distribution apparatus comprising a conduit containing at least one elongate conductor, the conduit having an opening arranged to receive a connector to connect electrically with the conductor; and a cable run separated
25 from the conductor by an EMI shield.

The shield is preferably formed by at least a part of the conduit and may be formed from metal or as a metallic or metallised layer. The shield may form an earth connector. Preferably the cable run is arranged to receive data and/or communications cables.

According to the invention in a third aspect , there is provided an electrical connector arranged to receive an electrical plug and having first and second electrical contacts arranged to engage corresponding conductors of an electrical power supply distribution apparatus, wherein the contacts are disposed at opposed ends of an arm rotatable between a first position in which the contacts are arranged to disengage from the conductors and a second position in which the contacts are arranged to engage with the conductors.

According to the invention in a fourth aspect , there is apparatus for distributing electrical power and/or communication signals which comprises an elongate conduit containing at least one elongate conductor, the conduit having an elongate opening arranged to receive a connector to connect electrically with the conductor and a resiliently displaceable flap for the opening wherein the flap is co-extruded with a part of the conduit.

Preferably the or each flap is co-extruded with a member forming a side of the opening. The flap and part of the conduit may be co-extruded from the same material but of different hardness. Alternatively, the flap and part are co-extruded from different materials.

According to the invention in a fifth aspect , there is provided a terminal connector arranged to engage a conduit containing at least one elongate conductor and having an opening arranged to receive a power point connector or an electrical plug to connect electrically with the conductor, the terminal connector having means slidably connectable to an end of a said conduit and to said conductor and arranged to connect the conductor to a mains supply or the conductor of another said conduit. If the conduit carries at least a further conductor to distribute data and/or communication signals, then a data and/or communications terminal connector is used to connect to an end of a said conduit and to the further conductor and arranged to connect the further conductor to a data and/or communications cable for providing communication signals.

15 Preferably, two connectors of the fifth aspect may be combined and connected together so that said means project outwardly so as to be connectable to adjacent said conduits.

According to the invention in a sixth aspect there is provided electrical power distribution apparatus comprising: a metal conduit containing at least one elongate conductor, the conduit having an opening arranged to receive a connector to connect electrically with the conductor; and the conductor being connected to the conduit via an insulator, whereby the conduit forms an EMI shield for the conductor.

In a variation of the third aspect, an electrical plug may be arranged to be coupled directly with an electrical power supply distribution apparatus which forms an independent seventh aspect of the present invention and which provides an electrical plug arranged to receive one or more electrical wires for coupling to an electrical device, the plug having first and second electrical contacts arranged to engage corresponding conductors of an electrical power supply distribution apparatus, wherein the contacts are disposed at opposed ends of an arm rotatable between a first position in which the contacts are arranged to disengage from the conductors and a second position in which the contacts are arranged to engage with the conductors.

According to the invention in an eighth aspect, there is provided communications signal distribution apparatus comprising a conduit containing at least one elongate conductor, the conduit having an opening arranged to receive a data and/or communications connector to connect electrically with the conductor. In this way, the apparatus is arranged to distribute voice, data, text to an communications device connected to the connector.

According to the invention in a ninth aspect, there is provided apparatus for distributing electrical power and/or communication signals, the apparatus comprising two conduits separated by an EMI shield, each conduit containing at least one elongate conductor and which includes an opening arranged to receive a conductor to connect electrically with the conductor.

Preferably, one conduit is used to distribute voice, data or text and the other conduit is used to distribute electrical power. If one of the conduit is used to distribute electrical power, then the apparatus further comprises a conductive member in the conduit which is being disposed between the opening and the conductor of the conduit and being resiliently displaceable by a the connector to provide access to the conductor of the conduit.

According to the invention in a tenth aspect, there is provided an electrical socket comprising a housing containing at least one conductor, the housing having an opening through which a connector is able to be inserted to connect electrically with the conductor, and a conductive member disposed between the opening and the conductor and resiliently displaceable by a said connector to provide access to the conductor.

According to the invention in a eleventh aspect , there is provided an extension cable including the invention(s) of any of the preceding aspects.

Brief Description of the Drawings

Embodiments of the invention will now be described by way of example with reference to the accompanying drawings in which:

Figure 1 is a three dimensional view of a track of a first embodiment of power supply apparatus of the invention;

Figure 2 is an enlarged view of a track section of the embodiment of Fig. 1 showing a power point connector connected to the track section;

Figure 3 is a view of the track section in direction of the arrow A of Fig. 2;

5

Figure 4 is an underneath three-dimensional view of the track section of Fig. 2;

Figure 5 is an exploded perspective view of part of the track section of Fig. 2;

10 Figure 6 is an underneath view of the earth spring of Fig. 5;

Figure 7 is a cross-sectional view similar to Fig. 3 of a track section of a second embodiment of the invention;

15 Figure 7a is a cross-sectional view of a variation of the second embodiment shown in Fig. 7 and which forms a third embodiment of the invention;

Figure 8 is an exploded perspective view of the power point connector shown in Fig. 2;

20

Figure 9a is an assembled view of the connector of Fig. 7 in the first position in which connector is inserted into the slot in the track section and Fig. 9b being a similar view of the connector in a second position where the connector engages electrical conductors and earth spring of the track section which are also shown.

25

Figure 10 is a part-section perspective view of the track section and power point connector, with the connector having been inserted into the track section;

Figure 11 is a view similar to Fig. 10 showing the power point connector rotated
5 to engage the electrical conductors of the track section;

Figure 11a shows a bottom perspective view of another variation of a power point connector;

10 Figure 11b shows an exploded view of part of the power point connector of Fig. 11a;

Figure 11c shows the components of the power point connector depicted in Fig. 11b being assembled together;

15

Figure 12 is a perspective view of a terminal connector unit which is arranged to connect the track sections to an electricity supply;

Figure 13 is an exploded perspective view of the unit of Fig. 12;

20

Figure 14 illustrates a casing for the terminal connector unit;

Figure 15 shows the terminal connector unit engaged with the track section;

25 Figure 16 illustrates a 180 degree joint used between track sections;

Figure 17 shows a 90 degree joint;

Figure 18 shows a 270 degree joint;

5

Figure 19 shows a communications socket cover;

Figures 19a and 19b show different perspective views of a variation of a power supply/connection unit;

10

Figure 20 shows an electrical plug which can be used to connect directly to the track section of Fig. 1 without using the power point connector of Fig. 8;

Figure 20a and 20b shows different perspective views of an internal structure of the electrical plug of Fig. 20;

15

Figure 21 shows a bottom perspective view of the electrical plug of Fig. 20 illustrating a contact arm with ends covered by two protection members;

Figure 22 shows the same view of Fig. 21 with the contact arm rotated;

20

Figure 23 shows an exploded perspective view of an electrical socket which can be used to receive the power point connector of Fig. 8 or the electrical plug of Fig. 20;

25

Figure 23a shows a rear perspective view of the electrical socket of Fig. 23 being arranged to receive a variation of an electrical plug of Fig. 20 and which is attached to three electrical wires;

- 5 Figure 23b shows a bottom view of the electrical socket of Fig. 23 illustrating three cavities for receiving the electrical wires of Fig. 23a.

Figure 24 shows a perspective view of the plug of Fig. 23a with the contact arm rotated to engage two conductive terminals of the electrical socket of Fig. 23;

10

Figure 25 shows a cross-sectional side view of the track section of Fig. 7a adapted to distribute communication signals;

Figure 26 shows a three dimensional view of the track section of Fig. 25;

15

Figure 27 shows a front perspective view of a data and/or communications connector for use with the track section of Fig. 25 for distributing communication signals;

- 20 Figure 28 shows a rear perspective view of the data and/or communications connector of Fig. 27;

Figure 29 shows a cross-sectional view of the data and/or communications connector of Fig. 27;

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Fig. 30 shows a cross-sectional view of the data and/or communications connector of Fig. 27 connected to the track section of Fig. 25; and

Figure 31 shows a front view of a variation of the data and/or communications connector of Fig. 27;

Figure 32 shows a perspective view of the track section of Fig. 25 connected to a data and/or communications connector and terminal connector;

Figure 33 shows an exploded view of the data and/or communications terminal connector of Fig. 32;

Figure 34 shows an assembled view of the terminal connector of Fig. 32.

Detailed Description of the Preferred Embodiments

With reference to Figs. 1 and 2, general views of the elements of an embodiment of the apparatus of the invention are shown. The apparatus provides a means for selecting a position in which power points may be placed thus allowing flexibility in position and/or number of power points which may be provided. A track is shown in Fig. 1 and comprises a plurality of identical track sections 100, each having a slot 110, connected together by means of joints 200 – 260 and end connectors 280, 300. Within the connectors 200 - 300 are provided power supply/connection units described hereafter which connect the track as a whole to the electrical mains supply and provide electrical continuity

between track sections 100. Joint 240 also provides an interface to data and/or communication cables which run through the track as will be described below.

At any point along slots 110, one or more power point connector(s) 400 may be engaged with a track section 100 to provide a supply connection between the power supply connected to the track and a device to be plugged into the or
5 each connector 400.

With reference to Figs. 2 – 6 a track section 100 is shown in more detail and comprises a conduit formed from an elongate extruded plastics base 120 which
10 includes cavities 122, 124 each for receiving an elongate cylindrical conductor 126, 128, each cavity 122, 124 being provided with arcuate portions for engaging the sides of each conductor 126, 128 in a snap-fit arrangement. First and second cover members 130, 132 which clip to base member 120 via formations 134, 135, 136, 138, 139, 140 are also provided. The cover members
15 130, 132 together with portions 142, 144 of the base member 120 form elongate enclosures 146, 148 which provide cable runs. The cavities 122, 124 together meet in a central cavity 150 which has an opening forming the elongate slot 110. The cover members 130, 132 are provided with elongate deformable plastic flaps 154 which provide a cover for the slot 110.

20

An earth spring 160 formed from flexible, resilient conductive material is provided in the cavity 150. The earth spring 160 is connectable to earth and has a flat, elongate, sheet-like central portion 162 with wings 164, 166 projecting arcuately away from the portion 162. Each wing 164, 166 is divided
25 into a plurality of wing members 168, 170 individually attached to the portion

162 as shown in Fig. 6. The wings 164, 166 rest in elongate slots 172, 174 which hold the ends of the wings in position. The surface 162 projects outwardly to cover slot 110 just below flaps 154. The cavities 122, 124 further have projecting edges 176, 178 which engage the sides of wings 164, 166 and provide further support for the earth spring 160. The earth spring 160 is locally resiliently displaceable from the position shown in Fig. 2 to a position in which the central portion 162 is depressed downwardly to, in the limit, abut against a projection 152 of the base 120. In this position, the ends of the wings 164, 166 remain in the elongate slots 172, 174. The earth spring 160 in this position allows access to the electrical conductors 126, 128 by the power point connector 400.

Each portion 142, 144 is provided with a plurality of openings 143 to allow fixing of the track section 100 to a supporting surface. The base further includes elongate channels 180, 182 for receiving connector lugs as will be described hereinafter.

The base 120 and covers 130, 132 are formed from extruded plastic materials, for example PVC or PP (Poly-propylene). The flaps 154 are co-extruded with the covers 130, 132 and are formed from the same material but of lower hardness. The cylindrical conductors 126, 128 are preferably formed from copper with the earth spring 160 being formed from a conductive spring material, preferably an alloy such as beryllium copper or phosphorous bronze.

A second embodiment of track section 100 is shown in Fig. 7. This is generally similar to that described with reference to Figs. 1 – 6 and similar parts have similar reference numerals with the addition of 1000. The essential difference between this embodiment and that of the previous figures concerns the base member 1180 which instead of being extruded from plastics material is extruded from metal, preferably aluminium. Each conductor 1126, 1128 is disposed in a cavity 1182, 1184 slightly differently shaped compared to the first embodiment via an elongate insulating member 1186, 1188. The insulating members 1186, 1188 are extruded from PVC or PP and are a snap-fit in the cavities 1182, 1184, held in place by co-operating formations ringed at 1190 and 1192. Insulating member 1188 is shown snapped in place in cavity 1184 with member 1186 removed from the cavity 1182. The insulating members 1186, 1188 have opposed jaws which hold the conductors 1126, 1128 in place. In use, the metal extrusion forming the base 1180 and the cavities 1192, 1194 provides an EMI shield between the conductors 1126, 1128 and the data and telecommunications cable runs 1146 and 1148. The EMI shield is further enhanced by the wings 1164, 1166 of the earth spring 1160 which contact the metal base member 1180 at points 1194, 1196 to form a conductive loop around the conductor. The base member 1180 is preferably connected to earth as well as or instead of the earth spring 1160, so that the combination of earth spring and base provides earth protection.

A third, preferred embodiment of the track section 100 is shown in Fig. 7a. This is generally similar to the second embodiment and similar parts have similar reference numerals with the addition of a further 1000. The main difference

between the second and third embodiments is the structure of the base member 2180 which is also extruded preferably from aluminium. Each conductor 2126,2128 is disposed in a cavity 2182,2184 slightly differently shaped compared to the second embodiment via an elongate insulating member 2186,2188 which is also in a different form. The insulating members 2186,2188 are typically made of the same material as the insulating members 1186,1188 of the second embodiment and are a friction-fit in the cavities 2182,2184, held in place by opposing lugs 2200, 2202, 2204,2206 engaging respective co-operating grooves 2208,2210,2212,2214 in the insulating members 2186,2188.

Each insulating member 2186,2188 includes an elongate part cylindrical channel 2216,2218 extending along the length direction of the insulating member 2186,2188 so that the conductors 2126, 2128 are a sliding fit therein. The projecting edges 2176,2178 are shaped differently from the previous embodiments and in this embodiment, the edges 2176,2178 curved upwards towards the cover 2130 to engage the arcuate wings 2164,2166 of the earth spring 2160. The T-shaped projection 2152 extending from the base is also differently shaped at the ends. In use, the metal extrusion forming the base 2180 and the cavities 2182,2184 provides an EMI shield between the conductors 2126,2128 and the data and telecommunications cable runs 2146,2148 similar to the second embodiment. The enhancement effect is also provided by conductive loops formed by the wings 2164,2166 of the earth spring 2160 and respective contact points 2193,2194,2195,2196.

In a further variation, a plastic extrusion provided with a metal conductive film may be used for the second and third embodiments of the apparatus of the

invention instead of a metal extrusion. In a further alternative, a plastic extrusion of a first embodiment may be used with a conductive paint or film covering the internal surfaces of the or each cable run 146, 148.

- 5 The power point connector 400 shown in Fig. 2 will now be described with more details with reference to Fig. 8 and 9. The connector includes a cover 410 with openings 412, 414, 416 of a standard UK type three pin plug arrangement, although this, and the supporting mechanism, could be changed to any suitable plug/socket system. The cover 410 and a base 418 together form a housing.
- 10 The base 418 has a generally circular opening 419 formed therein. A flange member 420 rests in the opening 419 held axially in place against the rim of the opening 419 by snap-fit catch 421 but rotatable relative to the rim. The flange member 420 has itself a circular opening 422 and is provided with radially inwardly extending contact protection members 424, 426 best shown in Fig. 9.

15

- An electrical contact mounting member 430 is snapped on in opening 422. The member 430 has a cylindrical bearing portion 432 connected to a larger cylindrical flange 434. The bearing portion 432 rests in opening 422 with the flange 434 being supported by the edge of the opening. Connected to the
- 20 bearing portion 432 is a contact arm 441 which is provided with contact holders 436, 438 at each end. The contact arm 441 is further provided with a raised section 435 extending only part of the length of the arm, offset relative to the axis of rotation of the arm. As shown in Fig. 3, in the second embodiment, the cavities 122, 124 are each provided with an inwardly projecting surface 156,
- 25 158 of a different length. The surfaces 156, 158 and projection 435 co-operate.

to allow only rotation of the arm 441 in one direction and not the other to ensure that a desired polarity of connection between the contact arm 441 and the conductors 126, 128 is maintained.

5 In the third embodiment of Fig. 7a, the rotation of the arm 441 is limited to one direction by the uniquely shaped projecting edges 2176, 2178 which are at different heights relative to the base 2180. The thickness of the contact arm 441 would also be adapted such that one end is thicker than the other (not shown) so that the contact arm 441 can only rotate in one direction and prevented from
10 rotating in another direction by the lower edge 2176.

Each electrical contact holder 436, 438 is of a hook form, the tail of the hook being connected to the remainder of the arm 441 and the head being spaced from but resiliently displaceable towards the remainder of the arm. The length
15 of the arm is such that when contact is made with the conductors 126, 128 there is a slide interference fit, so that the contact portions 436, 438 deform to give a pressing electrical contact.

The flange 434 provides a platform for a contact engaging formation 440 which
20 holds live and neutral contacts 442, 444 in place. Each contact 442, 444 includes a pair of opposed arms 446, 448 which are arranged to receive a pin of a mains plug in sliding engagement when inserted through respective openings 414, 416. Arms 446 are connected via a series of angular elements to contacts 450, 452 which engage around the outside of the contacts supporting portions
25 436, 438 as is best illustrated in Fig. 9b.

Earth connection 454 protrudes out of flange 434 and freely makes electrical contact with earth spring 160 once the power point connector 400 is pushed through slot 154. In the embodiment of Fig. 7 , the earth spring provides a bridge between the earth connection 454 and the aluminium base member 1180 which provides a further earth shield.

A shutter member 460 for closing off socket openings 414, 416 is provided. The shutter member 460 occludes the sockets 414, 416, overlying the arms 446, 448 of the electrical contacts 442, 444. The shutter member 460 has a spindle 462 which is received within a spring 464 which is in turn mounted between four orthogonal posts 466 of the mounting formation 440. The shutter member 460 has slanting engagement surfaces 468, 470 which when a mains plug is inserted through sockets 414, 416 will cause shutter member 470 to rotate and be depressed away from the path of movement of the plug pins allowing the plug pins to engage with arms 446, 448 to make an electrical connection.

When assembled, the arm 441 projects through opening 422 and is rotatable between the position shown in Fig. 9a in which the contacts 450, 452 are covered by protection members 424, 426, and it is in this position that the connector 400 is inserted through slot 152 of track section 100, and the position shown in Fig. 9b after 90 degree clockwise rotation in which the contact member is at right angles to the protection members 424, 426. It is in this position that the contacts 450, 452 engage with the conductors 126, 128, with

the protection members 424, 426 remaining in the slot 110 and locally depressing the earth spring 160.

Operation of the embodiment of the invention will now be described with reference to Figs. 10 and 11 which are part section views, in Fig. 10, of the power point connector 400 when initially inserted into the track section 100 (see Fig. 3) and, in Fig. 11, subsequently rotated clockwise, electrically to engage the conductors of the track section 100. It is to be understood that the location at which the connector 400 engages the track is chosen by the user in accordance with requirements. Once this location is chosen, the connector 400 is placed in a position shown in Fig. 9a with the protection members 424, 426 aligned with slot 110. The connector 400 is then pushed through the cover 154 against the bias of the earth spring 160, pressing this down at the point of entry of the connector 400. The bias of the spring provides a resistance to entry and gives a feeling of positive location of the connectors in the slot to the user. Since the earth spring 160 is formed from flexible material, the spring resiliently deforms only at the point of entry of the connector 400 and remains in a position to cover slot 110 elsewhere. When fully depressed, the cover 410 is then rotated through 90 degrees. The cover, being connected to the rotatable member 430 also causes the arm 434 to rotate through 90 degrees so that this moves from a position in line with slot 152 to a position in which the arm 434 sweeps into cavities 122, 124 until the contacts 450, 452 engage conductors 126, 128 in sliding engagement to provide an electrical path between the conductors 126, 128 and the arms 446, 448. The direction of rotation is dependent on which way the connector is inserted into the slot, since the offset

projection 435 will strike surface 158 if the connector is turned the wrong way. Only when turned the right way will the projection 153 not strike the projecting surface 158, thus only allowing connection of the contacts to the correct conductors. Flange member 420 remains in place during this rotation with
5 contact protection members 424, 426 being held in the channel. The engagement of the arm 446, 448 with conductors 126, 128 and the sides of the adjacent cavities lock the power point connector 400 in place at the chosen location. The connector 400 may then be used by any normal electrical power point.

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Fig. 11a shows a bottom perspective view of a variation of the power point connector 400' of Fig. 8. In this variation, instead of a hook shape supporting portion at opposed ends of the contact arm 441, a resiliently displaceable hemispheric contact or head 900, 902 is used which is shown more clearly in
15 Fig. 11b.

The exploded perspective view of Fig. 11b illustrates two heads 900,902 resiliently displaceable in respective cylindrical holders 904,906 which in turn are each connected to a series of angular elements 908, 910 that open up into
20 contacts 912, 914. Similar to the contacts 442,444, each contact 912,914 includes a pair of opposed arms 916, 918 arranged to receive a pin of a mains plug in sliding engagement when inserted through respective openings 414, 416 (see Fig. 8). When each head 900, 902 engages a respective conductor 2126, 2128, using the third embodiment of the track section 100 as an example,

electricity is conducted through the angular elements 908, 910, contact 912, 914 and to the pin of the mains plug.

The earth connection is provided by another engagement surface 920 which
5 protrudes out of the rotating arm 441 when assembled. The engagement
surface 920 is electrically connected to another angular element 922 which also
opens up to form a contact 924. The contact 924 also has two opposite arms 926
resiliently biased together and is forced open when the earth pin of the mains
plug is inserted between the two arms 926 such that the earth pin is in friction fit
10 therewith.

The hemispheric heads 900, 902 and the engagement surface 920 are
assembled in the housing of the contact arm 441 and Fig. 11c shows this in
more detail. As shown the heads 900, 902 and the engagement surface 920
15 protrudes out at different points of the contact arm 441 with the various contacts
912, 914, 924 facing outwards arranged to receive respective pins of a mains
plug. When the connector 400' is inserted through a slot 110 similar to that
shown in Fig. 9a, the engagement surface 920 sits on the central portion 162 of
the earth spring 160 and resiliently biases the central portion 162 towards the
20 base 2180 (using the embodiment of Fig. 7a as an example). In this way,
electrical contact is formed between earth and the earth pin of the mains plug.

To engage the two conductors 2126, 2128, the connector 400' is similarly
rotated 90 degrees (as shown in Fig. 11a) so that the heads 900, 902 engage
25 respective conductors 2126, 2128 which resiliently displace the heads 900, 902

inward of the cylindrical holders 904, 906. Thus, electrical contact is made between the conductors 2126, 2128 and the respective neutral and live pins of the mains plug.

- 5 In one variation instead of a power point connector 400 which allows an electrical device to be connected to the track section 100, the device may be wired directly to an electrical plug for direct connection to the track section 100 and Fig. 20 shows an exploded view of an embodiment of the plug 750.
- 10 The plug 750 includes a cover 752 and a ringed base 754 forming a housing. The cover 752 is attached to the base 754 via screws 756 through threaded holes 758 so that the cover 752 can be separated from the base 754 with ease. A cable 760 carrying three electrical wires 762,764,766 for "Earth", "Neutral" and "Live" polarities of a power supply has one end connected to an electrical
- 15 device and the other end connected to the plug 750. Two elastomeric members 768 are disposed in the plug 750 near the entry of the cable 760 to resiliently hold the cable 760. The three wires 762,764,766, which are typically insulated, are stripped to expose a length of copper and attached to respective conductive terminals 770,772,774 using terminal screws 770a,772a,774a. The terminals
- 20 770,772,774 are made of metal so that each wire 762,764,766 is electrically connected to each terminal 770,772,774 and are supported on a circular mounting member 776. The mounting member 776 rests in an opening of the ringed base 754 supported from a lug 778 formed at an edge of the mounting member 776. A fuse 780 is provided to prevent over-supply of current which
- 25 may damage an electrical device connected to the plug 750. The mounting

member 776 also has an insulative partition 782 formed on the base 754 to reduce the possibility of any short-circuit between the terminals 770,772,774 from occurring. Protruding from the other side of the mounting member 776 is a contact arm 784 which has a similar structure as the contact arm 441 of the power point connector 400' of Fig. 11a/11b. Fig. 20a shows a perspective view of the cylindrical holders 904', 906' connected to the terminals 770, 772,774 (with the rest of the components of the plug 750 not shown). The contact arm 784 will not be further elaborated here, but how the protruding heads 900', 902' and surface 920' are electrically connected to the respective terminals 770, 772, 774 will now be described. Each holder 904', 906' stands on a support element 930, 932 which is connected via a series of angular elements 934, 936 to respective "neutral" and "live" terminals 770, 774. The structure of the angular elements 934, 936 is shown in a different perspective in Fig. 20b, with the holders 904', 906' omitted. In this embodiment, the angular element 936 is connected to the "live" terminal 774 via the fuse 780 which provides short-circuit protection. The engagement surface 920' is also provided on a support element 938 and is connected to the earth terminal 772 via an angular element 940 (see Fig. 20b). When assembled, the holders 904', 906' are housed in the contact arm 784 with each head 900', 902' and the surface 920' protruding out of the contact arm, similar to that shown in Fig. 11c.

Coming back to Fig. 20, the base 754 has a semi-circular channel 786,788 formed on each side of the terminals 770,772,774 for attaching a flange member 790 similar to that used for the power point connector 400 described earlier. The flange member 790 includes snap fit connectors 792 to clip onto the

semi-circular channels 786,788 so that the flange member 790 is movable relative to the base 754. The flange member 790 has a circular opening 794 to allow the contact arm 784 to protrude through when the mounting member 776 sits on the ringed base 754. Similar to the connector 400', both ends of the contact arm 784 are covered by inwardly extending protection members 796,798. This arrangement is conceptually similar to that of the connector 400 of Fig. 9a/9b and the contact arm 784 is also rotatable with respect to the protection members 796,798 as shown in Figs. 21 and 22.

Using the first embodiment of the track section, as an example, in use, the plug 750 is inserted into the slot 110 (see Figs. 1 and 3) at a desired point with the contact arm 784 aligned with the protection members 796,798 as shown in Fig. 21. As the plug 750 is inserted into the slot 110, the engagement surface 920' engages the central portion 162 of the earth spring 160 depressing the spring 160 towards the base 120. The limit being reached when the flat portion 162 of the spring 160 touches the projection 152 of the base 120. The plug 750 is then rotated 90 degrees so that the contact arm 784 is at right angles to the protection members 796,798 which are prevented from rotating by the projecting edges 176,178. At the position shown in Fig. 22, the contacts 900', 902' presses against the two conductors 126, 128 and an electrical connection is formed between the respective wires 762,766 for providing "live" and "neutral" polarities and the two conductors 126,128.

Using the plug 750 as proposed allows a user to connect his electrical device or appliance anywhere along the track section 100 and access electrical power by a simple "insert and twist" action, similar to the power point connector 400.

- 5 A power supply/connection unit 500 housed within joints 200 – 260 and then connectors 280, 300 is illustrated in Figs. 12 and 13. The unit 500 comprises a housing 506 having a cover 510. The housing 506 is provided with openings 530 through which run respective cables which connect respective live and neutral contacts of adjacent units 500, as is described below, and a larger
- 10 opening 540 for receiving a mains cable to supply power to the unit. Cable catches 520 hold the mains cable and constituent cables in place in the housing 500. Live and neutral connectors 550 are each provided with three terminals 560 for cable connection and two projecting contacts 570 having a bulbous end 575 which are arranged to engage both sides of the electrical conductors 126,
- 15 128 of the track section 100. The housing 500 is provided with projections 580 each having a slot 585 which continues through to the inside of housing 500 so that the contacts 570 may be inserted through the wall of housing 500 with the terminals 560 lying inside the housing 500 and the contacts 570 lying in slots 585 with the bulbous ends 575 projecting from the slots. Earth connector 590
- 20 has similar terminals 592 and a three arm earth contact 594. Of the three arms, the outer two arms have the same undulating form with the middle arm being of straight form the combination being such that earth spring engagement surfaces of the arms slightly overlap to hold the earth spring tightly between them. An opening 596 is provided in housing 500 through which the contacts 595 project.
- 25 Below the contacts is provided a first lug 598 having an opening 600 which slots

around projection 152 of the track section 100. The contact 594 rests on a surface 602 of the lug 598. A further lug 604 projects above the lug 598 and engages the cavity 150. The opposed surfaces of lug 598 and projection 604 have bevelled or slanted surfaces 606, 608 to guide the earth spring 160 into engagement with the earth contact 594. Further lugs 610, 612 are provided to engage in cavities 180, 182 of the track section to provide further support.

A slot 610 is provided on each side of the housing 500 the use of which will now be described with reference to Fig. 14 which illustrates a housing of the end connector 280. The housing comprises a base 620 and a cover 624 closed at one end to form a neat end closure. The base 620 includes a mains cable opening 626 and two resiliently displaceable catch members 628. A tray for receiving the unit 500 is formed by the base 620 and raised perimeter sides 630, 632, 634. Two raised lugs 636 are mounted on walls 630, 634 and overhand walls 630, 634, projecting into the tray 629. Mounting openings 640 are provided in the base 200 on either side of the tray 629.

In use, a terminal unit 500 is mounted on a base 620 by placing the unit 500 in the tray 629 and sliding this forward so that slots 610 engage lugs 636 and until the unit 500 passes over displaceable catch member 628 which spring up to lock the unit 500 in place against wall 632.

The unit 500 and base 620 are then engaged with the track section 100 as shown in Fig. 15 in a sliding fit. In Fig. 15, the conductors 126, 128 and earth spring 160 base been artificially extrapolated beyond the end of the track

section 100 (these components would not normally protrude) and shown in phantom lines to illustrate the manner of engagement.

The housing of a 180 degree joint 260 is shown in more detail in Fig. 16 and
5 comprises a cover 650 and base 660 which is a similar construction to base 620
of the end connector 280 of Fig. 14 except that the base 660 has the elements
of the base 620 as well as a mirror image so that two terminal units 500 may be
connected back to back. A larger central opening 665 for receiving mains
cabling is provided so that each terminal 500 can feed the track section to which
10 it is connected separately. Alternatively, the terminal units 500 may be
connected one to each other through openings 530 to provide electrical
continuity. A 90 degree housing for a 90 degree joint 200 and for a 270 degree
joint 220 are shown in Figs. 17 and 18. These are similar to the joint 260
except for the relative angles of the trays for receiving the units 500 and will not
15 be described further.

Figs. 19a and 19b show respectively front and rear perspective exploded views
of a further embodiment of the power supply/connection unit 3000. The unit
3000 comprises a housing having a top cover 3100 and a base 3200. The base
20 3200 has a snap-fit catch 3202, 3204 at two ends for engaging a corresponding
aperture 3102, 3104 formed in the top cover 3100. Instead of using a connector
550, 590 with terminals 560, 592 to pierce into the mains cable, a connecting
device 3206, 3208, 3210 is provided which is made of conductive material. The
"live" and "neutral" connecting devices 3206, 3210 for connecting the respective

conductors 2126, 2128 (see Fig. 7a) has the same structure as shown in Fig. 19a and only one will be described.

The connecting device 3206 has an upper and a lower portion 3212, 3214 with
5 opposing grooves in each portion which forms a main channel 3216 as shown
in Fig. 23a. The main channel 3216 is arranged to receive a conductor 2126
and the upper portion 3212 is then secured to the lower portion 3214 by a screw
3218 which fastens the conductor 2126 in the main channel 3216. As shown in
Fig. 19b, the connecting device 3206 further includes two auxiliary channels
10 3220, 3222 formed in the lower portion 3214 with a first channel 3220 arranged
to receive a mains wire and in this embodiment the electrical wire carrying "live"
or "neutral" polarity of the power supply. The second auxiliary channel 3222 is
available for "looping" purpose when, for example, the track section needs to be
extended, two of such connection units 3000 can be used and placed in back-
15 to-back relationship with each other so that an electrical wire can connect both
of the second auxiliary channels 3222 together. Thus, electrical power can be
extended to the newly added track section.

To connect an electrical wire to one of the auxiliary channels 3220, 3222, the
20 insulation of the electrical wire is first removed to expose a length of copper
which is then electrically attached to one of the auxiliary channels using a screw
3221, 3223.

Fig. 19b shows the cover 3100 having a "snap-off" section 3106 which can be removed to create an opening to allow electrical wires through when the cover 3100 is fixed onto the base 3200.

- 5 The "earth" connecting device 3208 for the earth connection also has two channels 3224, 3226 formed in the rear, one for connecting to "earth" of a mains power supply and the second for looping purpose similar to the connecting devices 3206, 3210 carrying the "live" and "neutral" polarities.
- 10 Instead of engaging the earth spring (as described earlier), an alternative is for the earth connecting device 3208 to be coupled to the base 2180 which in the second and third embodiments of the track section 100 is also a conductor. As an example, the earth connecting device 3208 is adapted to electrically connect to the projection 2152 of Fig. 7a which forms part of the base and since the
- 15 base 2180 is conductive, the earth spring 2160 would also be electrically connected to the earth connecting device 3208 as will now be described.

- To connect to the projection 2152, the front of the earth connecting device 3208 comprises resiliently displaceable upper and lower portions 3228, 3230. The
- 20 lower portion 3230 is further divided into two opposing arms 3230a, 3230b and together with the upper portion 3228 forms a T-shaped cavity 3232 for engaging the T-shaped projection 2152 with the two opposing arms 3230a, 3230b engaging both sides of the leg 2152a of the projection 2152. A screw 3234 is then used to close the upper and lower portions 3228, 3230 to couple the
- 25 projection 2152 within the cavity 3232.

Preferably, an inspection cover 3108 covers the three connecting devices 3206, 3208, 3210 and is preferably made of transparent plastic. The inspection cover 3108 is fixed to the base 3200 using a screw 3110 threaded through a screw holder 3234 formed in the base 3200. As shown in Fig. 19b, the inspection cover similarly comprises a "snap-off" section 3112 to allow wires through similar to that for the top cover 3100.

The terminal connector 3000 also has four guide members 3236, 3238, 3240, 3242 which extends from a surface and is arranged to engage slidably with a track section 100. The upper guide members 3236, 3238 have a cylindrical tapered body and are positioned to slide into respective cavities 2182, 2184 (see Fig. 7a) so that each guide member 3236, 3238 sits on the surface 2156a, 2158a of the corresponding projection 2156, 2158. The lower guide members 3240, 3242 are generally rectangular and are arranged to be inserted into cavities 2197, 2199 formed on the outer surface of the base 2180. In this way, the terminal connector 3000 is coupled to a track section 100 so that the different polarities of a mains power supply is distributed to the respective conductors and earth spring, or a further extension of the track section can be formed.

In other applications, it may not be possible or necessary to have a track section 100, such as on a support column or a pillar of a building or room. In this case, it may be preferred to have one or more wall electrical sockets to distribute electrical power via the plug 750 or the connector 400.

Fig. 23 shows an exploded view of such a socket 4000 which comprises a front cover 4100 and a back cover 4200, both preferably made of plastic. The front cover 4100 includes an opening in the form of an elongate slot 4102 through which a contact arm of the plug 750 or connector 400 is inserted. The cover 4100 also includes a switch 4104 which may further include a neon bulb which lights up when power is being supplied through the plug 750 or connector 400. The switch is of conventional design and will not be elaborated here. Screw holes 4106, 4106a, 4108, 4108a are provided, one on either side of the slot 4102 and correspondingly at two ends of the back cover 4200 so that a screw can be inserted through each pair of hole for fastening the socket 4000 to a wall or pillar. The back cover 4200 also includes three fastening holes 4201 which are used to fasten the back cover 4200 to the front cover 4100.

The back cover 4200 includes three cavities 4202, 4204, 4206 for receiving respective polygonal shaped conductive terminals 4208, 4210, 4212. In this particular arrangement, the first terminal 4208 is wired to "neutral", the second terminal 4210 to "earth" and the third terminal 4212 to "live" of an electrical power source. The electrical wires carrying these polarities, with a length of exposed copper, are inserted through each cavity 4202, 4204, 4206 as shown in Fig. 23a which depicts a rear sectional view of the wall socket 4000 engaged with a variation of an electrical plug 750' described earlier but comprises a contact arm 784' with hook shaped ends (see also Fig. 24). Each terminal 4208, 4210, 4212 has a groove 4209 formed on one side of the terminal which allows a screw 4211 to be threaded through to make electrical contact with and to

secure the exposed copper to the polygonal terminals 4208, 4210, 4212. This is shown more clearly in Fig. 23b, which depicts a rear perspective view of the wall socket 4000.

5 Coming back to Fig. 23, an angular element 4214 having an engagement surface 4214a extends from the third terminal 4212 to allow engagement by a contact arm of a plug 750 or connector 400. Nestled between the terminals 4208,4210,4212 lies a conductive member in the form of an earth spring 4216 which functions in a similar way as the earth spring 160 of Figs. 5 and 6. The
10 earth spring 4216 is typically made of flexible conductive material and is supported by four flexible arcuate legs 4218,4220,4222,4224 (leg 4224 hidden from view) similar to the wings of the earth spring 160 of Figs 5 and 6. Each of these legs 4218,4220,4222,4224 rests in respective holders 4226,4228,4230,4232 formed on the back cover 4200.

15 Typically, the wall socket 4000 comes assembled ready for use. This means that the terminals 4208, 4210, 4212 are positioned in respective cavities and the back cover 4200 is fastened to the front cover 4100 using screws through holes 4201.

20 In use, the electrical mains wires are stripped to expose a length of copper which are inserted accordingly from the bottom and into each respective cavity 4202, 4204, 4206. Screws 4211 are then inserted through the grooves 4209 to make electrical contact with the exposed wires. The wall socket 4000 is then
25 positioned as desired on a wall column or pillar and mounted using screws

through holes 4106, 4106a and 4108, 4108a. The socket 4000 is now ready to receive a connector 400 or plug 750.

Fig. 24 shows a perspective view of the plug 750' being engaged with two terminals 4208, 4212 of the socket 4000. As mentioned earlier, the plug 750' is a variation of that depicted in Fig. 21/22 and which comprises a contact arm 784' with hooked ends instead of resiliently displaceable contacts at each end. The contact arm 784' of this variation is similar to the first variation of power point connector 400 described earlier in Fig. 9a/9b. The contact arm 784' of the plug 750' is inserted through the slot 4102 (Fig. 23) and resiliently biases the earth spring 4216 towards the back cover 4200 which allows the contact arm 784' to be rotated through 90 degrees (by rotating the plug 750') so that respective hooked ends of the contact arm 784' are in an interference fit with the engagement surface 4214a of the angular element connected to the "live" terminal 4212 and a surface of the polygonal "neutral" terminal 4210. In this manner, power is being distributed through the socket 4000, through the plug 750' and then transmitted to an electrical device connected to the plug 750'.

As mentioned, the cable runs 146, 148 of track section 100 are adapted for data and/or communication cables. Such cables are fed through the cable runs 146, 148 and also through portions of the connector/joint housings on each side of the trays which receive the units 500. The cables may enter and exit the track through opening(s) 665. In order to allow user access to the data/communication cables, a 180 degree joint base as shown in Fig. 16 is

used but with a different cover 700 as shown in Fig. 19, which is provided with openings 710, 720 for network connector or telecommunications cable sockets.

In an alternative, the cable runs 146, 148 of track section 100 are in the form of
5 further conduits 2147,2149 adapted to hold further conductors which can be
used to carry and distribute communication signals and the base 2180 and
cavities 2182,2184 similarly forms an EMI shield to shield these data
conductors from the electrical conductors. This variation forms a fourth
embodiment of the apparatus of the invention and is shown in Fig. 25 which will
10 be described with referenced to the track section of Fig. 7a. However, it should
be apparent that the track sections proposed by the first and second
embodiments can similarly be modified to accommodate further conductors as
will be described below.

15 Fig. 25 illustrates a cross-sectional view of the track section 100 of the third
embodiment adapted to receive further conductors in two separate cavities
2300,2302 formed in the conduits 2147,2149. Since these two cavities 2300,
2303 are mirror images of each other, only one will be described.

20 The cavity 2300 is formed by projecting elements 2304,2306 which includes
hook formations 2308,2310 for clipping to corresponding formations 2312,2314
of the cover 2130. The cover 2130 has an opening in the form of an elongate
slot 2131 which is similar to the slot 110 of the first embodiment and allows one
or more data and/or communications connector (to be described below) to be
25 connected at any point along the slot 2131 to transmit communication signals

between the track section and the equipment connected to the other end of the connector. The slot 2131 is shown in Fig. 26 which depicts a perspective view of the track section 100 of the fourth embodiment.

5 The cover 2130 includes deformable flaps 2316,2318 of a similar material as the flap 154 of the first embodiment, the flaps being used to cover the slot 2131 (and also the cavity 2300). In the cavity 2300 sits an elongate insulative tray 2320, preferably made of PVC, used to carry four identical conductors 2322 in spaced grooves 2324 which extends parallel to the conductors 2126,2128
10 carrying electrical power. The tray 2320 serves to insulate the four conductors 2322 from the base 2180 since the conductors 2322 are used to carry communication signals, for example voice or data signals. The cavity 2300 is shaped to receive a data and/or communications connector which provides an interface for signals between a telecommunication or data device and the
15 conductors 2322.

Figs. 27 to 29 show different views of a data and/or communications connector in the form of an adapter suitable for use with the track section of Fig. 25. A perspective front view of the adapter 800 is shown in Fig. 27 comprising a
20 housing 802 having a central aperture 804 of conventional design to receive a corresponding plug (not shown), such as a telephone plug. In the aperture 804 are four identical conductors 806 slanted at a predetermined angle with ends of the conductors 806 between two adjacent inner walls of the aperture 804 to match corresponding contacts of a telephone plug.

At the other end of the adapter 800 extends a connecting portion 808, as shown more clearly in Fig. 28 arranged to be inserted into the cavity 2300 by pushing through the flaps 2316,2318 of the cover 2130. The connecting portion 808 has an outward facing surface which projects four equi-distantly spaced conductive contacts 810. Each of these contacts 810 are electrically connected to respective ones of the slanted conductors 806 disposed in the aperture 804. The connecting portion 808 also has two catches 812,814 on opposing side surfaces for engaging the projecting elements 2304,2306 of the track section 100 at edges 2326 and 2328 (see Fig. 25). Each catch 812,814 is tapered towards the insertion direction to facilitate ease of entry pass the edges 2326, 2328. Each of the catches 812,814 are also linked to respective catch release buttons 816,818 disposed at the housing 802 as shown in Fig. 29. The buttons 816,818 are disposed in opposite directions and sit on springs 820,822,824,826 which bias the buttons 816,818 in an outwardly protruding manner.

15

In use, the connecting portion 808 of the adapter 800 is pushed through flaps 2316,2318 at any point along the slot 2131 and into the cavity 2300. The edges 2326,2328 of the projecting elements 2304,2306 of the track section 100 act on the tapered surfaces of the catches 812,814 facilitating the movement inwards and subsequently locking the connecting portion 808 in place when the catches 812,814 are free to be biased outwards, as shown in Fig. 30. In this position, the contacts 810 are received in the grooves 2324 and electrically connected to the conductors 2322. Preferably, each contact 810 is resiliently biased and the protrusion distance is such that when contact is made with each conductor 2322, the resiliently biased contact 810 engages the conductor 2322 to give a

25

pressing electrical contact. If a communications equipment, for example a telephone, is connected at the other end of the adapter 800, the equipment would be able to receive voice or data signals in a conventional way with the added flexibility of being connected at any point along the slot 2131. To

5 withdraw the adapter 800 from the cavity 2300, both buttons 816,818 are depressed against the springs 820,822,824,826 which retract the corresponding catches 812,814 within the connecting portion 808 so that the catches 812,814 are free from the edges 2326,2328. In this way, the connecting portion 808 can be withdrawn from the cavity 2300.

10

It should be apparent that the number of conductors 2322 that is carried by the tray 2320 which typically corresponds to the number of contacts 810 varies depending on application. For example, for data communications applications such as Ethernet, eight wires are necessary to carry control and data signals

15 and thus the adapter 800 will have eight slanted connectors 806 as shown in Fig. 31. Accordingly, the connecting portion 808 will have eight spaced contacts 810 and similarly, the tray 2320 will carry eight conductors 2322 to adhere to the communications protocol.

20 In a further variation, cavities 2300,2302 may receive a different number of conductors 2322. For example, the first cavity 2300 may be used to support voice communications and four conductors 2322 are provided therein. On the other hand, the second cavity 2303 may provide eight conductors 2322 to meet the Ethernet protocol as described above. The track section 100 may also be

25 adapted to provide one or more elongate slots 2131 just to support data or

communication signals without the main slot 2154 for distributing electrical power.

Fig. 32 shows a perspective view of the track section 100 of Fig. 30 with an
5 adapter 800 inserted at a point along the slot 2131 to engage the elongate data
conductors 2322 and a data and/or communications terminal connector being
arranged to slidably engage an end of the data conductors 2322. The terminal
connector 850 thus acts as an interface which links the conductors 2322 to a
data communications cable 852 carrying a number of electrical wires providing
10 communication signals.

Fig. 33 shows an exploded perspective view of the terminal connector 850
which comprises a tray member 852 having four spaced U-shaped terminals
854 extending from one end. At the other end of the tray member 852 are four
15 spaced wire contacts 856 which are electrically connected to the respective U-
shaped terminals 854 and which extends upwards from the tray member 852.
Each wire contact 856 has two arms 856a, 856b which co-act to hold an
electrical wire therebetween. Situated between the terminals 854 and the
contacts 856 is a rectangular formation 853 for engagement by a screw 880 to
20 hold the tray member 852 in place, which will be described in more detail later.

Part of the tray member 852 is received inside a corresponding housing 858
with a base 860 to support the tray member 852 and two opposing side
supports 862, 864 connected to the base 860. Each side support 862, 864 has
25 a rectangular aperture 862a, 864a formed therein for locking with two catches

866, 868 (the catch represented by reference numeral 868 is not shown) located on the sides of the tray member 852. The base 860 extends only part of the housing 858 such that when the tray member 852 is received inside the housing 858, the four terminals 854 protrude out of the housing 858 as shown in Fig. 34, which depicts a side perspective view of an assembled interface connector 850. The four wire contacts 856 would thus be exposed outside of the housing 858 which facilitates connecting the wire contacts 856 to the wires carried by the communication cable 852.

10 The terminal connector 850 further comprises an auxiliary cover 870 for covering the four wire contacts 856. As shown in Figs. 33 and 34, the auxiliary cover 870 has a rectangular opening 870a through which the communication cable 852 is inserted (see Fig. 32) so that the electrical wires within can be connected to the wire contacts 856. The auxiliary cover 870 has two side lug
15 holes 872 which are used for coupling the cover 870 to the corresponding lugs 874 located on the housing 858.

After the electrical wires of the communication cable 852 are properly connected to the wire contacts 856 and the cover 870 secured to the housing
20 858, the interface connector 850 is then inserted into one of the two cavities 2300, 2302 (see Fig. 32) carrying the data conductors 2322 so that each U-shaped terminal's apex engages respective ones of the data conductors 2322. In this way, when an adapter 800 is inserted anywhere along the slot 2131, communication signals carried by the communication cable 852 is transmitted to
25 the adapter 800 via the U-shaped terminals 854 and the conductors 2322.

Preferably, to hold the terminal connector 850 in place in the cavity 2130, a coupling element 876 is used to couple the interface connector 850 to the edges 2326, 2328 of the track section 100. The coupling element 876 has a centre countersink hole 878 through which the head of the countersunk screw 880 sits. To engage the edges 2326, 2328 of the cavity 2300, the sides of the coupling element 876 are tapered at an angle to match the slope of the edges 2326, 2328 so that when the interface connector 850 is inserted into the cavity 2300, the two tapered sides of the coupling element 876 sit on respective edges 2326, 2328 and the countersunk screw 876 engages the formation 853 via a hole 882 on the top side of the housing 858. In this way, when the screw 880 is tightened, pressure is asserted on the coupling element 876 and onto the edges 2326, 2328 to hold the interface connector 850 in place.

Fig. 32 shows the connector 850 being secured to the track section 100 using the coupling element 876 and the screw 880. In this way, communication signals are distributed via the connector 850, the data conductors 2324 and finally to the data connector 800 and vice versa.

Preferably, the connector 850 is also housed in the housing 3000 of the connector of Fig. 19a/19b. In this case, the top cover 3100 of the housing 3000 has two further openings 3114, 3116, one on each side of the snap-off section 3106. Each opening 3114, 3116 is positioned to allow the communication cable 852 to pass through.

The described embodiments of the track section may be particularly used as a fixed power distribution apparatus, with the combination of track sections and connectors as shown in Figure 1 being connected to a suitable supporting surface, such as a wall or movable partition or furniture item. However, the

5 described embodiments may also be used in a movable manner, for example as an extension cable, with a single track section being provided with two end connectors, one end connector being connected to a cable having a suitable plug at its free end, in the manner of a normal extension cable. One or more power point connectors may then be attached to the track section according to

10 need.

CLAIMS

1. Electrical power supply distribution apparatus comprising:

a conduit containing at least one elongate conductor, the conduit having an
opening through which a connector is able to be inserted to connect
electrically with the conductor; and
a conductive member disposed between the opening and the conductor and
resiliently displaceable by a said connector to provide access to the
conductor.

2. Apparatus as claimed in claim 1 wherein the member forms an earth
connector.

3. Apparatus as claimed in claim 1 or claim 2 wherein the member is resiliently
biased towards the opening.

4. Apparatus as claimed in any one of claims 1 to 3 wherein the member
occludes the opening.

5. Apparatus as claimed in any one of claims 1 to 4 wherein the member seals
the opening.

6. Apparatus as claims in claim 4 or claim 5 further comprising a displaceable
flap for the opening, the member underlying the flap.

7. Apparatus as claimed in any one of the preceding claims wherein the opening is an elongate slot.

5 8. Apparatus as claimed in any one of the preceding claims wherein the member has a sheet-like surface and a support portion engaging the conduit.

10 9. Apparatus as claimed in claim 8 further comprising two opposed support portions.

10. Apparatus as claimed in claim 8 or claim 9 wherein the or each portion is of winged form.

15 11. Apparatus as claimed in claim 10 wherein the or each wing comprises a plurality of individual wing portions separately connected to the surface.

20 12. In combination apparatus as claimed in any one of the preceding claims and a said connector having an electrical contact arranged to engage the conductor.

13. A combination as claimed in claim 12 wherein the apparatus comprises first and second conductors and the connector comprises first and second electrical contacts arranged to engage respective said conductors.

14. A combination as claimed in claim 13 wherein the contacts are disposed at opposed ends of an arm rotatable between a first position in which the contacts are disengaged from the conductors and the second position in which the contacts are engaged with the conductors.

5

15. Electrical power supply distribution apparatus according to any one of claims 1 to 11, further comprising a further conduit containing at least one elongate conductor, said further conduit having an opening arranged to receive a data and/or communications connector to connect electrically with the conductor.

10

16. Electrical power supply distribution apparatus according to claim 15, wherein the two conduits are separated by an EMI shield.

15

17. Electrical power supply distribution apparatus according to claim 16, wherein the EMI shield is formed by at least a part of either or both conduits.

18. A combination as claimed in any one of claims 15 to 17 and a data/communications connector having an electrical contact arranged to engage said conductor.

20

19. Electrical power supply distribution apparatus comprising:
a conduit containing at least one elongate conductor, the conduit having an opening arranged to receive a connector to connect electrically with the

conductor; and

a cable run separated from the conductor by an EMI shield.

5 20. Apparatus as claimed in claim 19 wherein the shield is formed by at least a part of the conduit.

21. Apparatus as claimed in claim 19 or claim 20 wherein the shield is formed from metal.

10 22. Apparatus as claimed in claim 19 or claim 20 wherein the shield is formed as a metallic or metallised layer.

23. Apparatus as claimed in claim 20 wherein the conductor is insulated from said part.

15

24. Apparatus as claimed in claim 23 further comprising an elongate insulator disposed between the conductor and said part.

20 25. Apparatus as claimed in any one of claims 19 to 25 wherein the shield forms an earth connector.

26. Apparatus as claimed in any one of claims 19 to 25 further comprising a conductive member disposed between the opening and the conductor and resiliently displaceable to provide access to the conductor.

25

27. Apparatus as claimed in claim 26 wherein the conductive member forms part of the shield.
28. Apparatus as claimed in claim 27 wherein the conductive member and
5 conduit together form a conductive loop around the conductor.
29. Apparatus as claimed in any one of claims 19 to 28 wherein the cable run is enclosed.
- 10 30. Apparatus as claimed in claim 29 wherein the cable run is formed parallel to the conductor as a separate conduit.
31. Apparatus as claimed in any one of claims 19 to 30 wherein the cable run is arranged to receive data and/or communications cables.
- 15 32. Apparatus as claimed in claim 31 further comprising a cover, the cover having at least one opening arranged to receive a data and/or communications connector.
- 20 33. An electrical connector arranged to receive an electrical plug and having first and second electrical contacts arranged to engage corresponding conductors of an electrical power supply distribution apparatus, wherein the contacts are disposed at opposed ends of an arm rotatable between a first position in which the contacts are arranged to disengage from the

conductors and a second position in which the contacts are arranged to engage with the conductors.

34. A connector as claimed in claim 33 wherein the ends of the arm are
5 resiliently displaceable.

35. A connector as claimed in claim 34 wherein each end is of hooked form.

36. A connector as claimed in claim 33, wherein the contacts are resiliently
10 displaceable.

37. A connector as claimed in claim 33 or 36, wherein a part of the contacts are received inside the rotatable arm.

15 38. A connector as claimed in claim 37, wherein a part of the contacts protruding out of the rotatable arm is hemispheric shape.

39. A connector as claimed in any one of claims 33 to 38 further comprising means arranged to allow engagement of each contact only with a selected
20 conductor.

40. A connector as claimed in claim 39 wherein the means comprises a formation offset relative to the axis of rotation of the arm.

41. In combination, a connector as claimed in any one of claims 33 to 40 and a
said electrical power supply distribution apparatus comprising a conduit
containing at least one elongate conductor, the conduit having an opening
through which the connector is able to be inserted to connect electrically
5 with the conductor.

42. A combination as claimed in claim 41 further comprising a conductive
member disposed between the opening and the conductor and resiliently
displaceable by a said connector to provide access to the conductor.

10

43. In combination a connector as claimed in claim 39 or claim 40 and a said
electrical power distribution apparatus comprising a conduit containing two
elongate conductors, the conduit having an opening through which the arm
of the connector is able to be inserted, and means arranged to allow
15 engagement of each conductor only with a selected contact of the arm.

44. A combination as claimed in claim 43 wherein said means comprises first
and second formations offset relative to said opening.

20 45. A connector as claimed in any one of claims 33 to 40 further comprising
arm protection means arranged to protect the arm in the first position.

46. A connector as claimed in claim 45 wherein the protection means
comprises first and second formations, the arm, in the said first position,
25 lying between the formations.

47. Apparatus for distributing electrical power and/or communication signals,
the apparatus comprising an elongate conduit containing at least one
elongate conductor, the conduit having an elongate opening arranged to
5 receive a connector to connect electrically with the conductor and a
resiliently displaceable flap for the opening wherein the flap is co-extruded
with a part of the conduit.

48. Apparatus as claimed in claim 47 further comprising a second flap for the
10 opening.

49. Apparatus as claimed in claim 47 or claim 48 wherein the or each flap is co-
extruded with a member forming a side of the opening.

15 50. Apparatus as claimed in claim 49 wherein the or each member forms a
cover for the conduit.

51. Apparatus as claimed in any one of claims 47 to 50 wherein the flap and
part are co-extruded from the same material but of different hardness.

20

52. Apparatus as claimed in any one of claims 47 to 50 wherein the flap and
part are co-extruded from different materials.

53. A terminal connector arranged to engage a conduit containing at least one
25 elongate conductor and having an opening arranged to receive a power

point connector or an electrical plug to connect electrically with the conductor, the terminal connector having means slidably connectable to an end of a said conduit and to said conductor and arranged to connect the conductor to a mains supply or the conductor of another said conduit.

5

54. A connector as claimed in claim 53 wherein said means comprises at least one contact arranged slidably to engage with an end of a said conductor.

10

55. A connector as claimed in claim 54 comprising two said contacts arranged to engage opposed sides of a said conductor.

56. A connector as claimed in claim 54 or claim 55 wherein the contact is arranged to engage a cylindrical conductor.

15

57. A connector as claimed in claim 54 comprising three said contacts arranged to engage two opposed sides of the conductor.

58. A connector as claimed in claim 55 wherein the contacts are arranged to engage a sheet-like conductor.

20

59. A connector as claimed in claim 55 wherein the contacts are arranged to engage a T-shaped conductor.

60. A connector as claimed in any one of claims 53 to 59 wherein said means comprises at least one projection arranged to be slidably receivable in a corresponding socket of a said conduit.

5 61. A connector as claimed in claim 60 as dependent directly or indirectly upon claim 58 wherein the projection partially surrounds the contact.

62. A connector as claimed in claim 53 wherein said means forms a channel arranged to engage slidably with an end of a said connector.

10

63. In combination, two connectors as claimed in any one of claims 53 to 62 connected together so that said means project outwardly so as to be connectable to adjacent said conduits.

15 64. A combination as claimed in claim 63 wherein the connectors are connected via a base member.

65. A combination as claimed in claim 63 or claim 64 wherein the connectors are electrically connected together.

20

66. Electrical power distribution apparatus comprising: a metal conduit containing at least one elongate conductor, the conduit having an opening arranged to receive a connector to connect electrically with the conductor; and the conductor being connected to the conduit via an insulator, whereby
25 the conduit forms an EMI shield for the conductor.

67. Apparatus as claimed in claim 66 further comprising a conductive member disposed between the opening and the conductor and resiliently displaceable to provide access to the conductor.

5

68. Apparatus as claimed in claim 67 wherein the member forms part of the shield.

10

69. Apparatus as claimed in claim 68 wherein the member and conduit together from a conductive loop around the conductor.

70. Apparatus as claimed in any one of claims 66 to 69 further comprising a cable run separated from the conductor by the shield.

15

71. Apparatus as claimed in any one of claims 66 to 69 further comprising a further conduit separated from the conductor by the shield.

20

72. Apparatus as claimed in claim 71 wherein the said conduit contains at least one elongate conductor and has an opening arranged to receive a data and/or communications connector to connect electrically with the conductor.

25

73. An electrical plug arranged to receive one or more electrical wires for coupling to an electrical device, the plug having first and second electrical contacts arranged to engage corresponding conductors of an electrical power supply distribution apparatus, wherein the contacts are disposed at

opposed ends of an arm rotatable between a first position in which the contacts are arranged to disengage from the conductors and a second position in which the contacts are arranged to engage with the conductors.

5 74. An electrical plug as claimed in claim 73 wherein the ends of the arm are resiliently displaceable.

75. An electrical plug as claimed in claim 74 wherein each end is of hooked form.

10

76. An electrical plug as claimed in claim 73 wherein the contacts are resiliently displaceable.

15

77. An electrical plug as claimed in any one of claims 73 to 76 further comprising means arranged to allow engagement of each contact only with a selected conductor.

20

78. An electrical plug as claimed in claim 77 wherein the means comprises a formation offset relative to the axis of rotation of the arm.

79. An electrical plug as claimed in any one of claims 73 to 78 wherein each contact is connected electrically to a said electrical wire.

25

80. Communications signal distribution apparatus comprising a conduit containing at least one elongate conductor, the conduit having an opening

arranged to receive a data and/or communications connector to connect electrically with the conductor.

81. In combination, apparatus as claimed in claim 80 and a said connector
5 having an electrical contact arranged to engage the conductor.

82. A combination as claimed in claim 81 wherein the apparatus comprises four
conductors and the connector comprises four electrical contacts arranged to
engage respective said conductors.

10

83. Apparatus for distributing electrical power and/or communication signals,
the apparatus comprising two conduits separated by an EMI shield, each
conduit containing at least one elongate conductor and which includes an
opening arranged to receive a connector to connect electrically with the
15 conductor.

84. Apparatus as claimed in claim 83 wherein one conduit is used to distribute
communication signals.

20 85. Apparatus as claimed in claim 83 wherein one conduit is used to distribute
electrical power.

86. Apparatus as claimed in claim 85, further comprising a conductive member
in said conduit, the conductive member being disposed between the opening

and the conductor of said conduit and being resiliently displaceable by a said connector to provide access to the conductor of said conduit.

87. An electrical socket comprising

5 a housing containing at least one conductor, the housing having an opening through which a connector is able to be inserted to connect electrically with the conductor, and
a conductive member disposed between the opening and the conductor and resiliently displaceable by a said connector to provide access to the
10 conductor.

88. An electrical socket as claimed in claim 87 wherein the conductive member forms an earth connector.

15 89. An electrical socket as claimed in claim 87 or 88 wherein the conductive member is resiliently biased towards the opening.

90. An electrical socket as claimed in any one of claims 87 to 89 wherein the opening is an elongate slot.

20

91. In combination, a socket as claimed in any one of claims 87 to 90 and a said connector having an electrical contact arranged to engage the conductor.

92. A combination as claimed in claim 91 wherein the socket comprises first and second conductors and the connector comprises first and second electrical contacts arranged to engage respective said conductors.

5 93. A combination as claimed in claim 92 wherein the contacts are disposed at opposed ends of an arm rotatable between a first position in which the contacts are disengaged from the conductors and a second position in which the contacts are engaged with the conductors.

10 94. A data and/or communications terminal connector arranged to engage a conduit containing at least one elongate conductor and having an opening arranged to receive a data and/or communications connector to connect electrically with the conductor, the terminal connector having means slidably connectable to an end of a said conduit and to said conductor and
15 arranged to connect the conductor to a data and/or communications cable arranged to provide communication signals.

95. A terminal connector as claimed in claim 94 wherein said means comprises a U-shaped terminal arranged to engage slidably with an end of
20 a said conductor.

96. An extension cable including apparatus as claimed in any one of claims 1 to 11, 15 to 17, 19 to 30, 47 to 52, 66 to 72, 80 and 83 to 86, a combination as claimed in any one of claims 12 to 14, 18, 41 to 44, 63 to 65, 81, 82 and 91
25 to 93, a connector as claimed in any one of claims 33 to 40, 45, 46, 53 to 62,

94 and 95, an electrical plug as claimed in any one of claims 73 to 79, and/or an electrical socket as claimed in any one of claims 87 to 90.

ABSTRACT**APPARATUS FOR DISTRIBUTING ELECTRICAL POWER AND/OR
COMMUNICATION SIGNALS**

5 In one embodiment, an electrical power distribution apparatus is disclosed
which includes a track made up of a plurality of track sections 100 connected
10 together by/to joints and end sections. The track sections are each provided
with a slot 110 with which a power point connector 400 may be engaged at any
point by inserting a contact member of the connector 400 through the slot 110
at a chosen point and then rotating the connector 400 by 90 degrees to bring
the contact member into engagement with electrical conductors 126, 128 of the
15 track. The apparatus may comprise a further conduit containing conductors
used to distribute communication signals.

FIG. 11

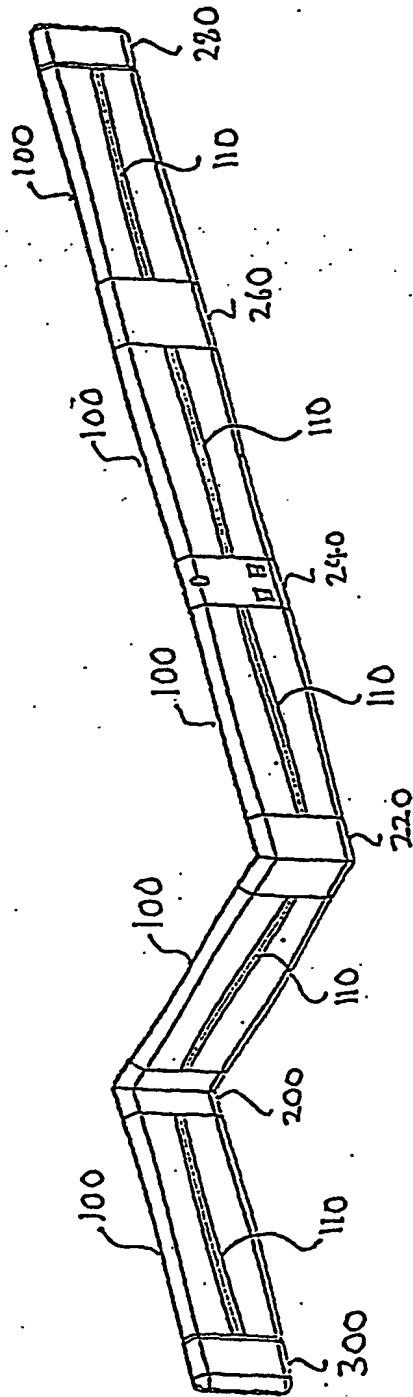
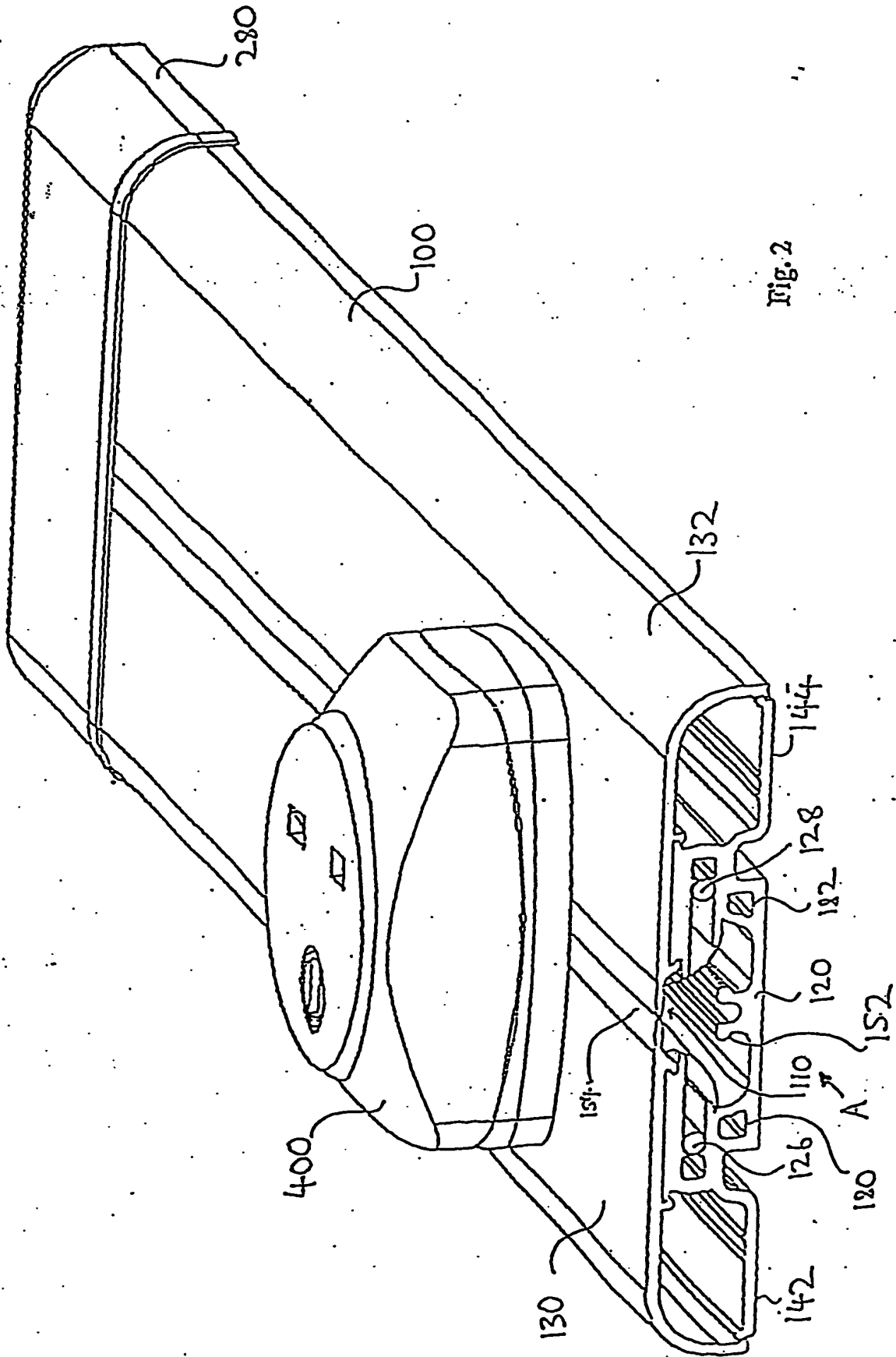


Fig. 1



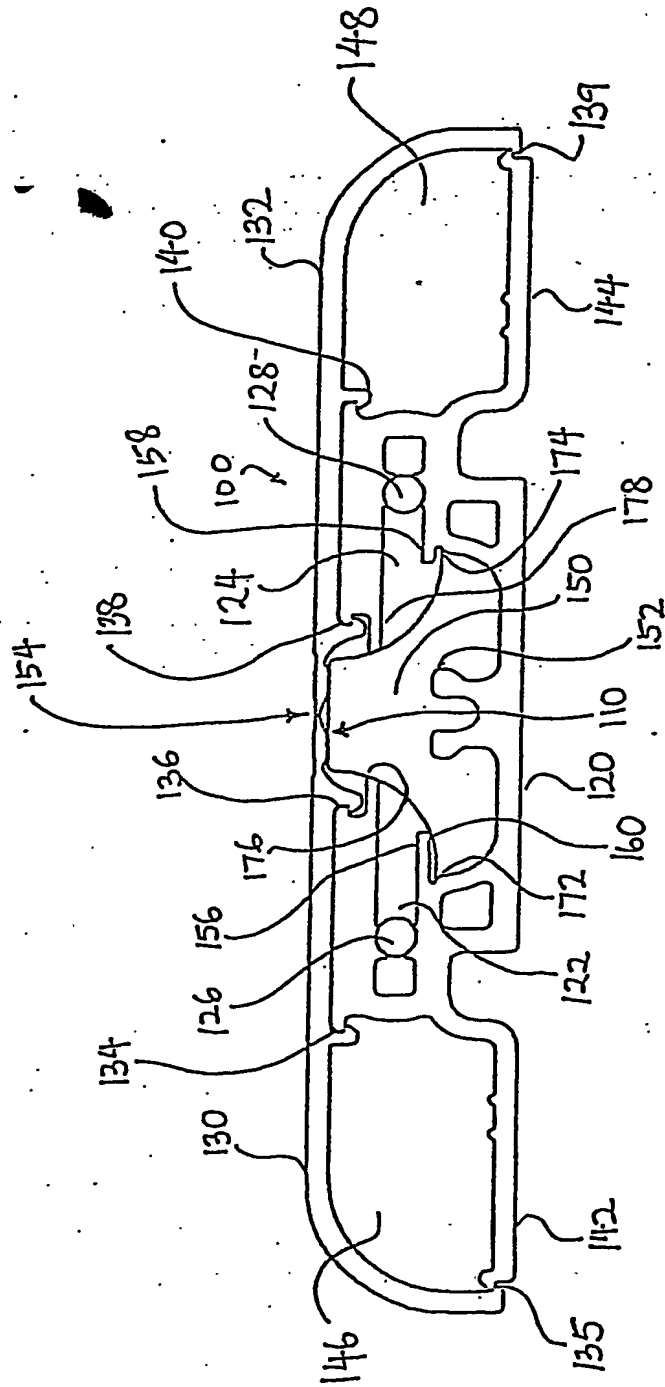


Fig. 3

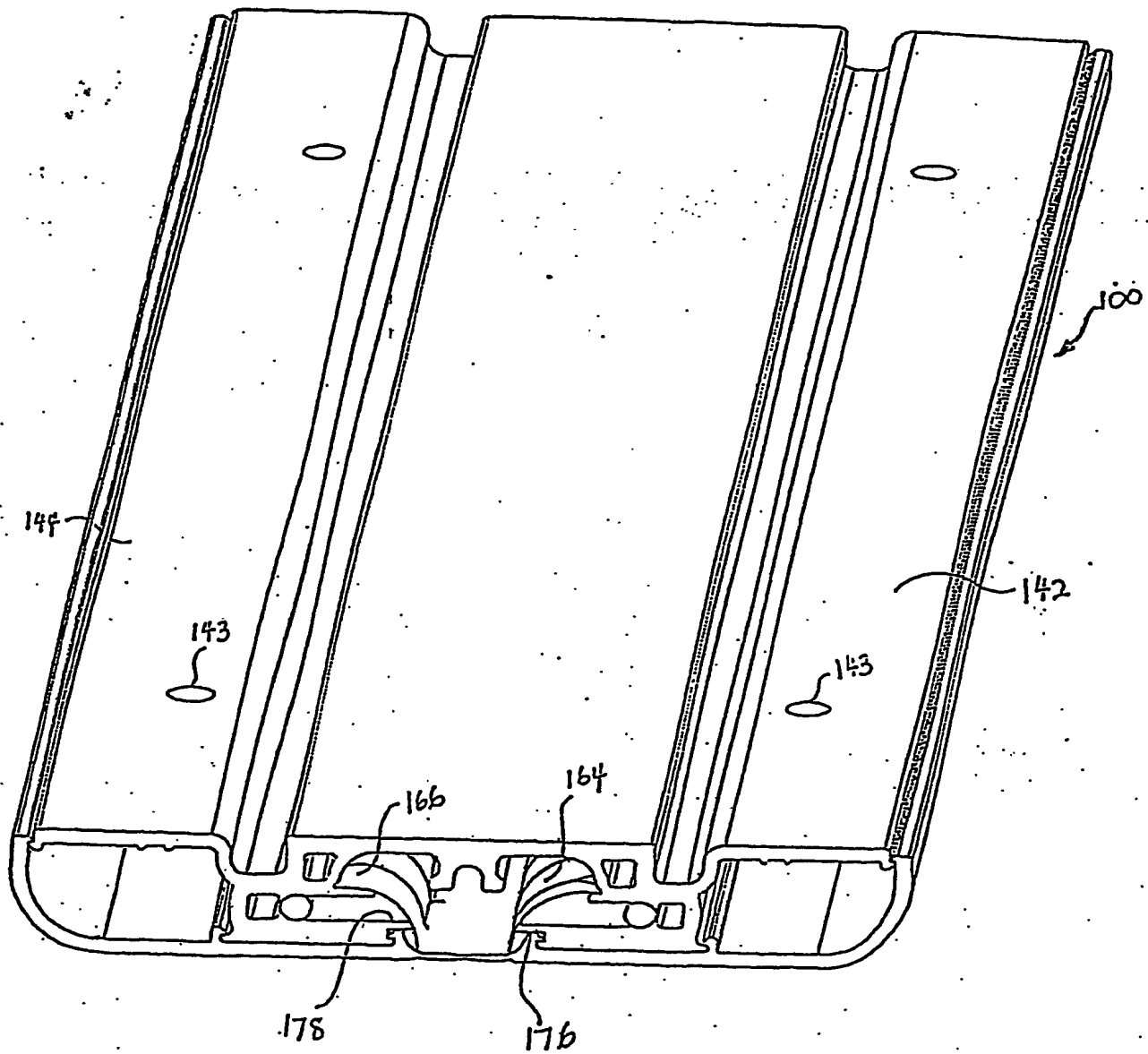


Fig. 4

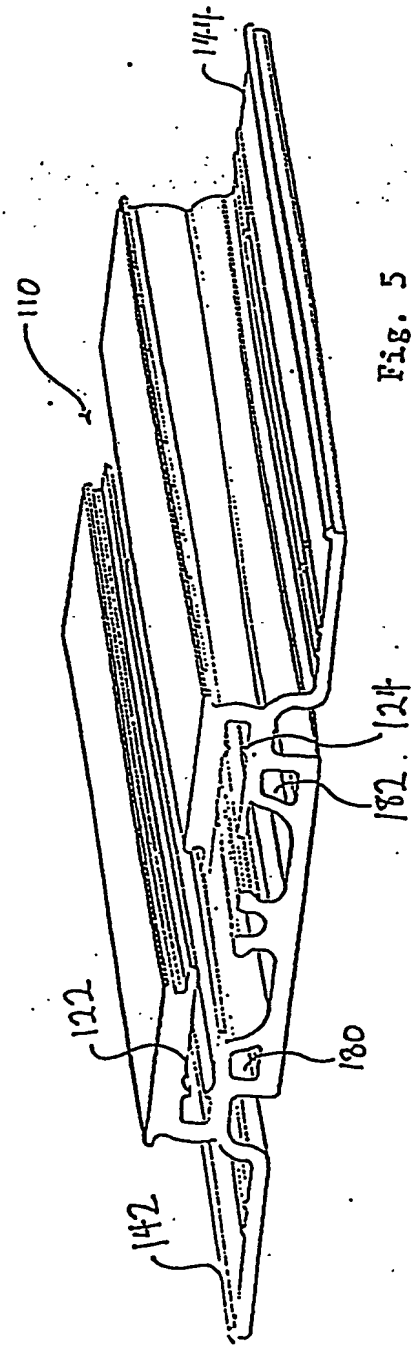
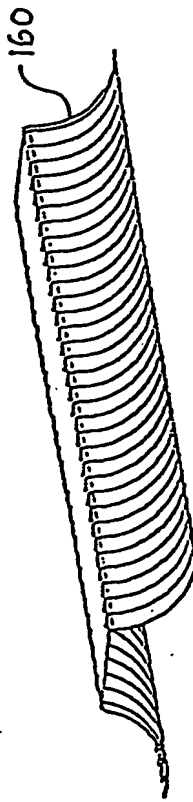
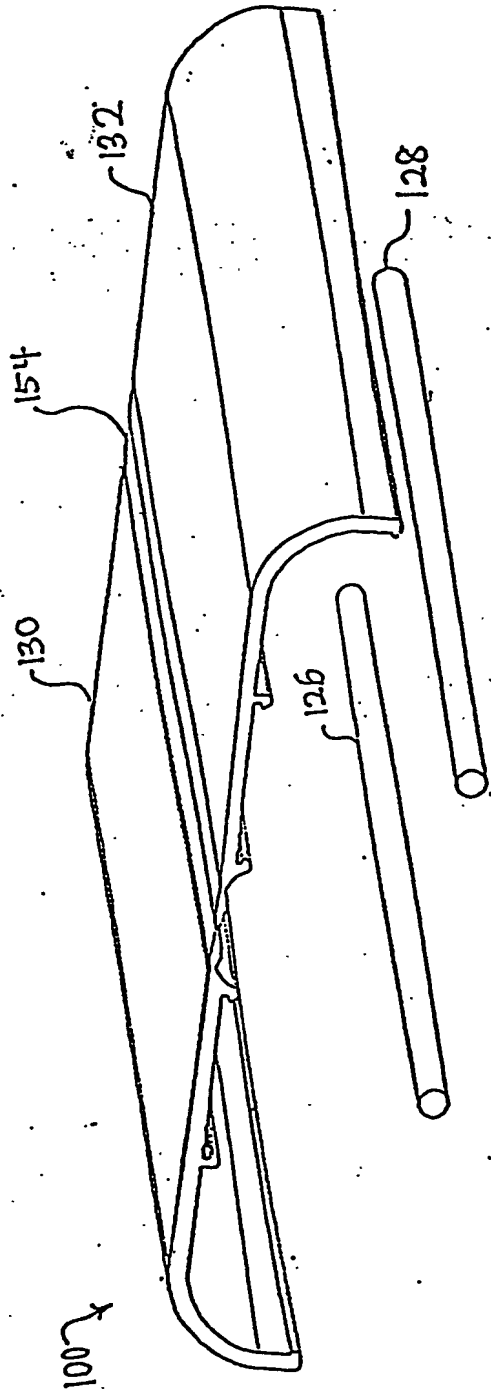


Fig. 5

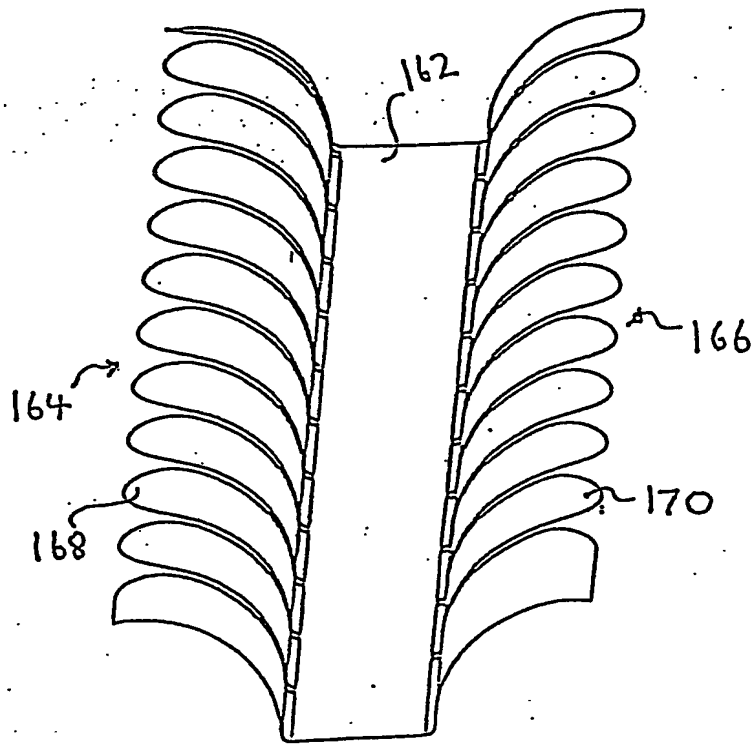


Fig. 6

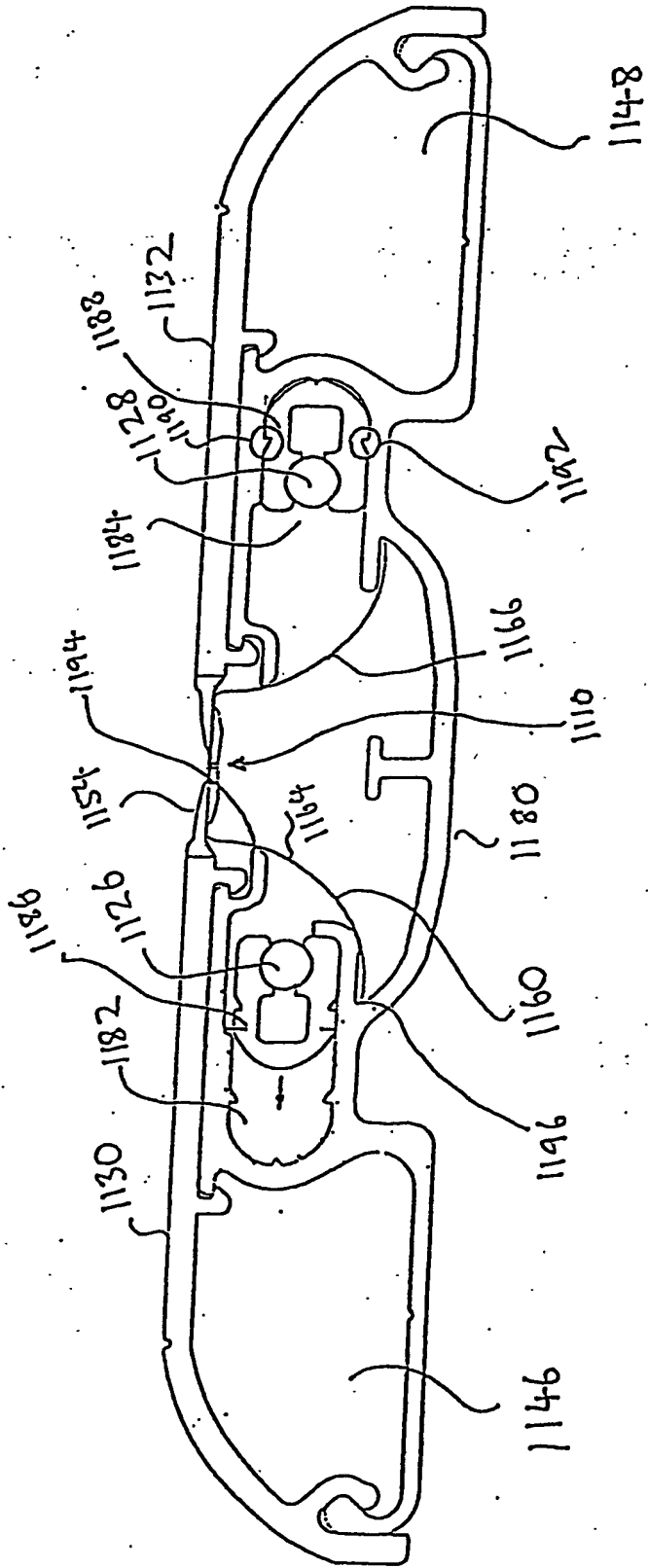


Fig. 7

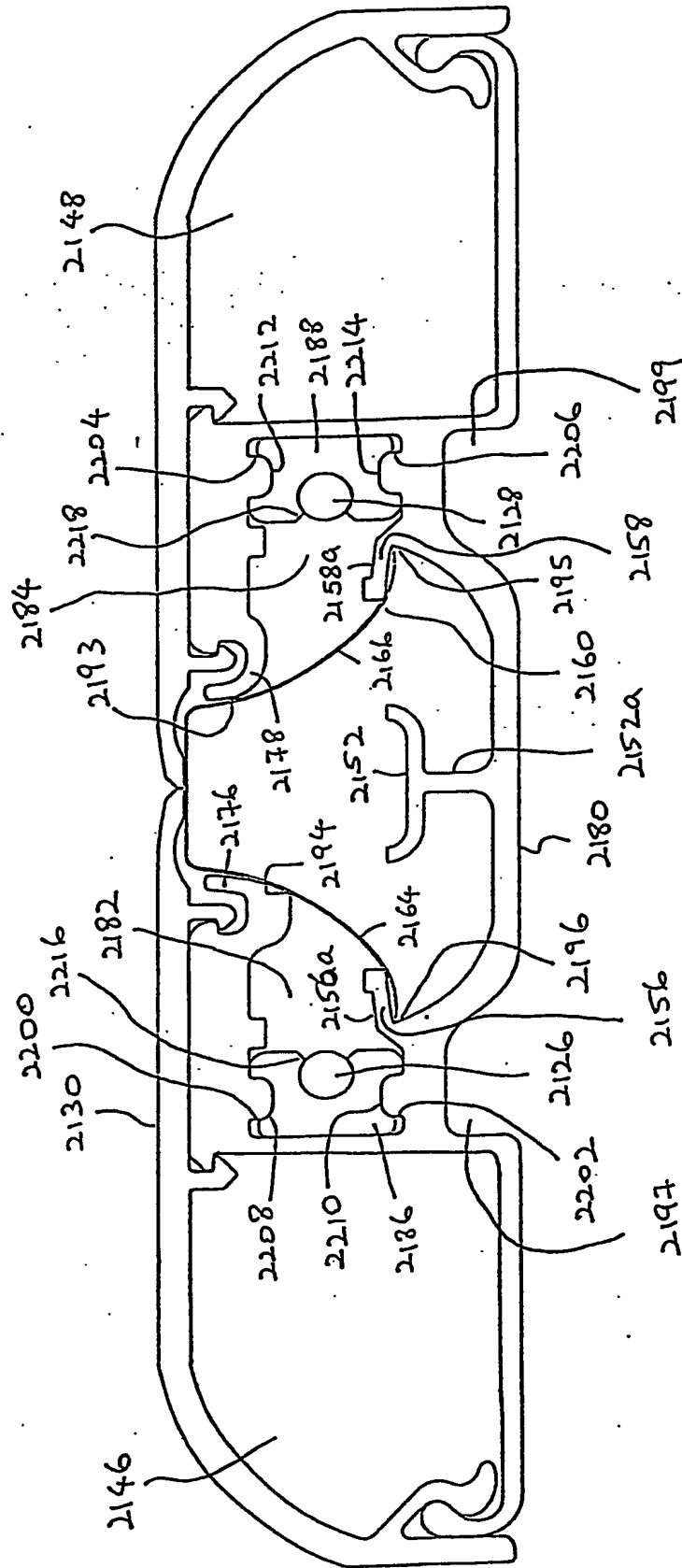


Fig. 7a

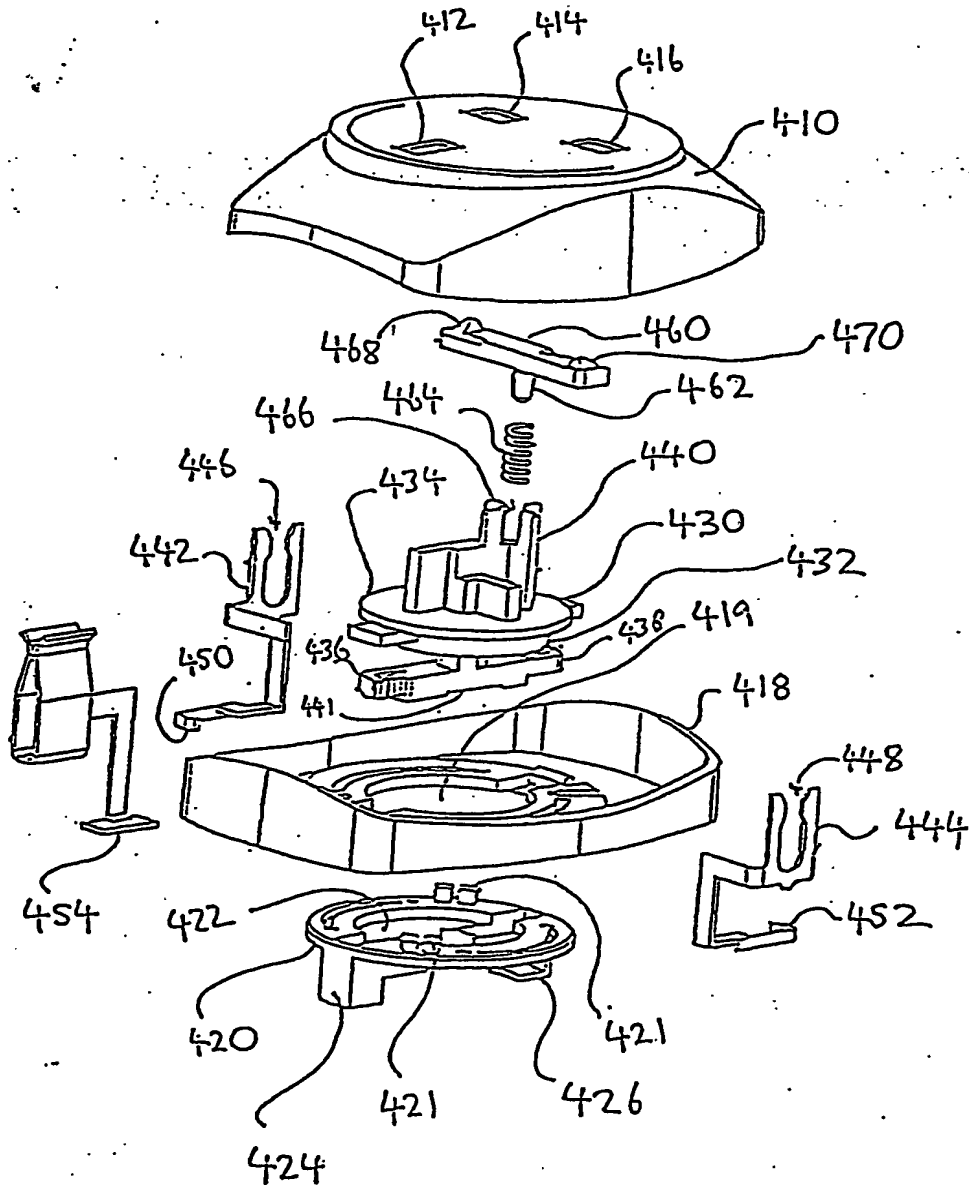
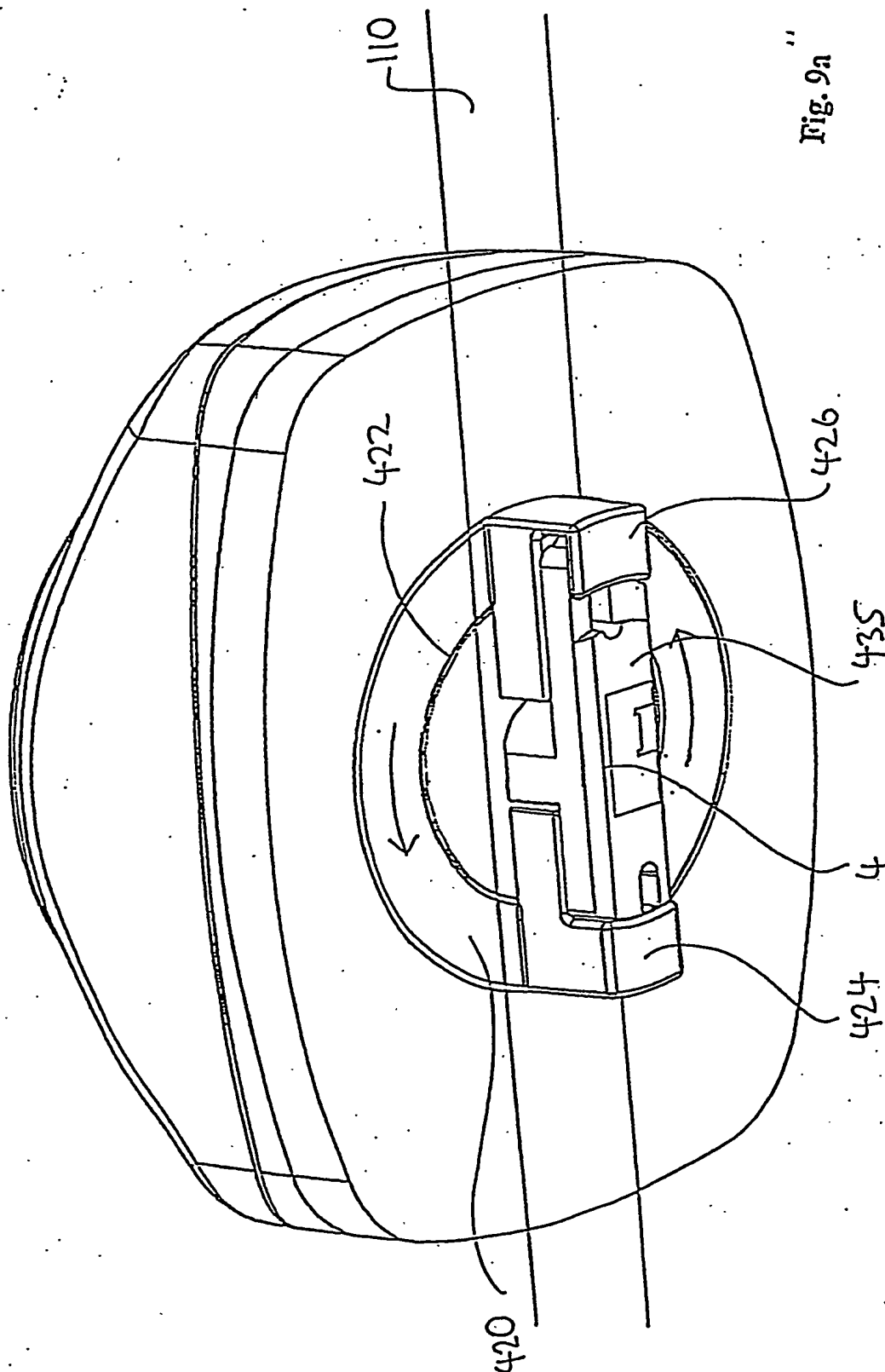


Fig. 8



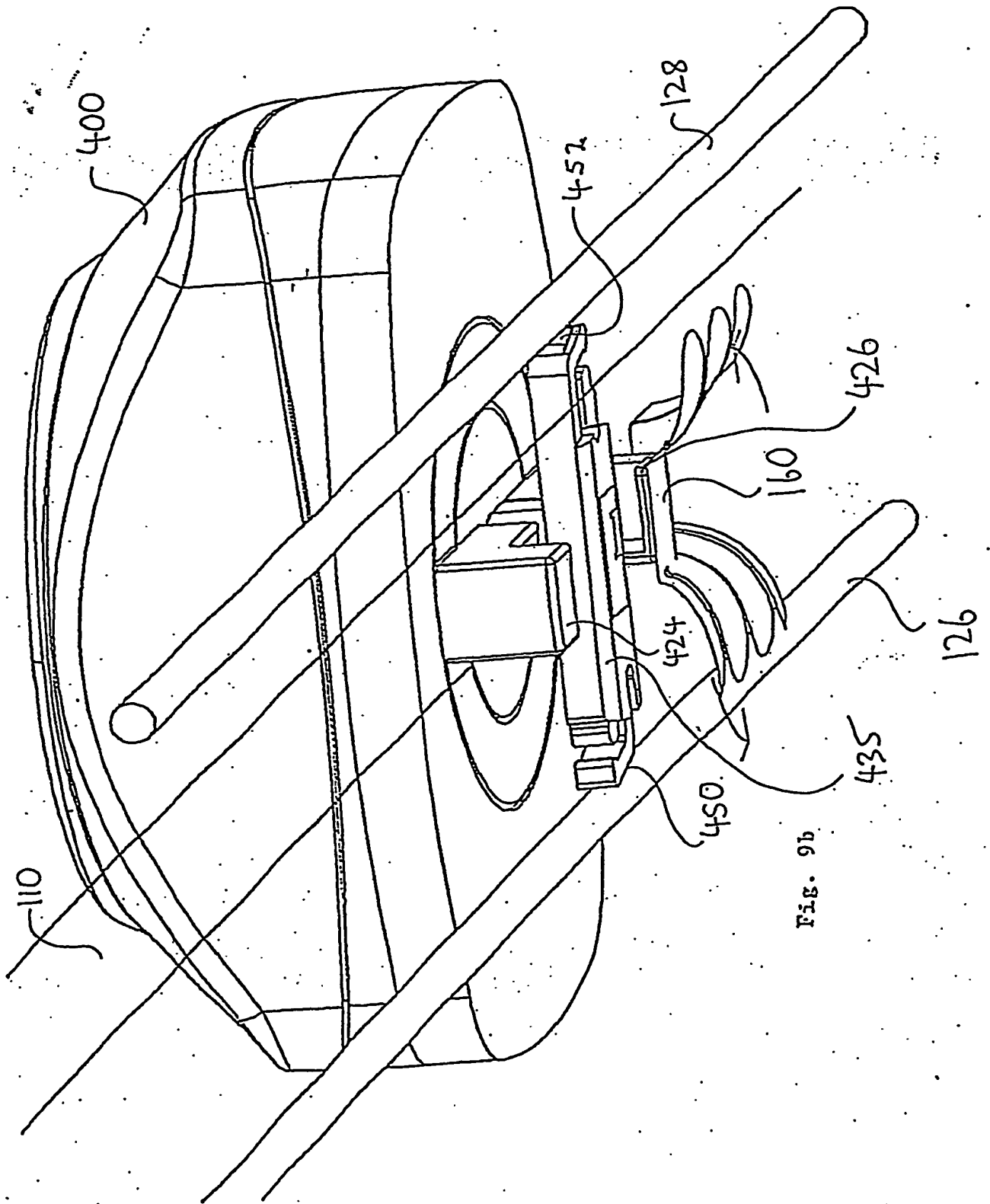


Fig. 9b

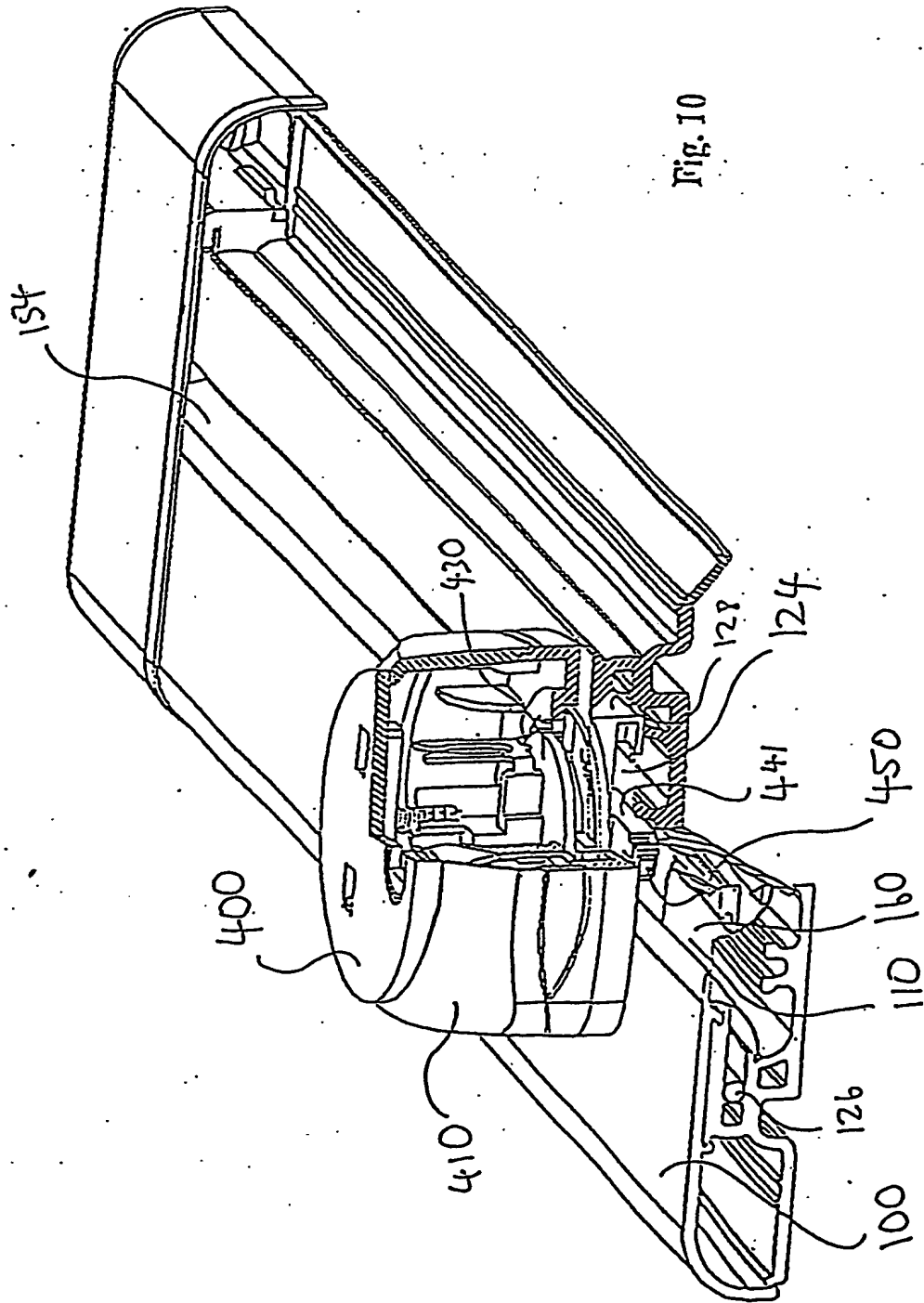
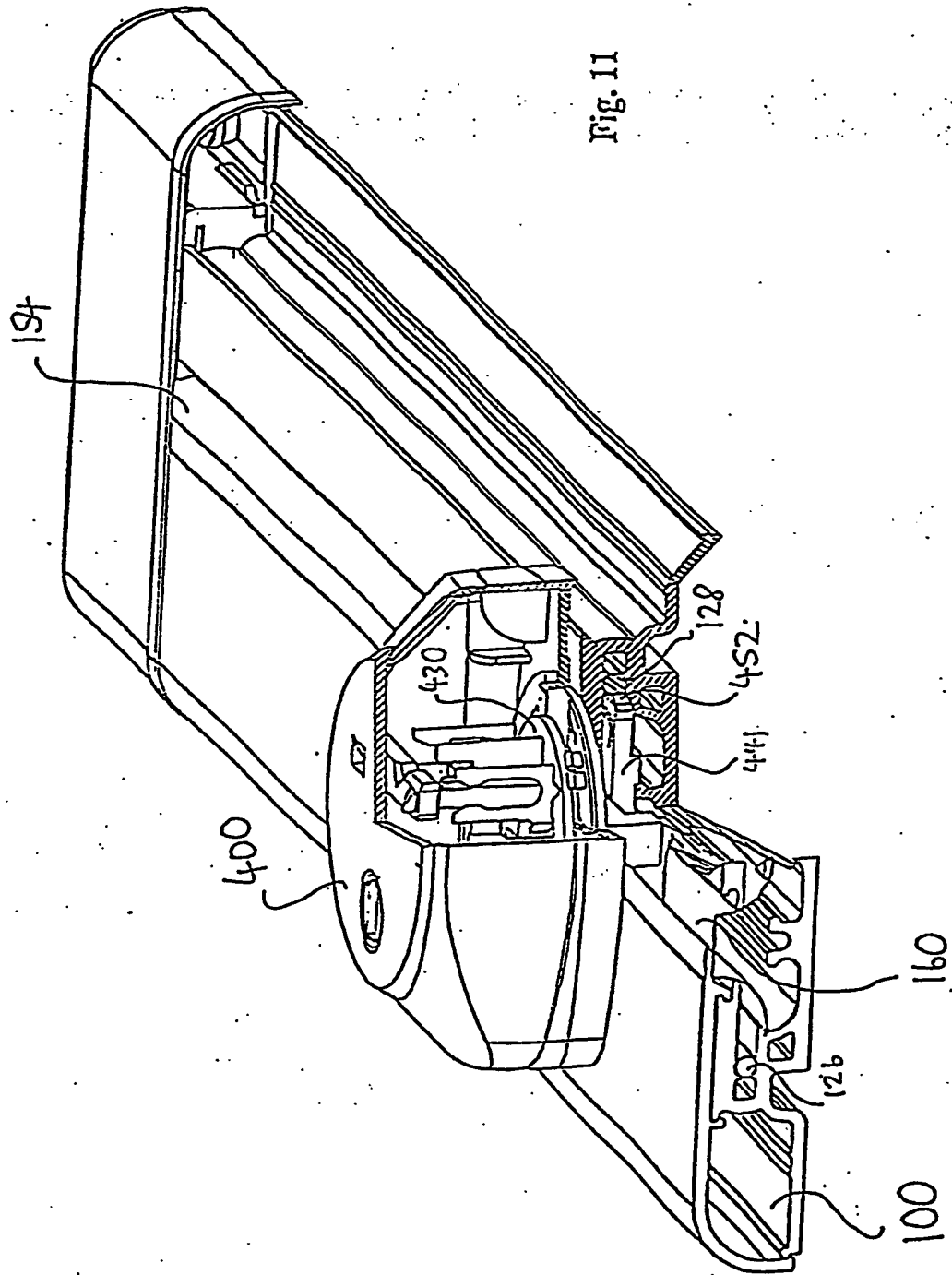


Fig. 10

Fig. 11



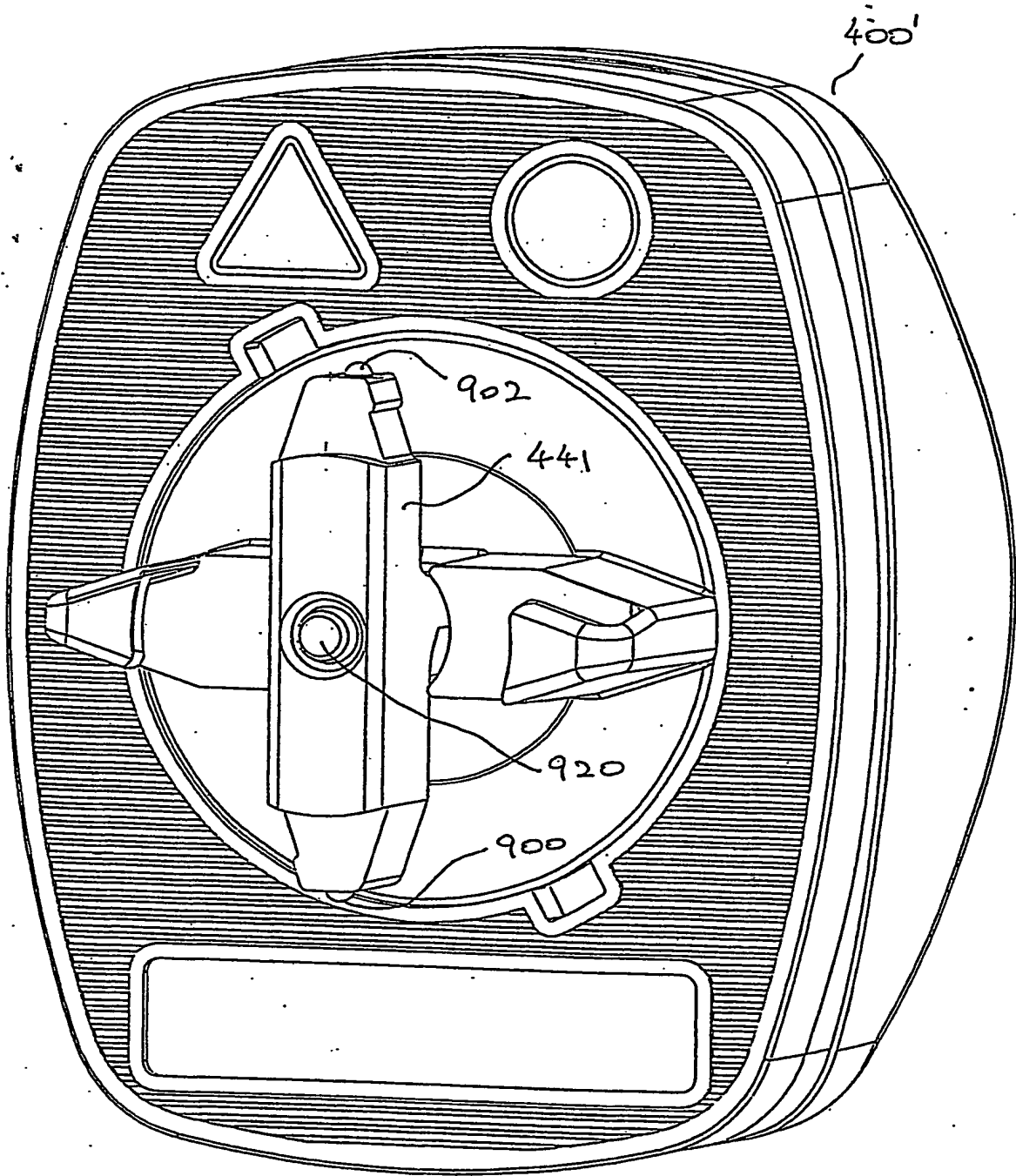


Fig. 11a

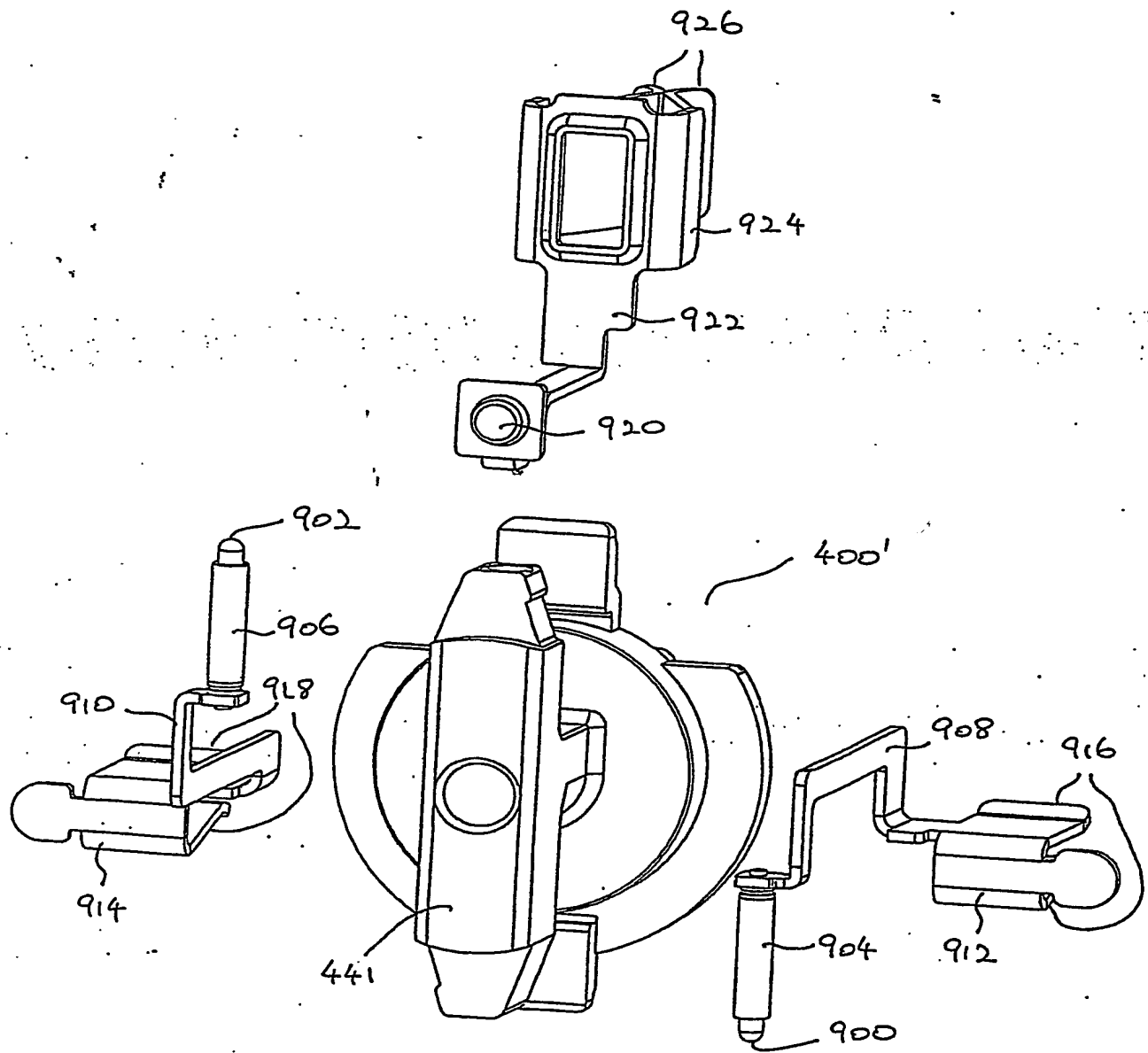


Fig. 11b

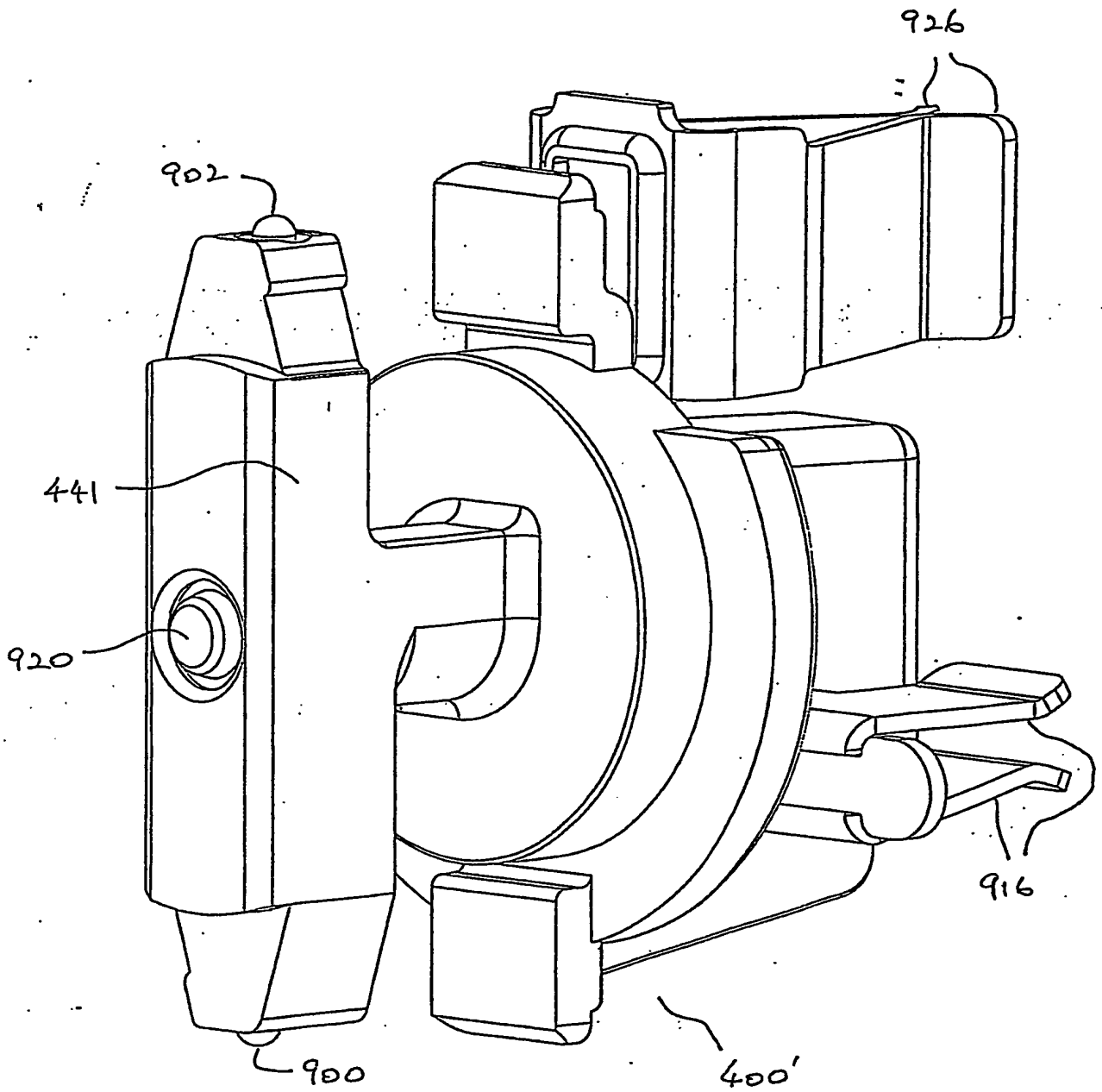


Fig. 11c

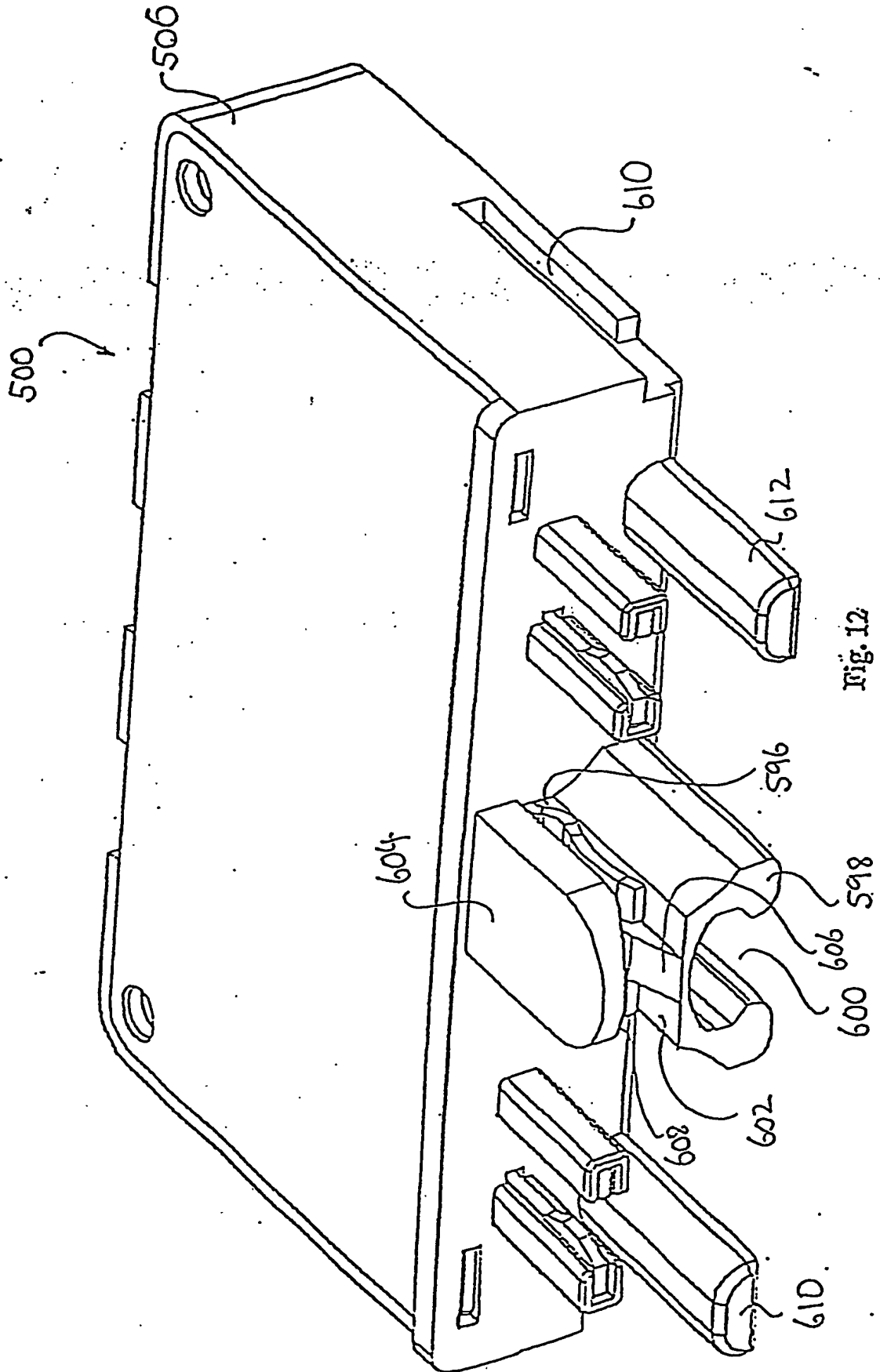


Fig. 12

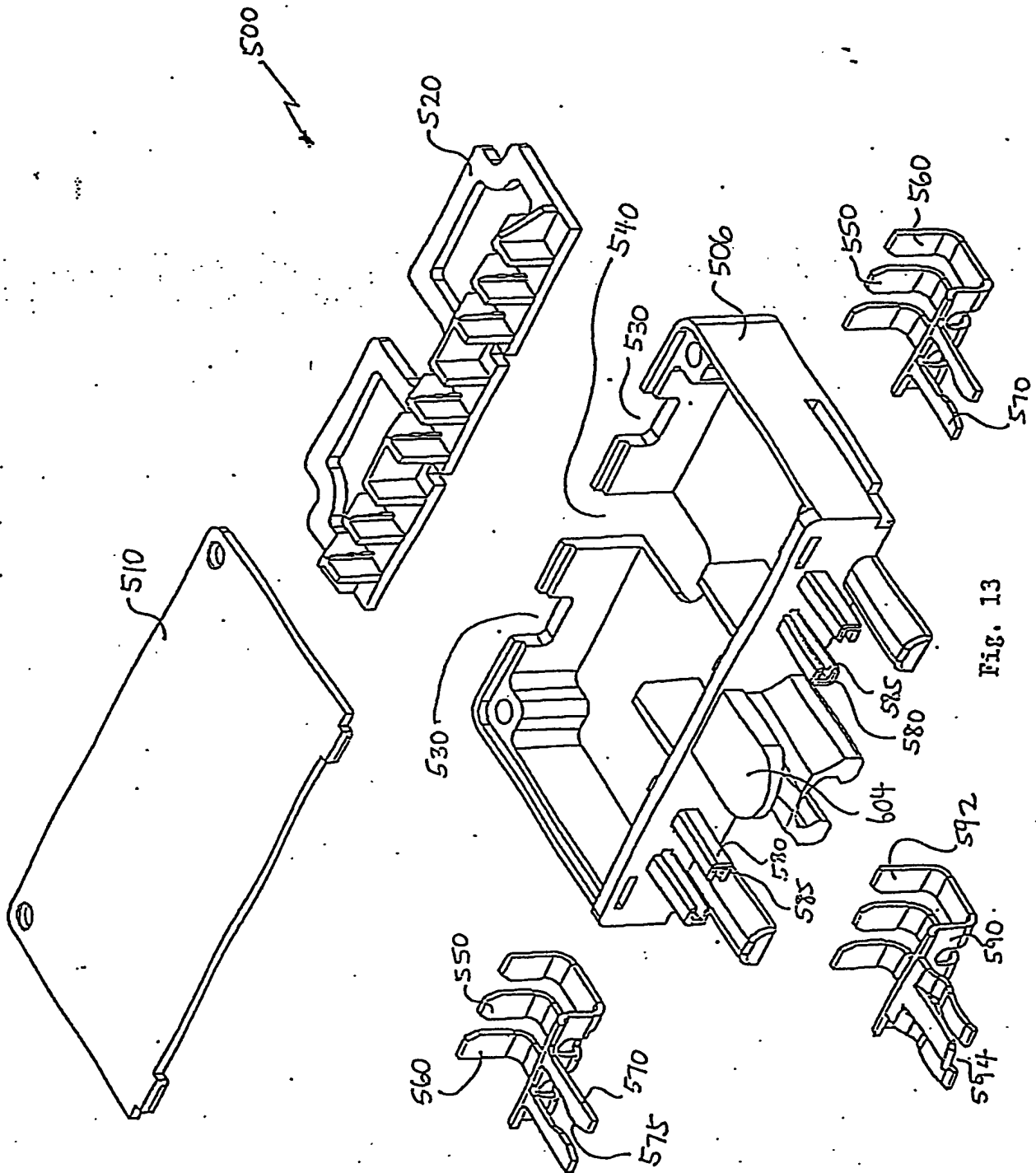


Fig. 13

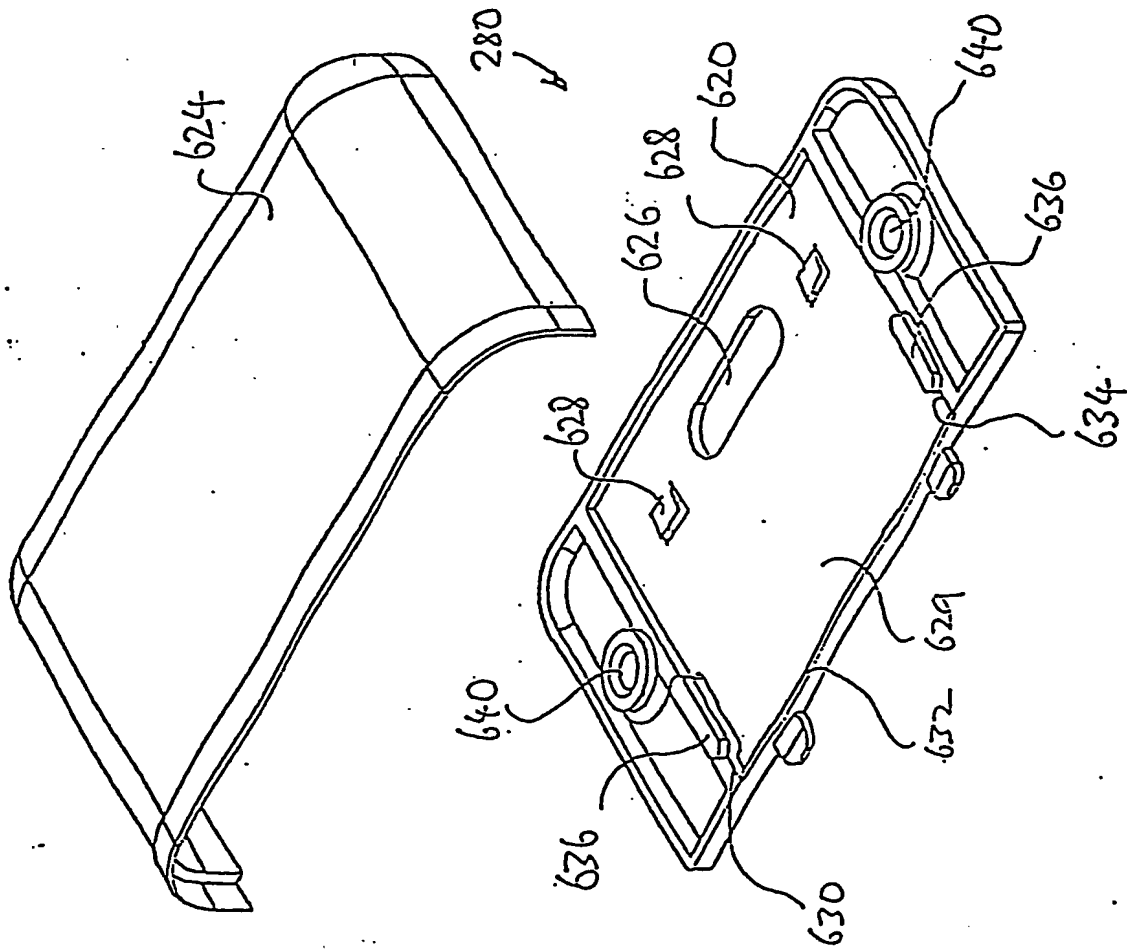


Fig. 14

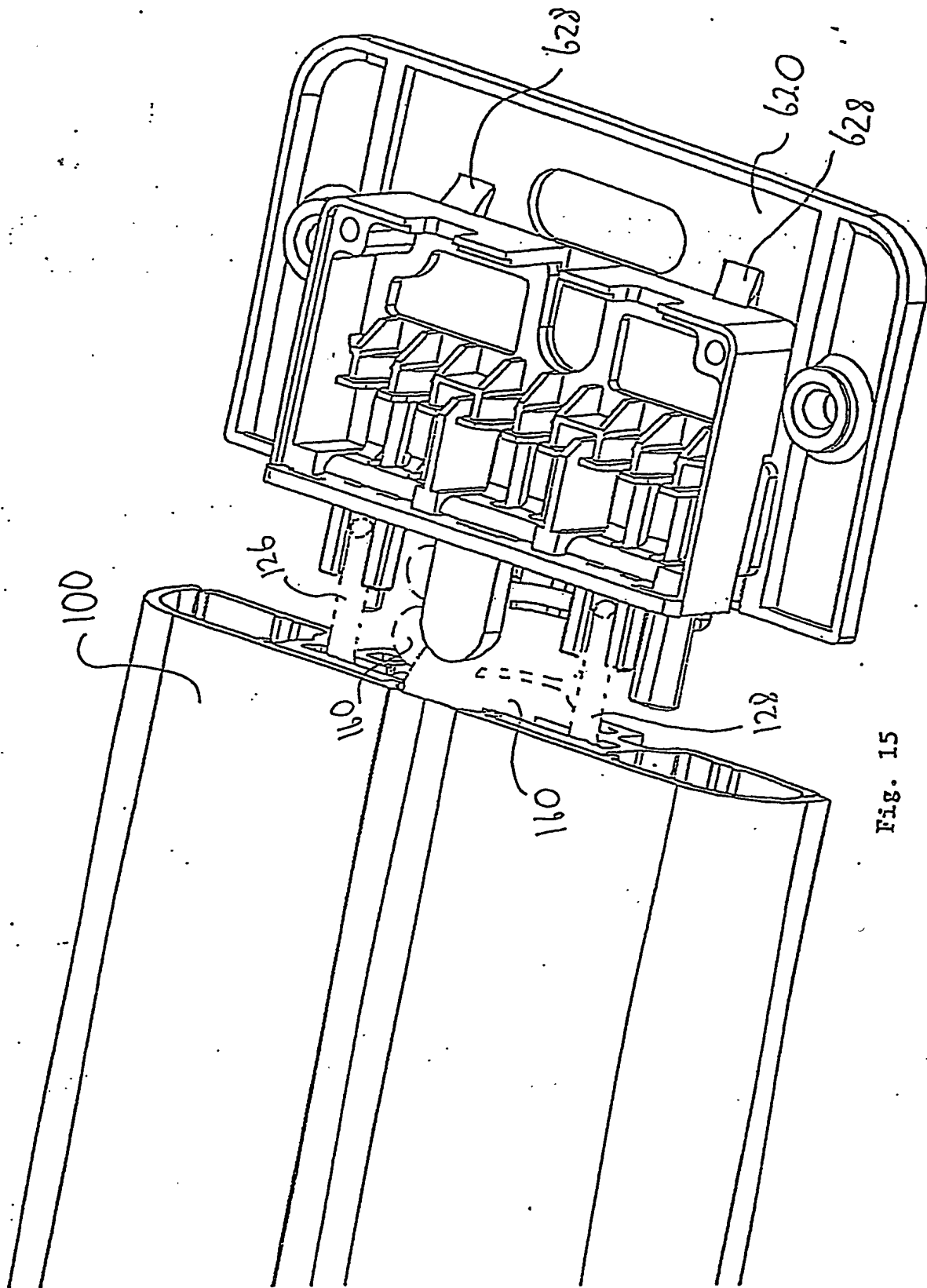


Fig. 15

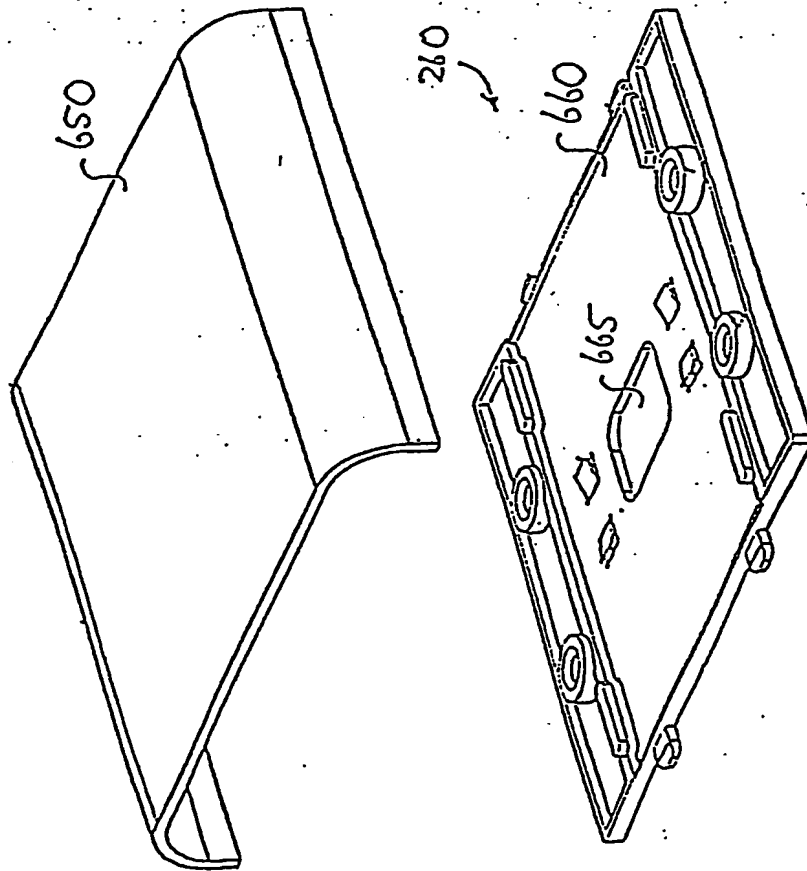


Fig. 16

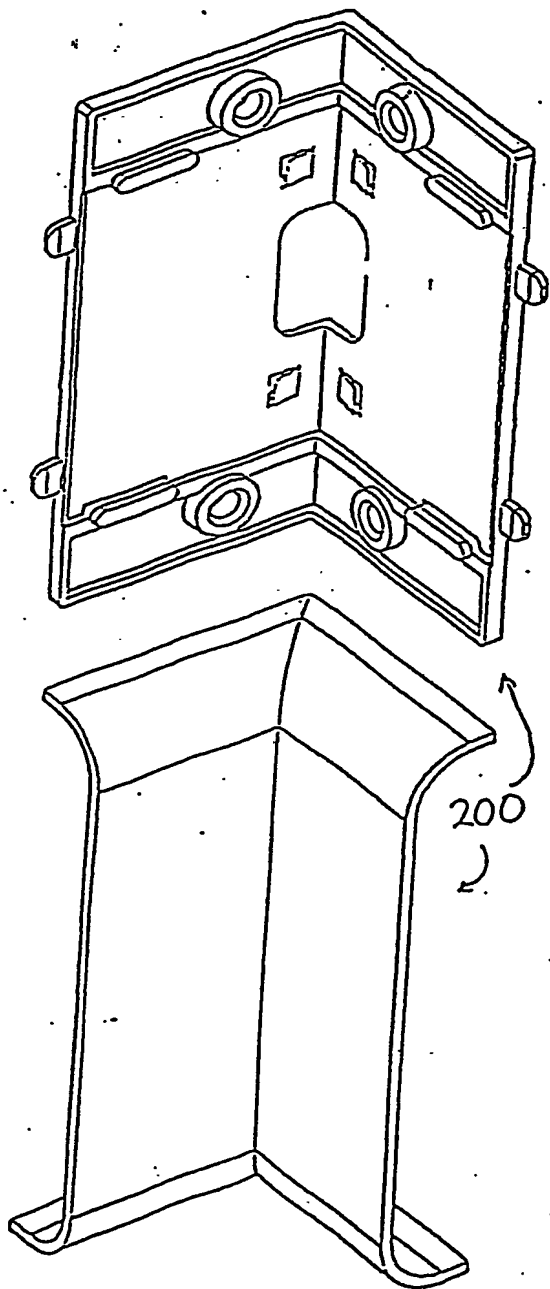


Fig. 17

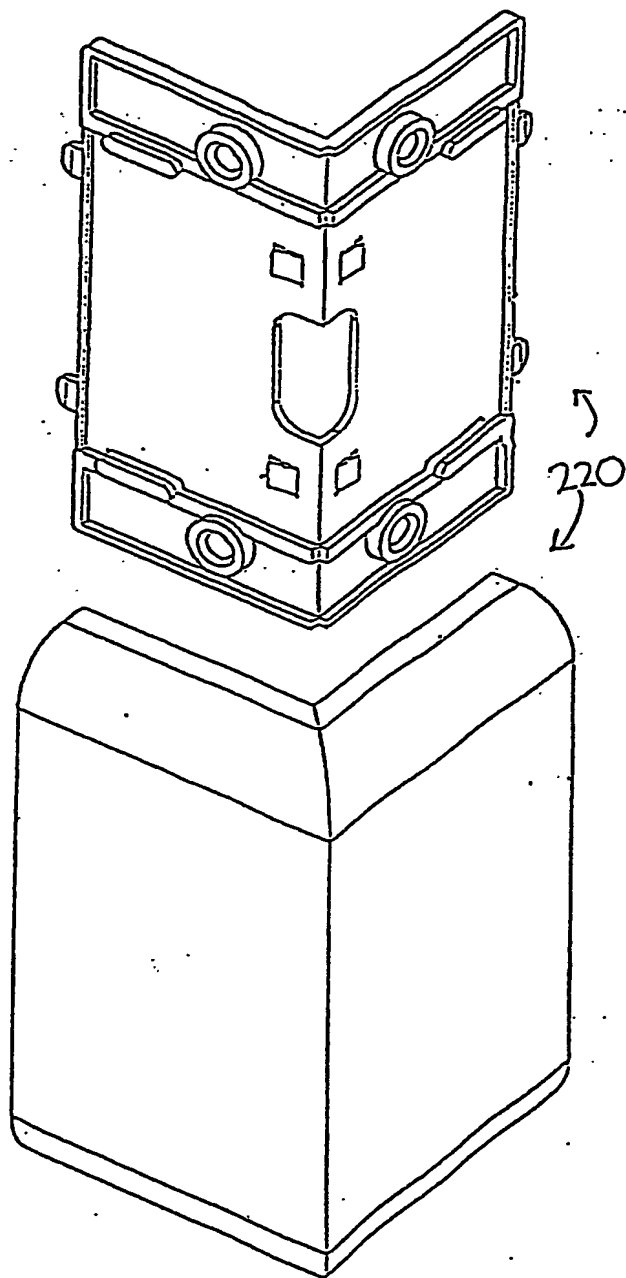


Fig. 18

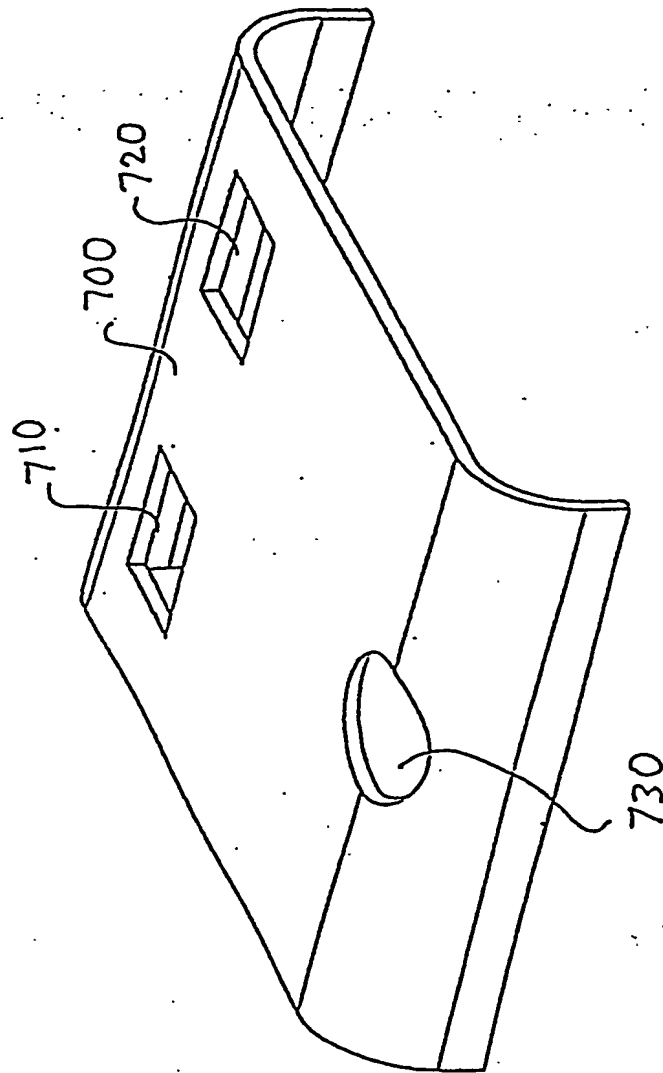


Fig. 19

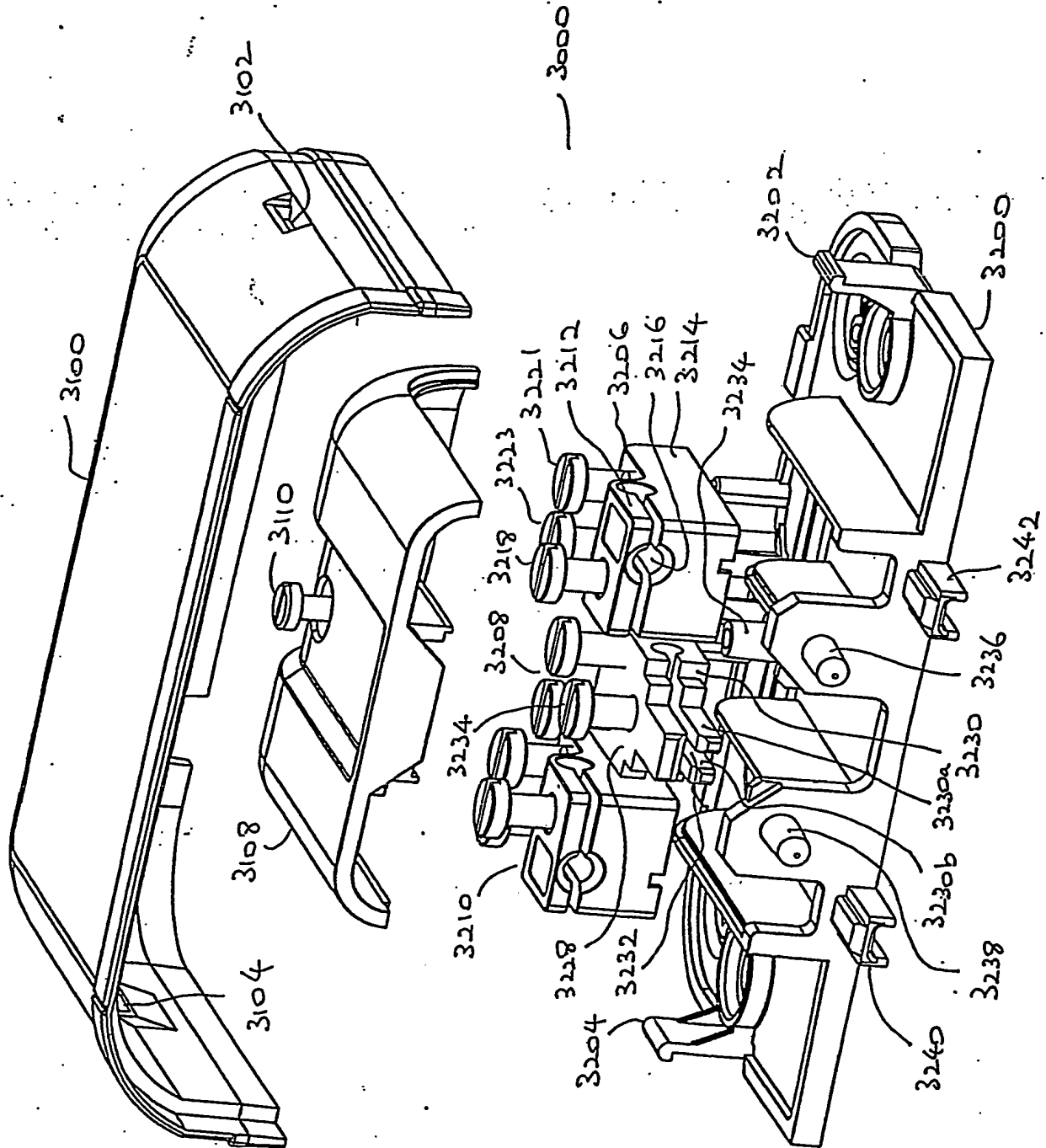


Fig. 19a

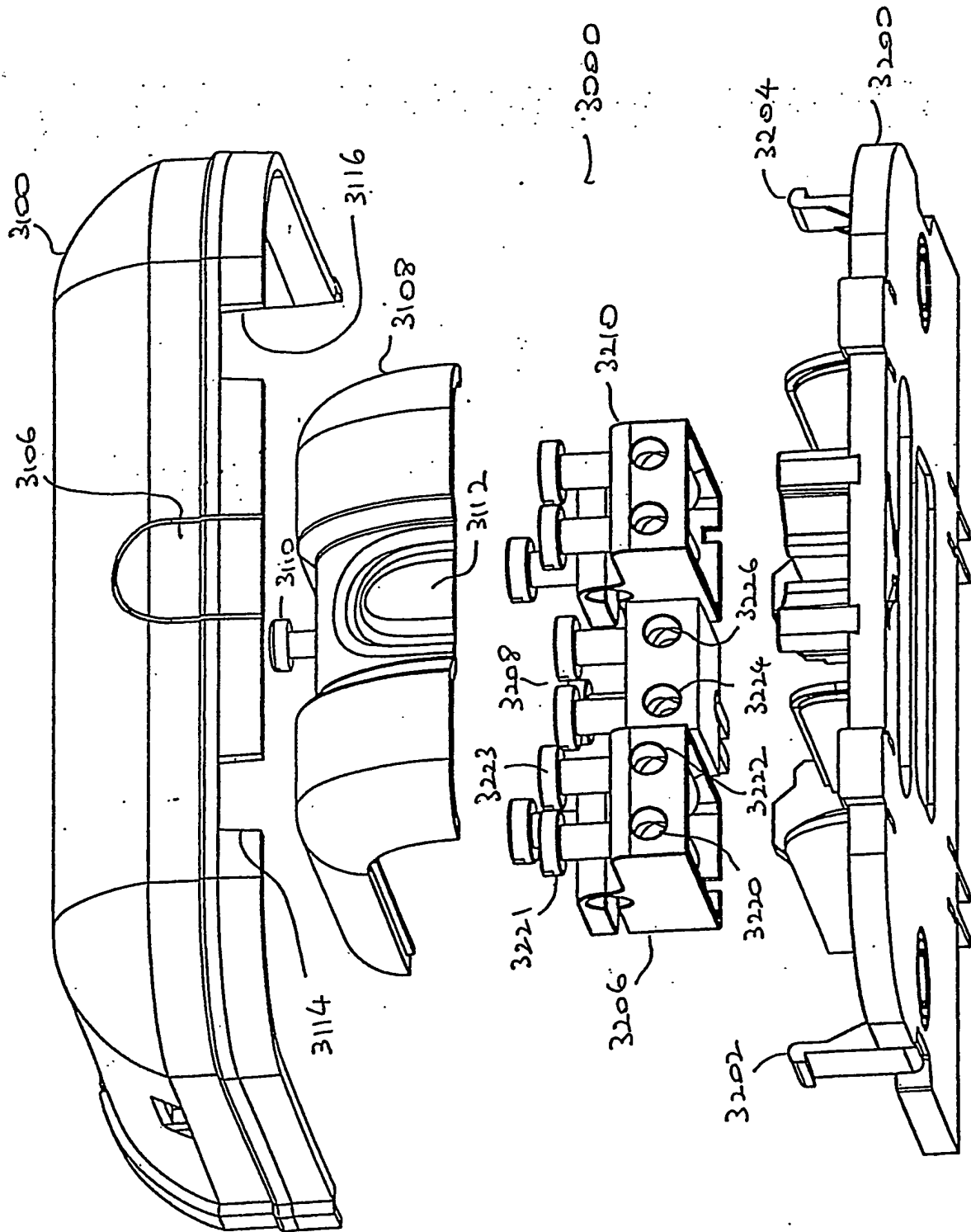


Fig. 19b

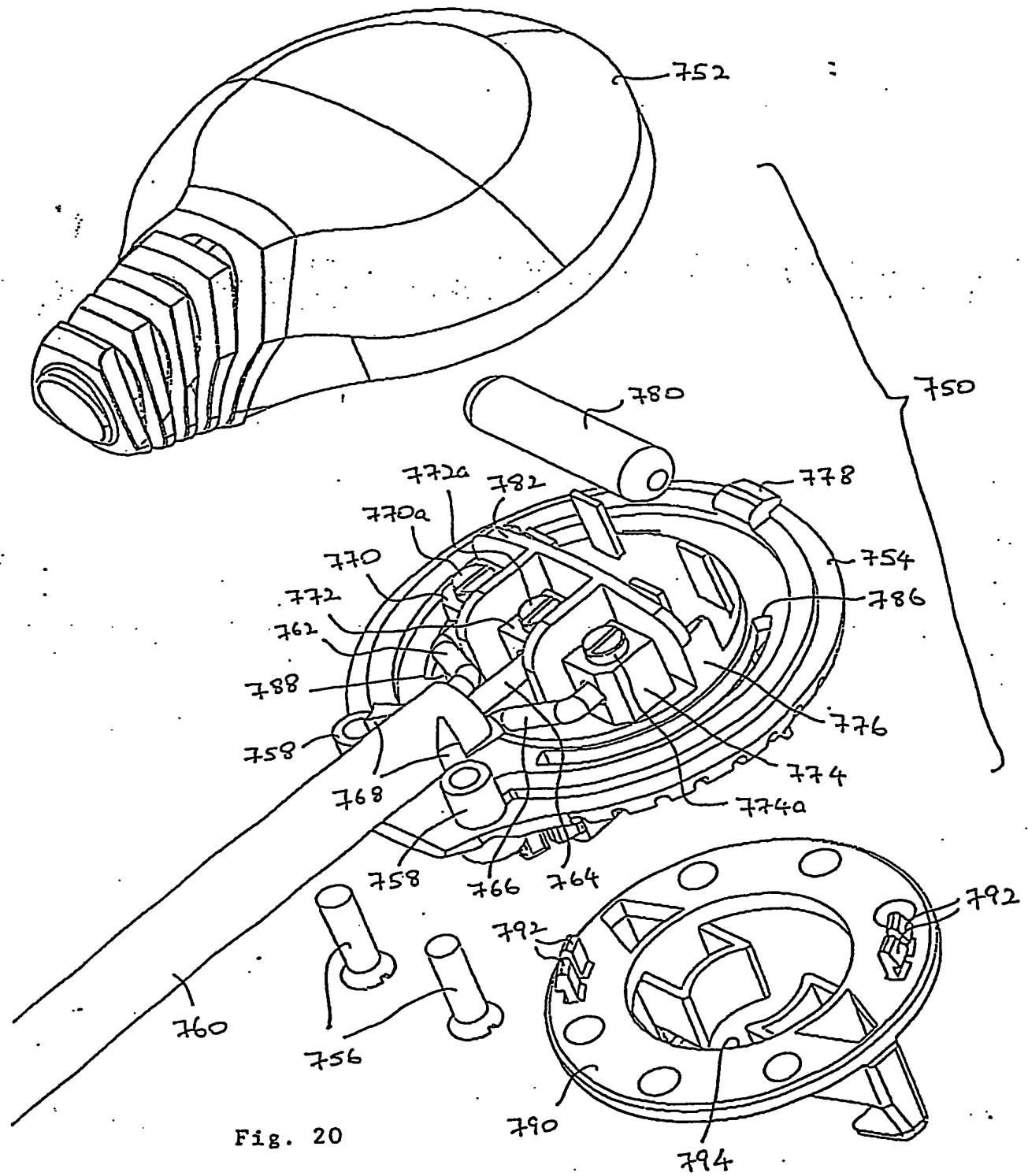


Fig. 20

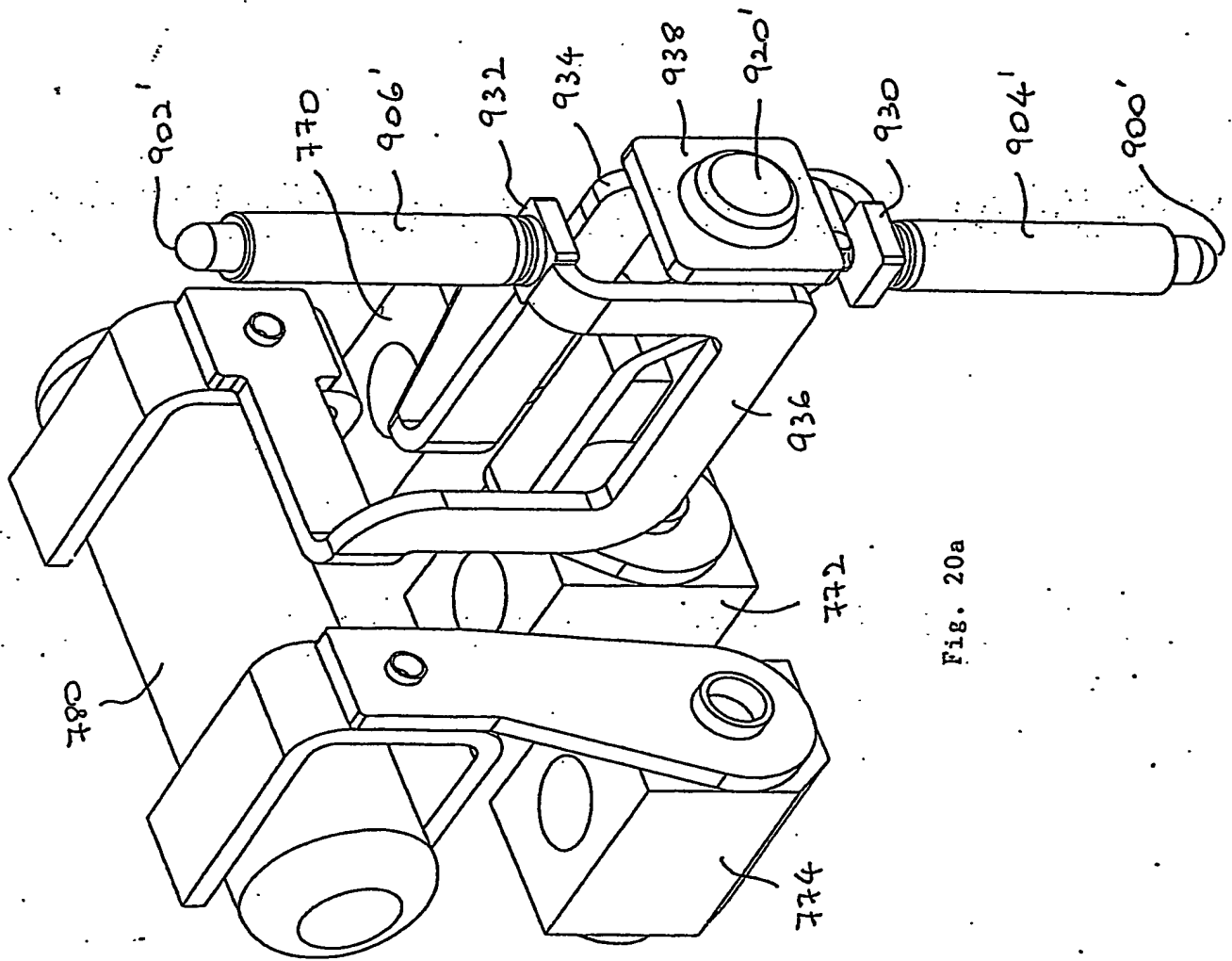


Fig. 20a

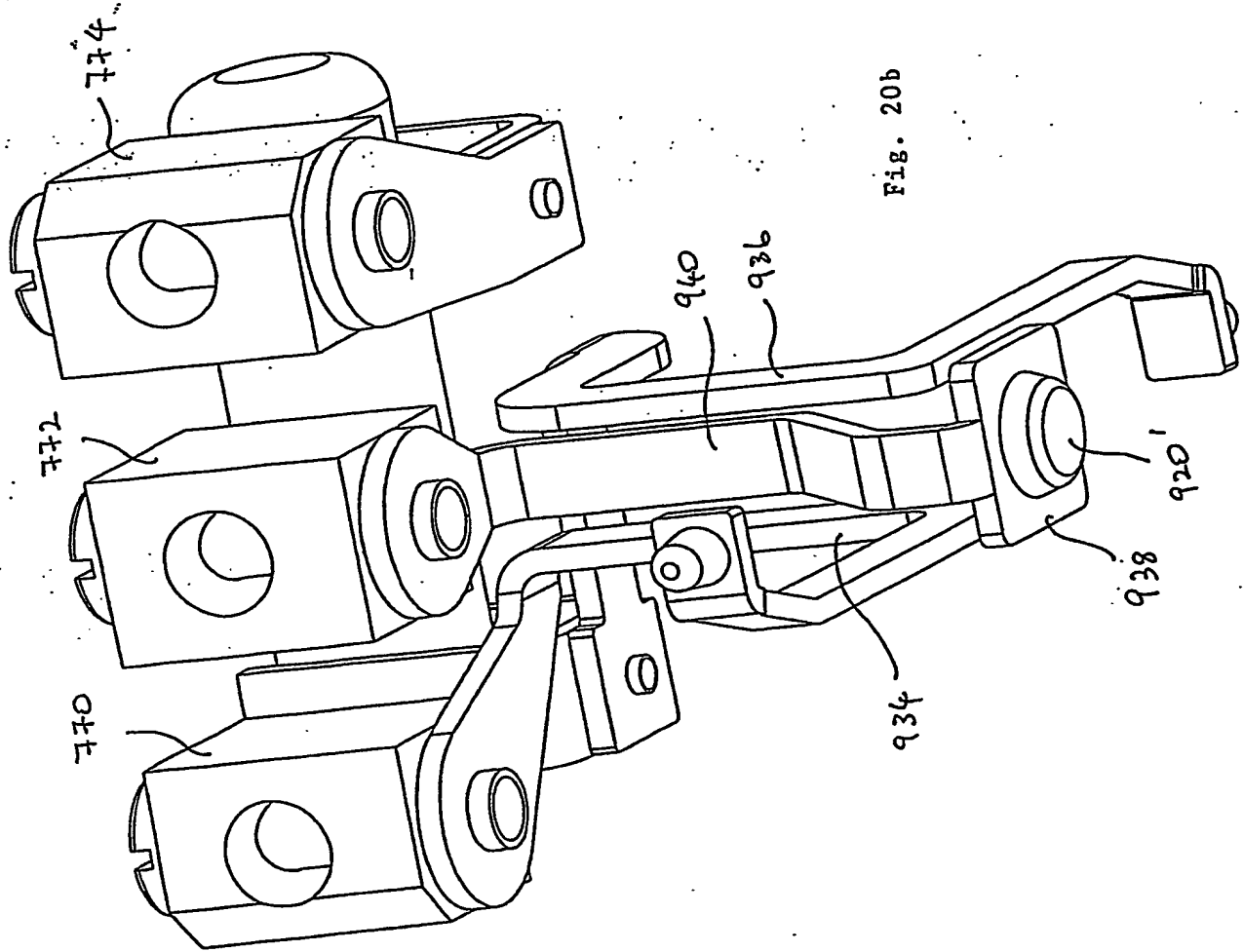
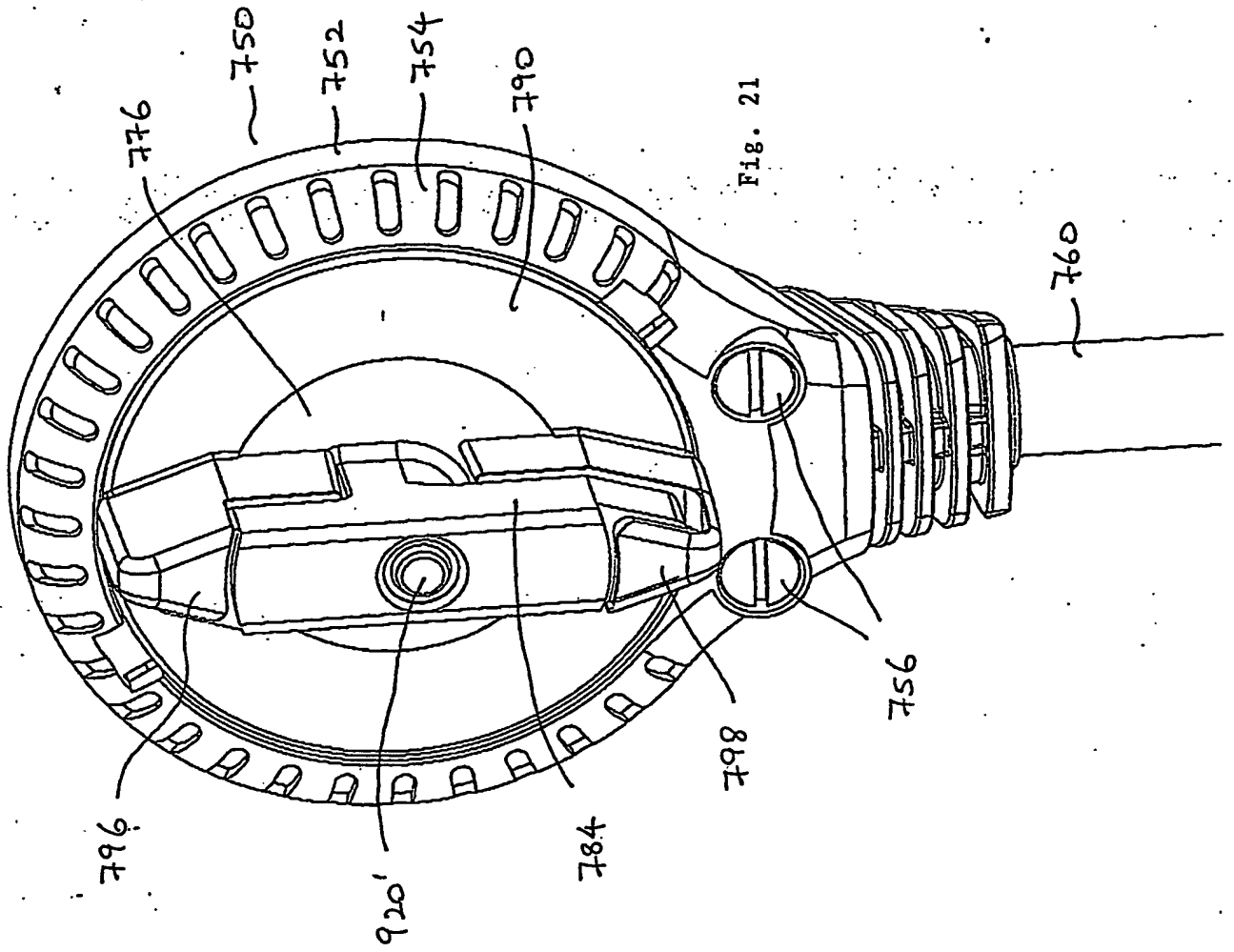
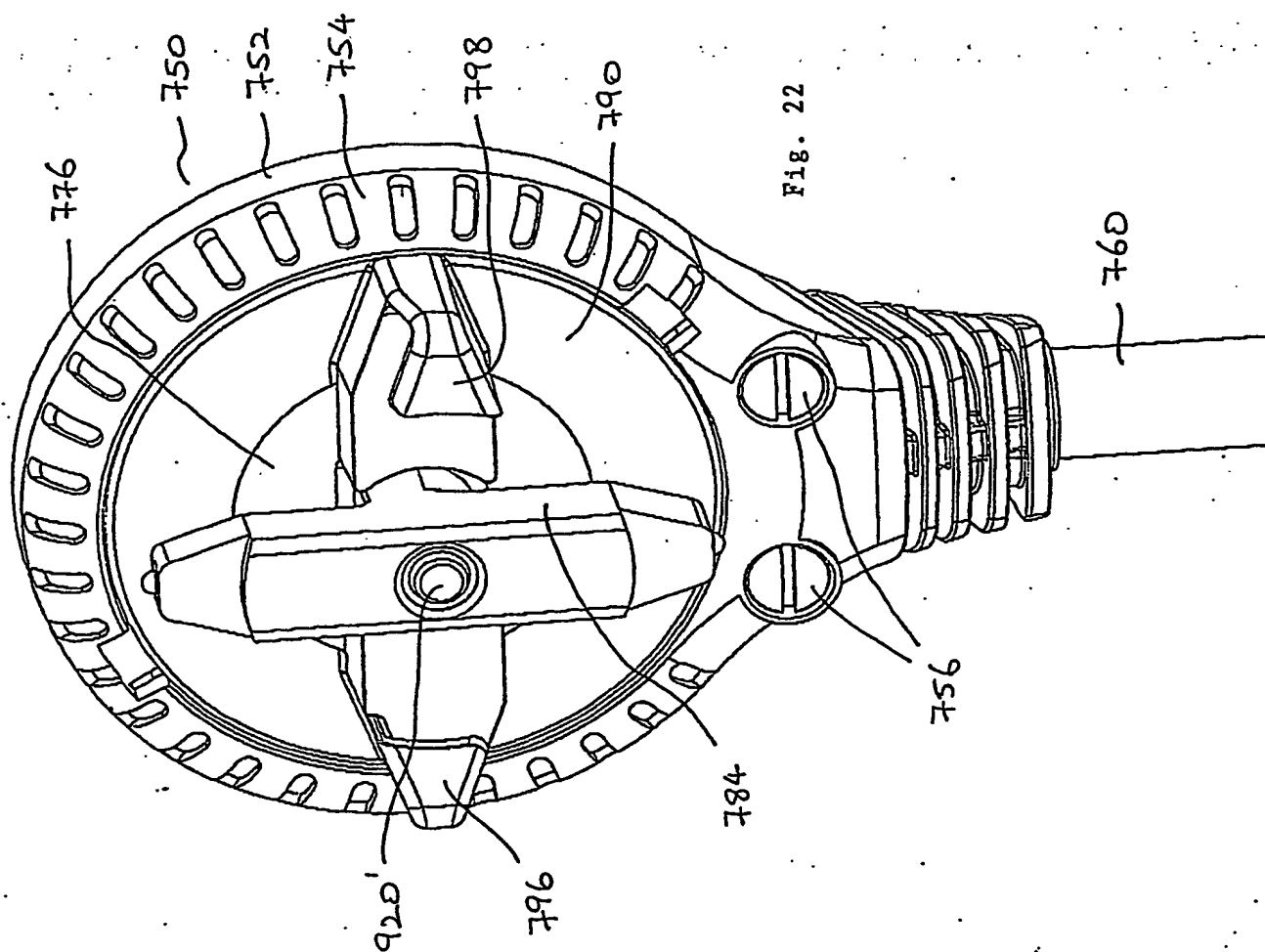


Fig. 20b





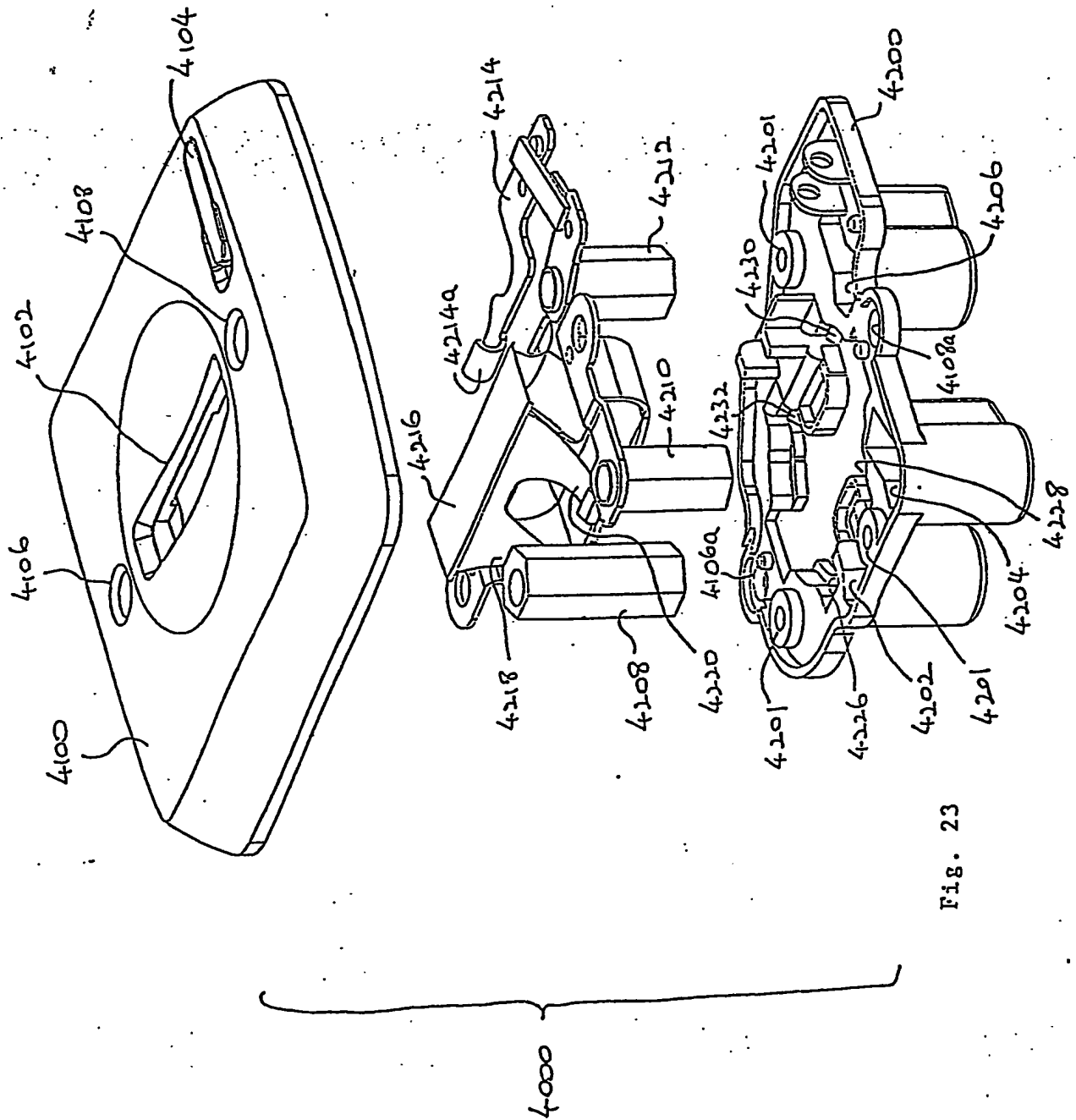


Fig. 23

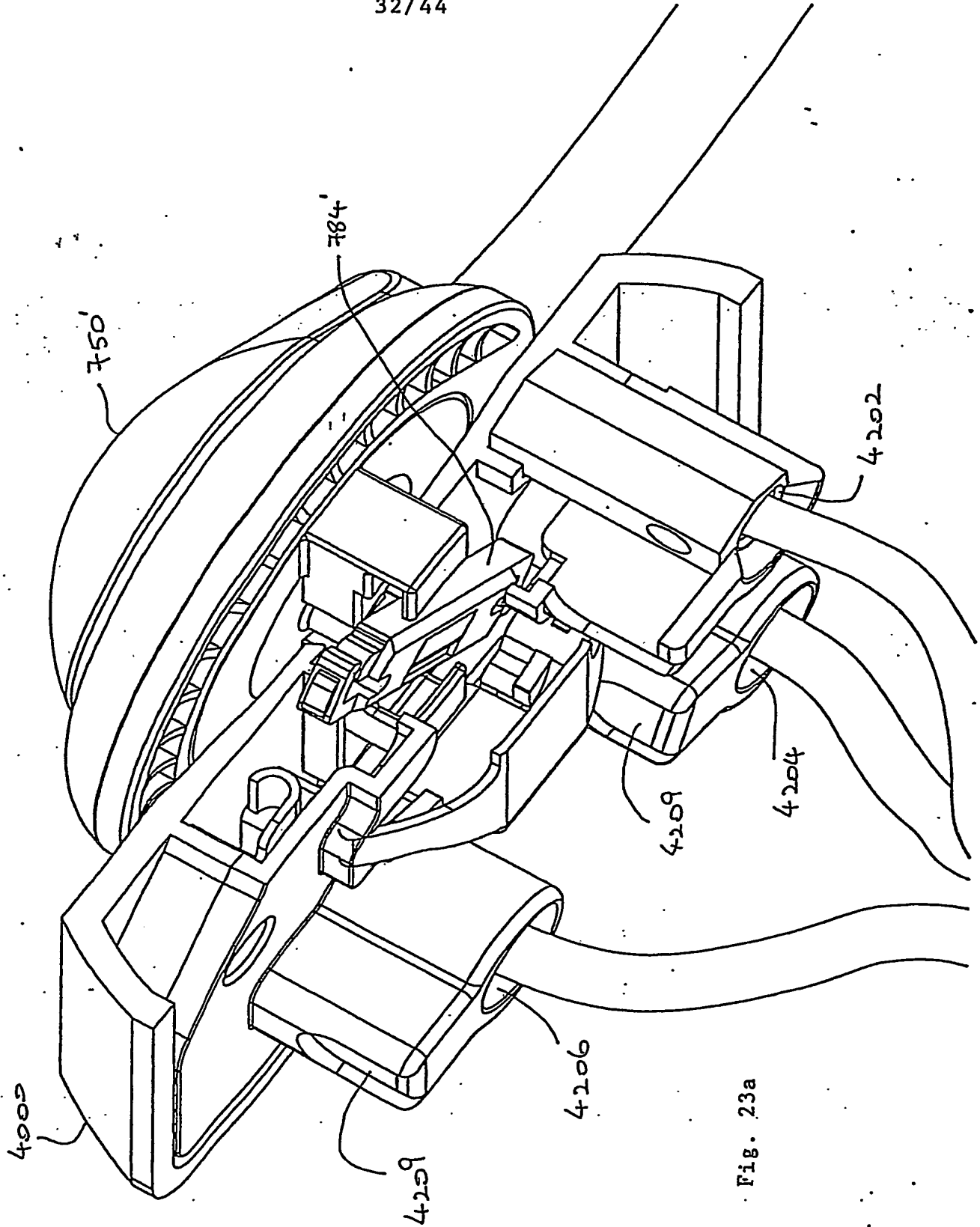
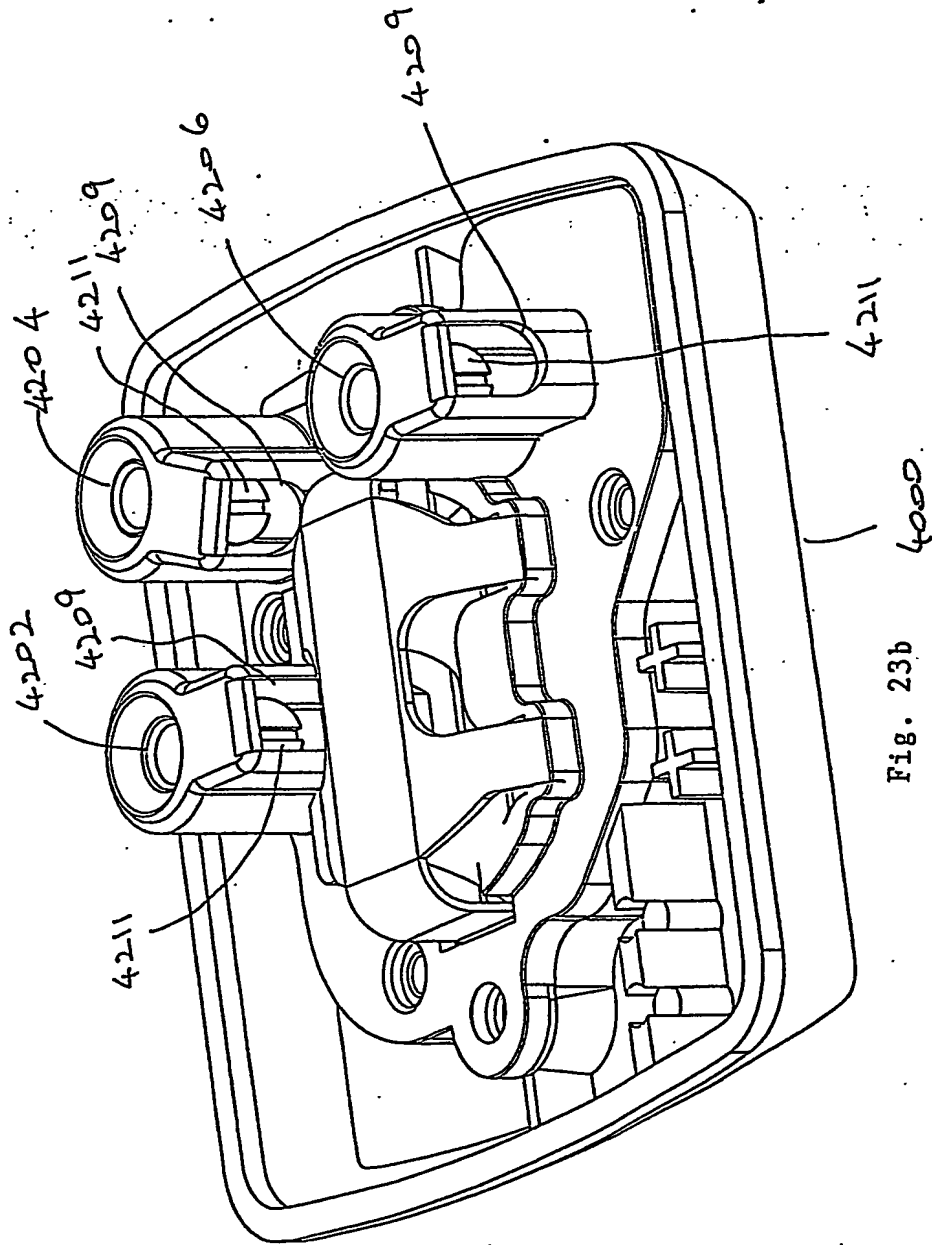


Fig. 23a



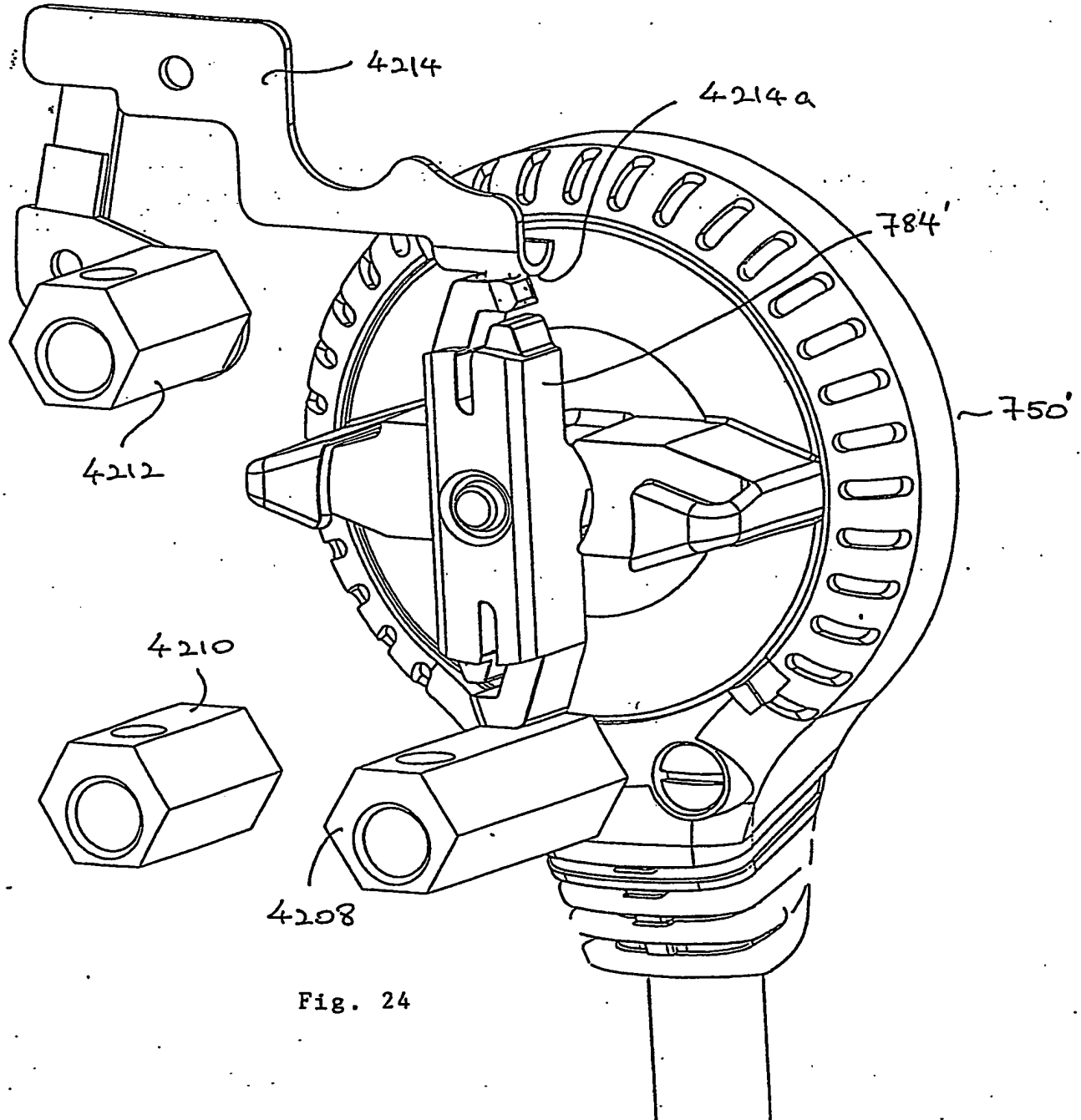


Fig. 24

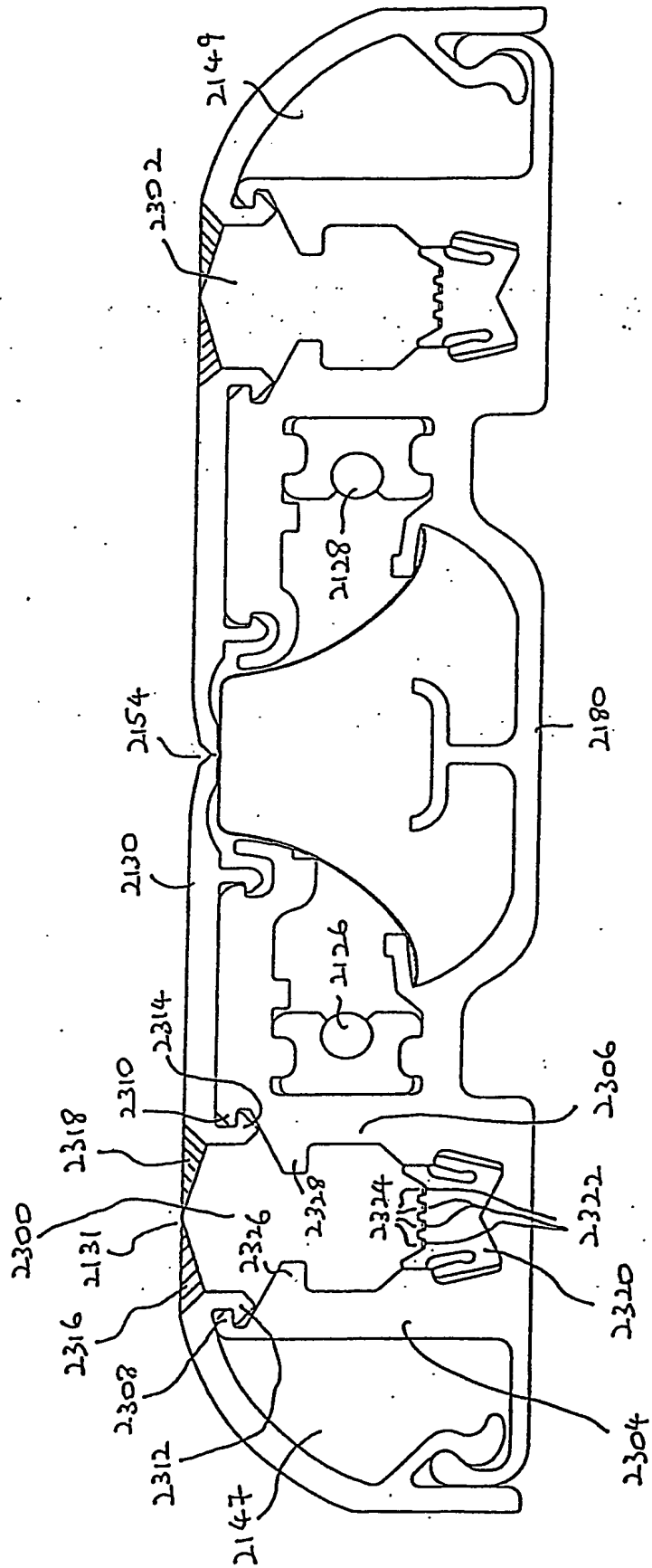


Fig. 25

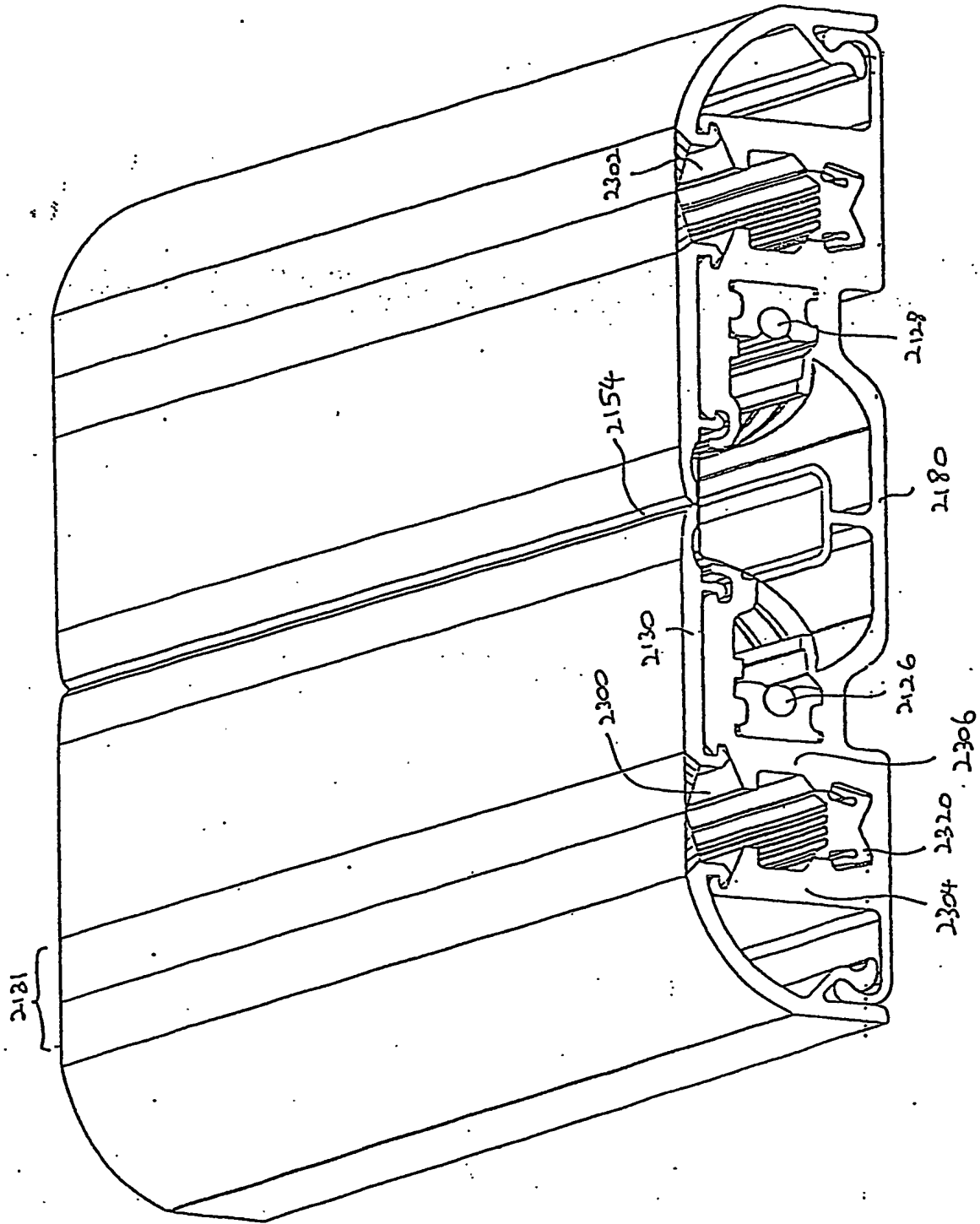
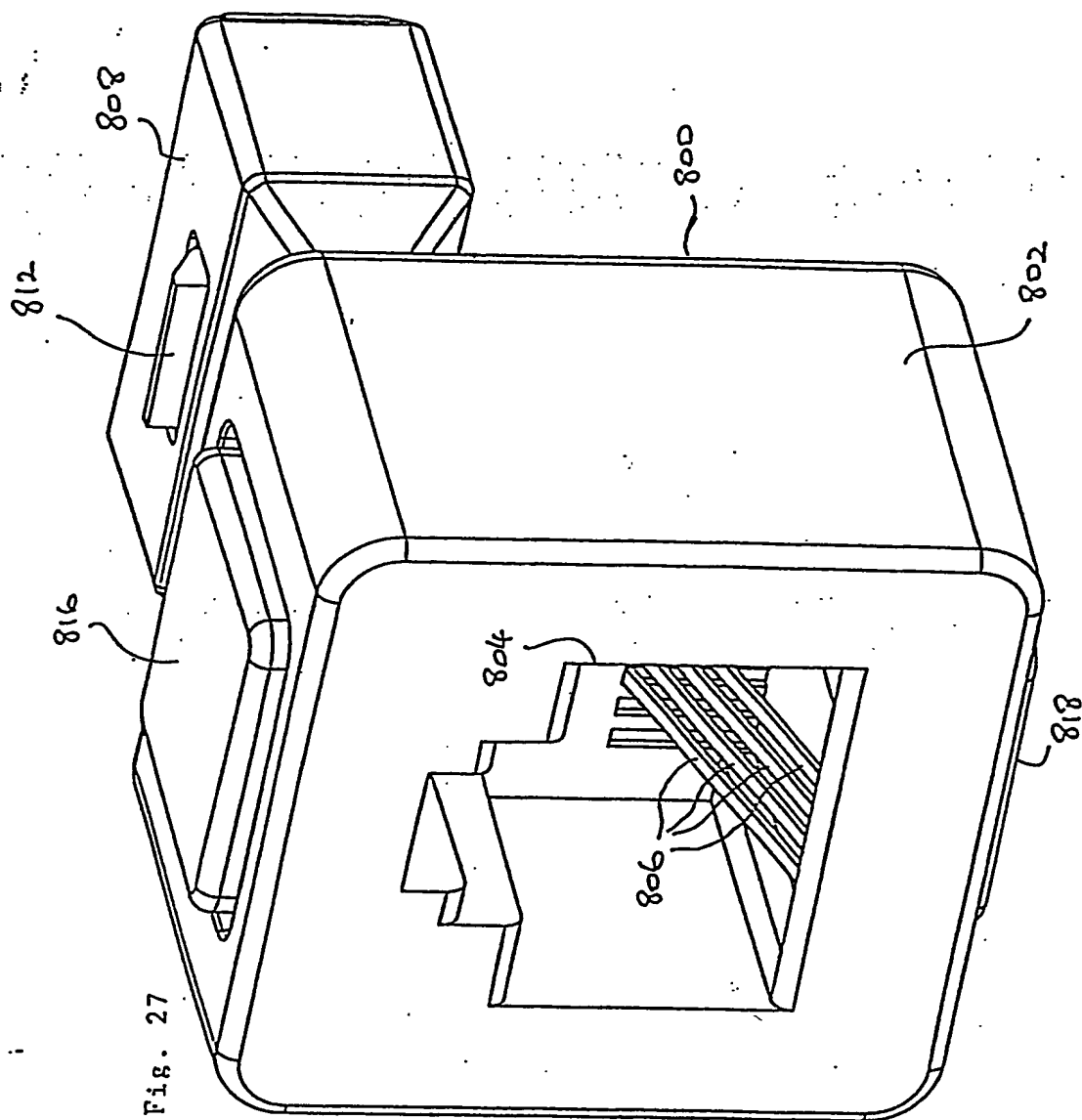


Fig. 26



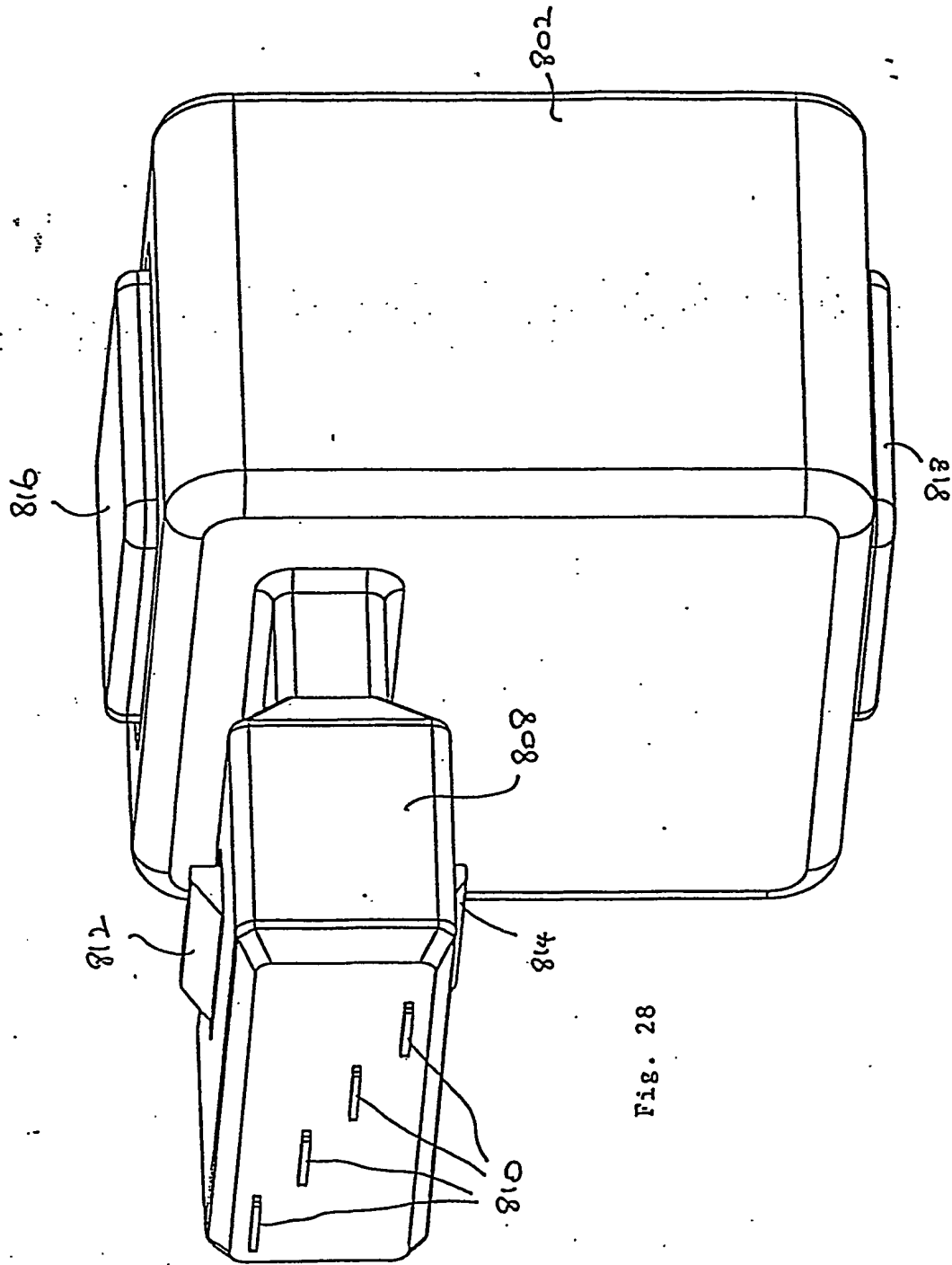


Fig. 28

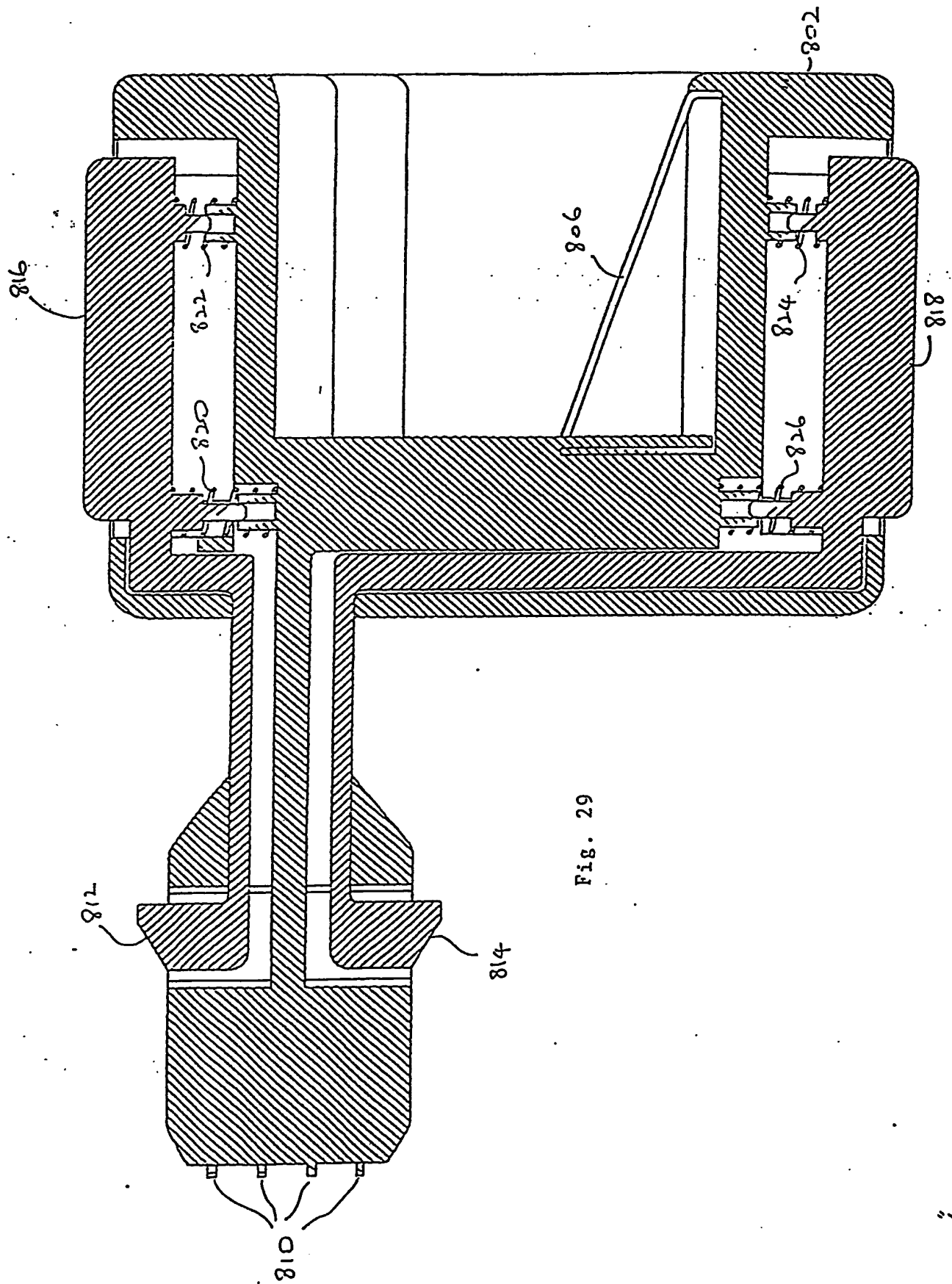
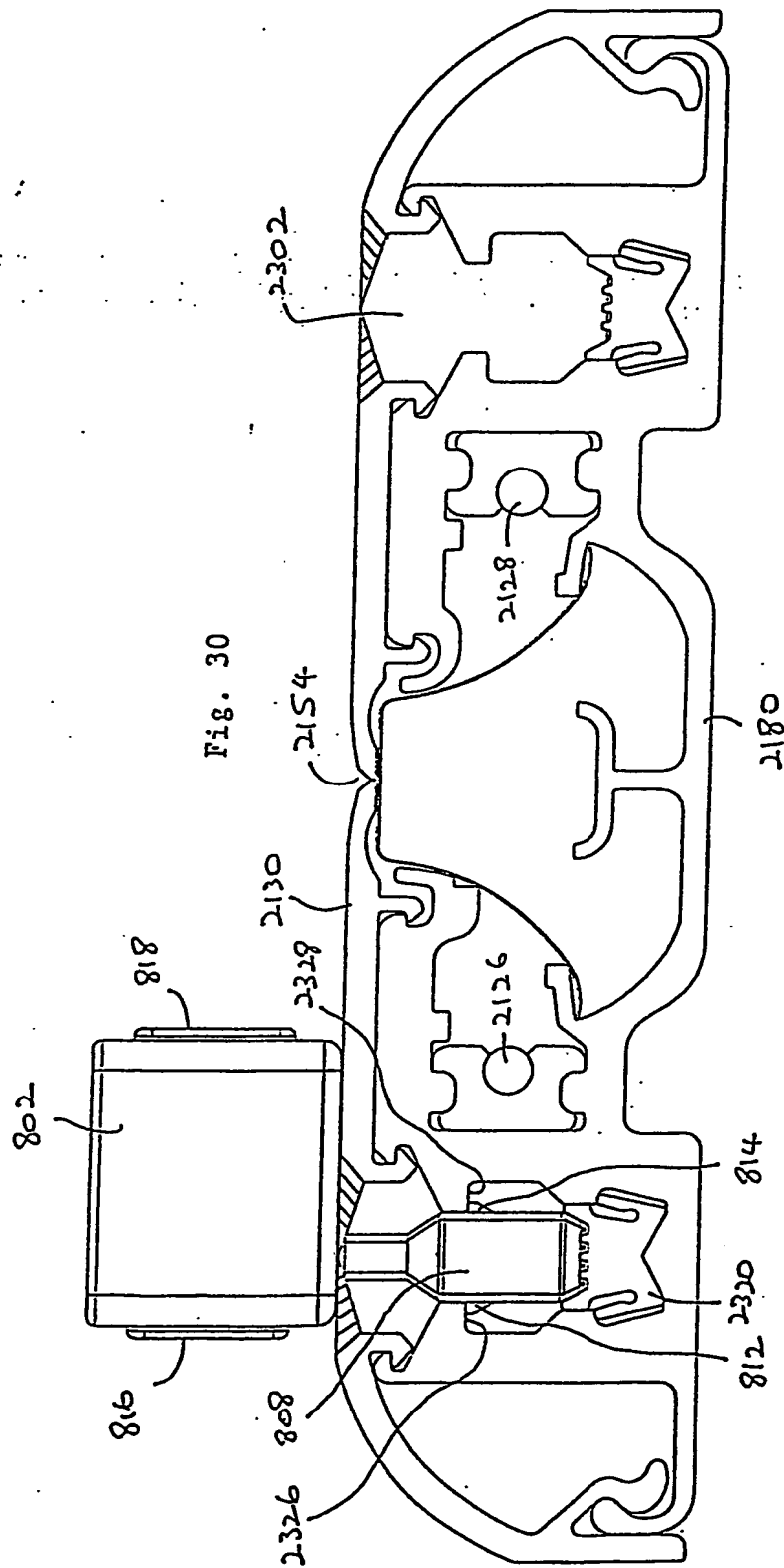


Fig. 29



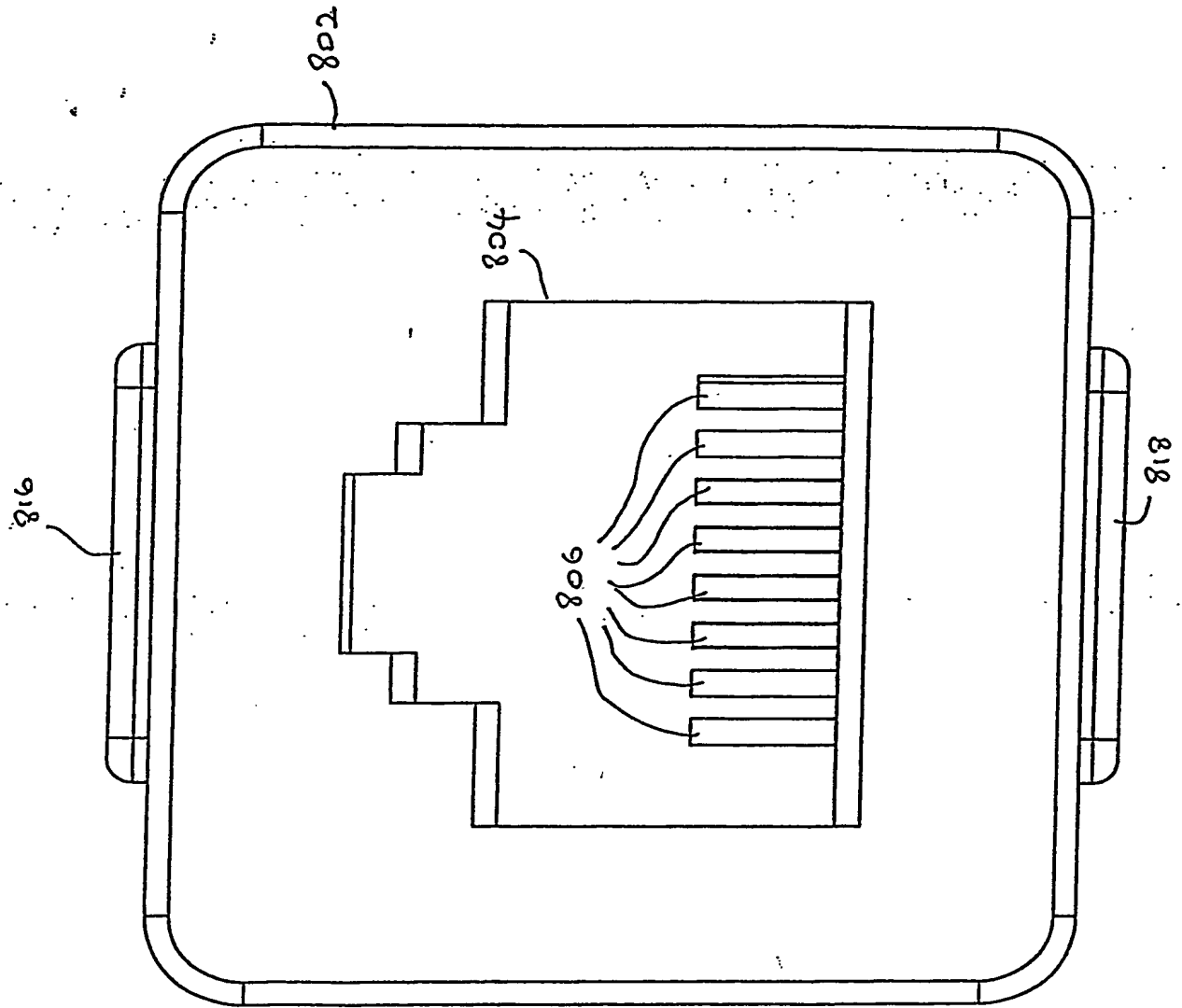


Fig. 31

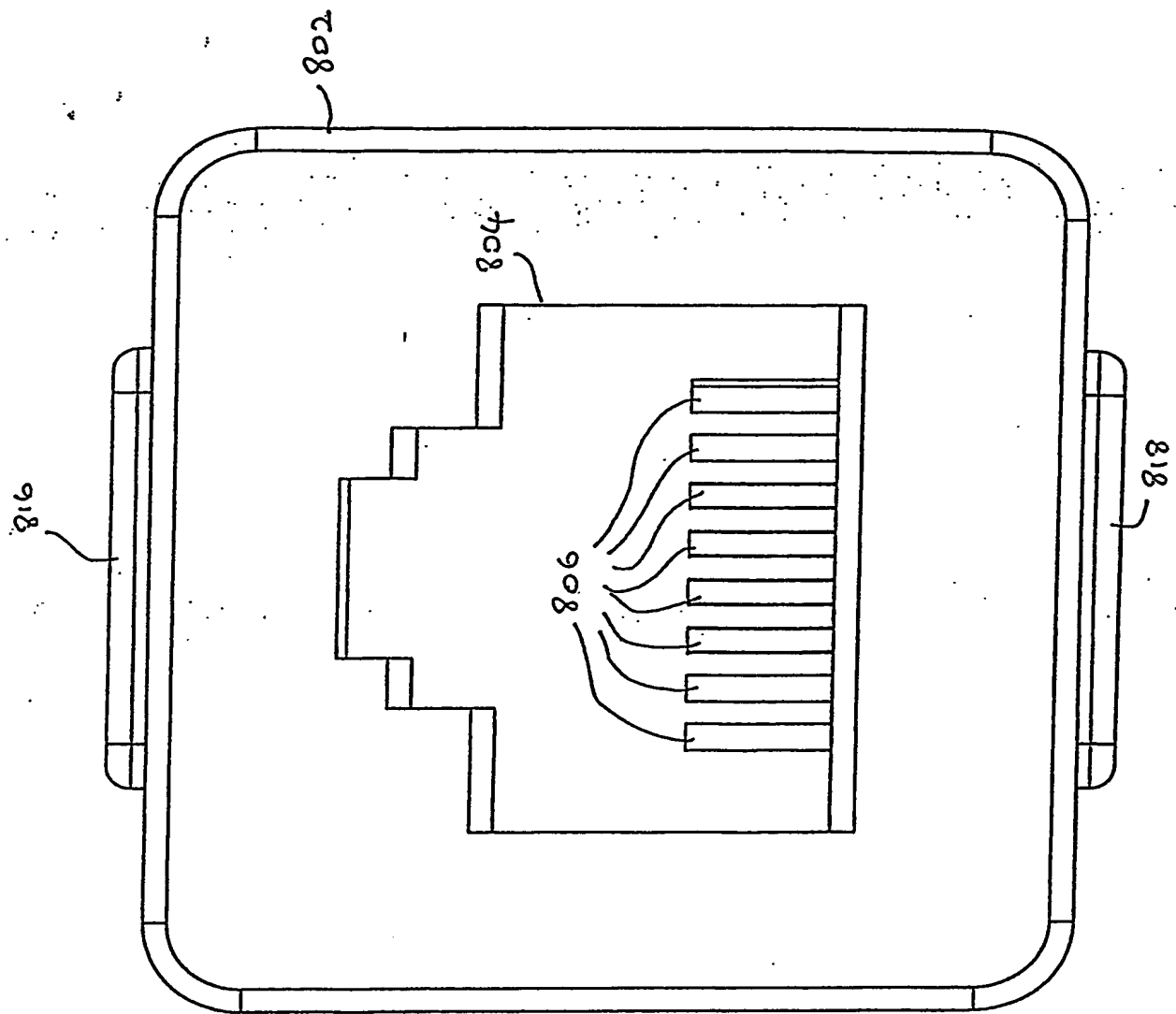


Fig. 31

Fig. 32

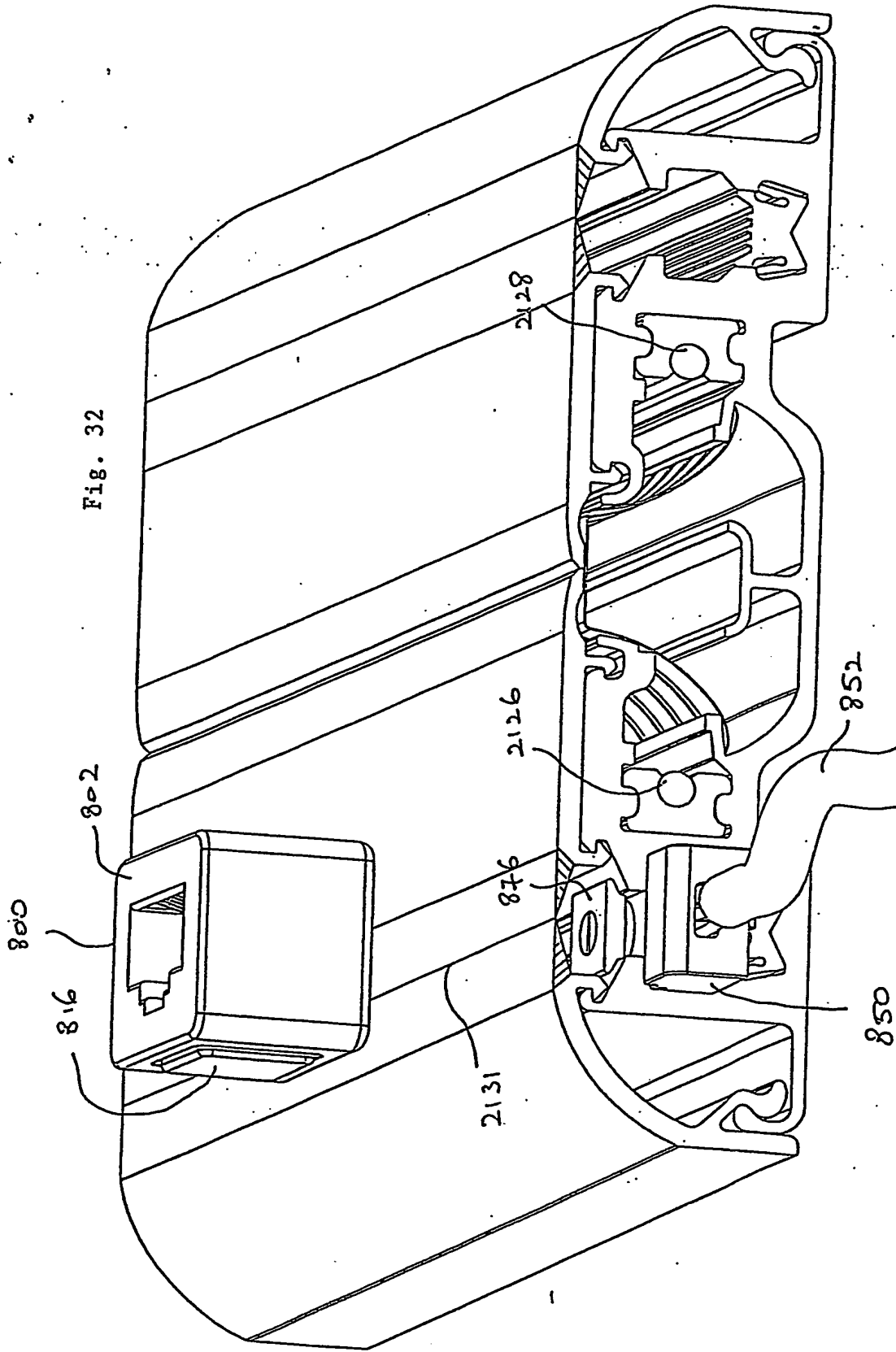
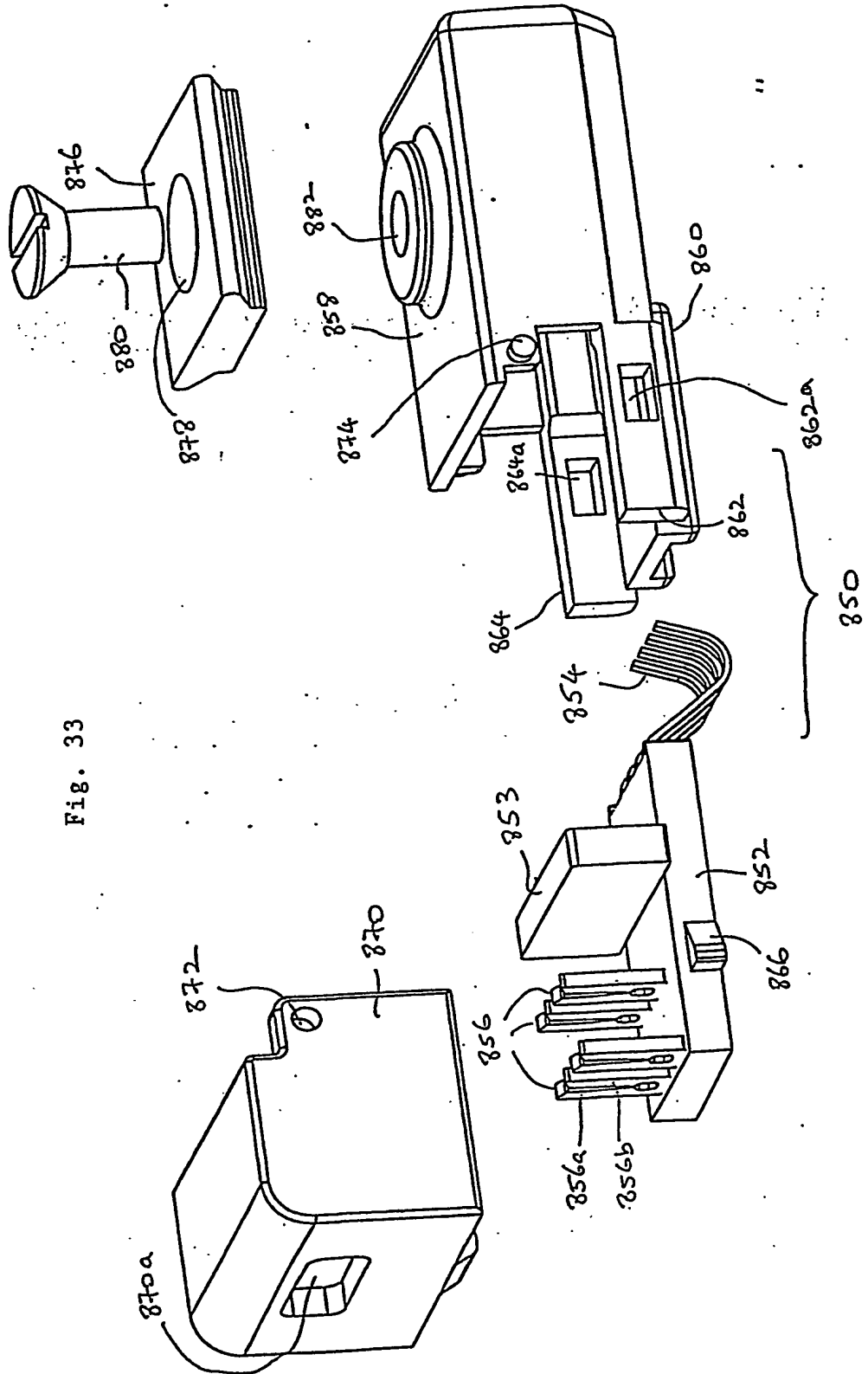


Fig. 33



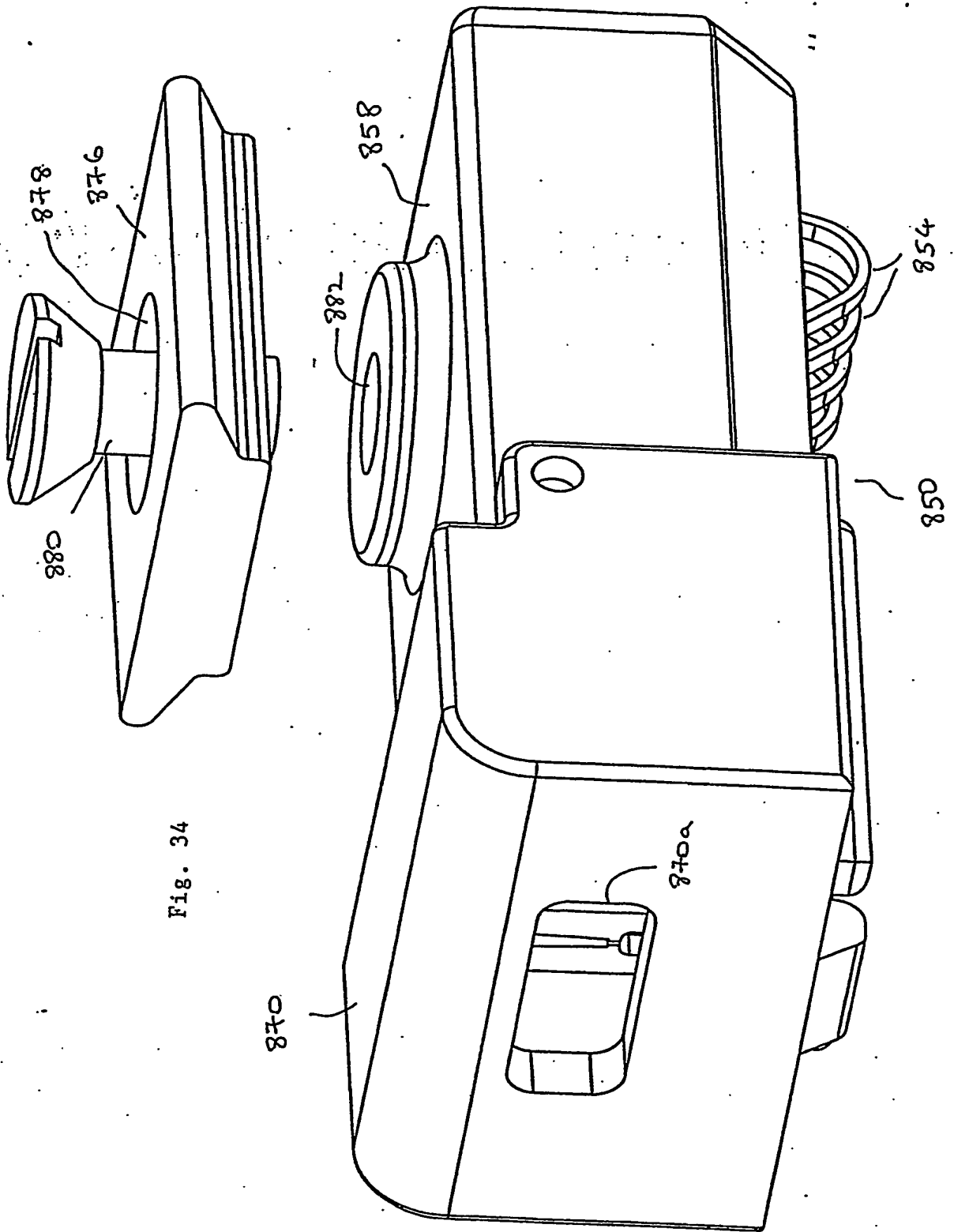


Fig. 34



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